

Fiber sensor
NF Series

Amplifier for Fiber sensor
Amplifiers

Digital high speed fiber Sensor
D3RF series

Digital fiber Sensor
D2RF series

Fiber Sensor
BRF series

Technical data are available at ;
<http://www.optex-fa.com>

THE BEST FIBER SOLUTION



- Specifications are subject to change without prior notice.
- Specifications and technical information not mentioned here are written in Operation Manual. Or visit our website for details.
- All the warnings and cautions to know prior to use are given in Operation Manual.

Fiber optic cables for the most demanding applications.
Special requests for custom made fiber cables are welcome.



AMPLIFIERS and FIBER SENSORS

Amplifiers

D3RF series	09
D2RF series	13
BRF series	20

Fiber units

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Notes

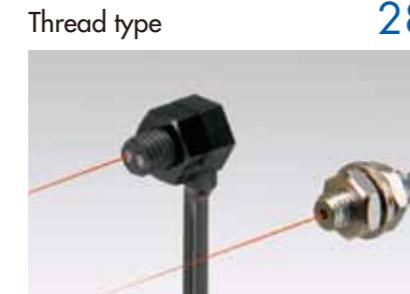
84

Fiber unit NF series

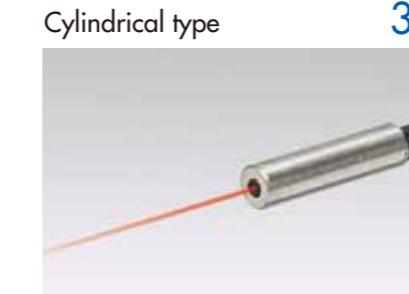
A complete fiber optic sensor consists of the amplifier and a fiber optic cable. The fiber optic cable is chosen based upon the specific application. Optex-FA offers more than 80 different cables in both Thru-beam and Diffuse sensing modes.



25



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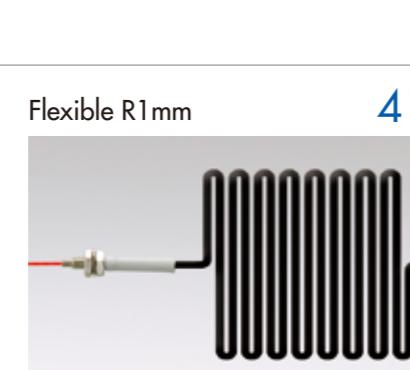
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Various Detecting Scheme

Retro-reflective 47



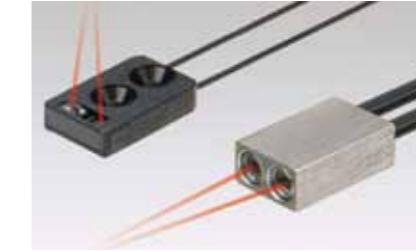
Convergent beam 49



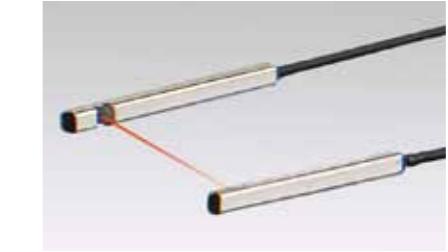
Screen beam array 52



Limited diffuse 57



Narrow beam,wafer mapping 63



Environment-resistant

Heat resistant (up to 130°) 66



Heat resistant (up to 200°) 68



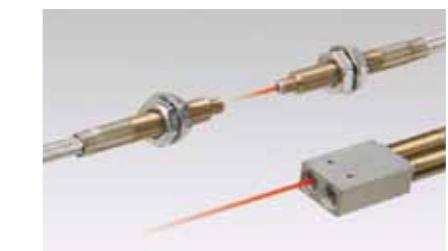
Heat resistant (200°~300°) 72



Chemical resistant 75



Vacuum resistant 77



Liquid

Water, water level 79



Extension lens

Lens for thru-beam fibers 82



AMPLIFIERS for NF series

All amplifiers are available in Cabled or M8 QD versions and are offered with a choice of NPN or PNP outputs.



High speed digital fiber sensor
D3RF series

09



Digital fiber sensor
D2RF series

13



Fiber sensor with trimmer
BRF series

20

High speed digital fiber sensor

D3RF series



**16 μ sec response, long sensing distance,
finest in digital-class amplifiers.**

Widest display in the class

5mm wider display than conventional D2RF.
7 segment with high brightness LED for better visibility.



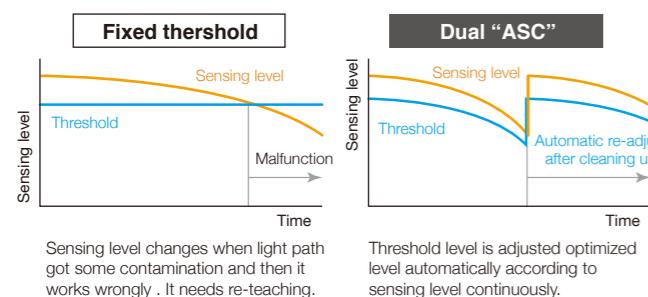
Easier operation

More than 2 sec. pressing the button for teaching.
Higher functionality is in deeper setup layer. These prevent miss-operations.



Dual "ASC" for easy maintenance

Detects light degradation made by some dust and adjusts the brightness. It re-adjusts threshold automatically after cleaning up so no need re-teaching.



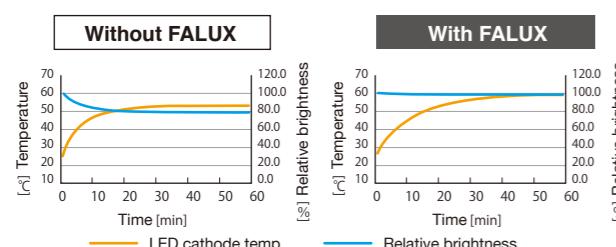
100% display for better recognition of change

Display can be changed to percentage (0~100) by simple single action with buttons. Easy to recognize when the level changes.



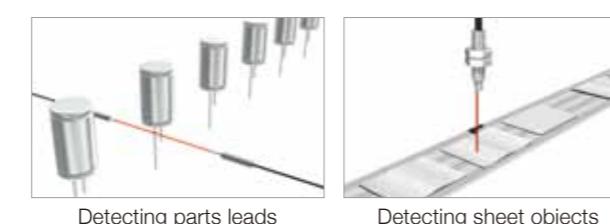
Brightness stabilizing function "FALUX"

Our original technology "FALUX" stabilizes LED brightness by adjusting LED current even under fluctuation of LED temperature after power up.



Adjustable hysteresis

Hysteresis can be adjusted from 1% to 40% as you like. This enables flexible setup of sensitivity according to various object condition.

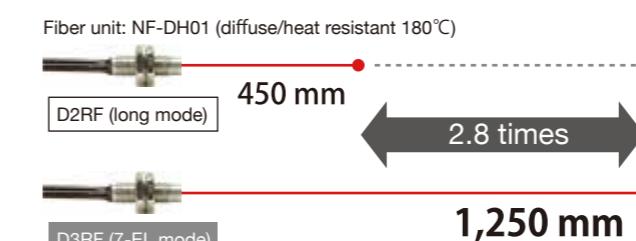


**Fastest in the class
16 μ s(1-HS mode)
22 μ s(inter-connection type)**

Originally developed super high speed processor "FAntron DUO" enables fastest speed in the class 16 μ s (1-HS mode). It can detect over 30,000 pieces per second. Maximum speed of inter-connection type is 22us. It can prevent cross talk up to 2 units.

Super sensing distance

Utilizing our original pulse emitting method, High power LED and efficient collective lens, it can receive enough light to realize around 3 times longer sensing distance for diffuse and 5 times longer sensing distance for thru-beam sensing.



Sensing distance comparison

	Fiber unit	D2RF (mm)	D3RF (mm)	ratio (times)
Diffuse	NF-DB01(M6 coaxial)	450	1200	2.7
	NF-DR01 (M6 R2mm)	350	1100	3.1
	NF-DH01 (180°C)	450	1250	2.8
Thru-beam	NF-TB01 (M4 coaxial)	1800	4000	2.2
	NF-TR01 (M4 R2mm)	800	4000	5
Thru-beam	NF-TH02 (180°C)	1000	4000	4

ECO mode

It has ECO mode that enable power saving by making sub-display (green) OFF and darken main-display (red).



ex.) D3RF-TDN (single, 2 output)

Standard mode : 39mA max.
-30% → ECO mode : 28mA max.

Easy installation

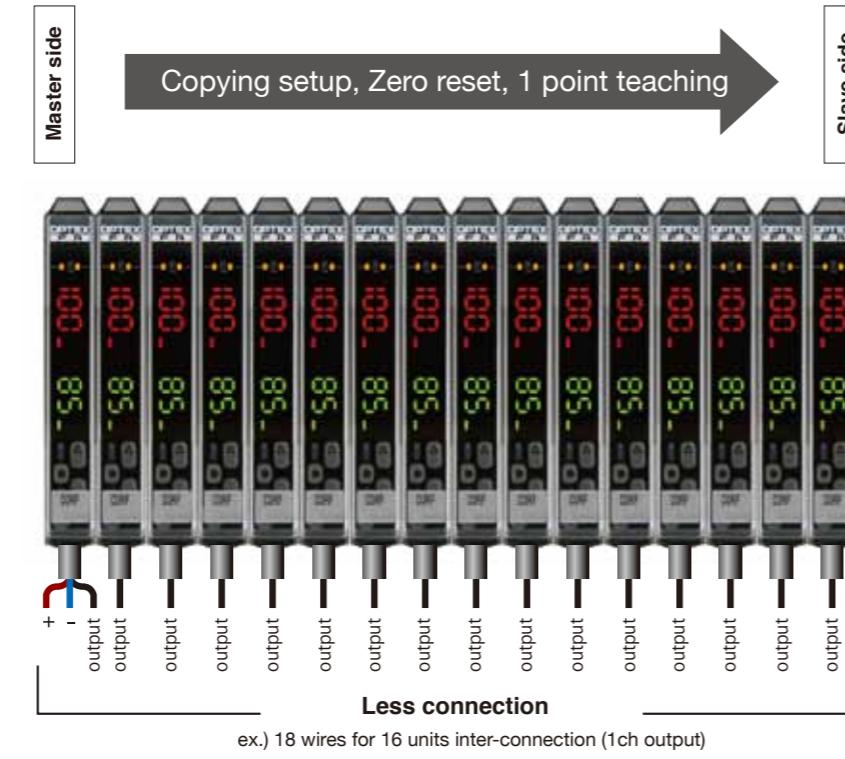
You can connect up to 16 units without any wiring.

Maximum inter-connect units

D2RF	D3RF
8 units	16 units
(cross talk prevention: OFF or ECO mode)	

Easy setup

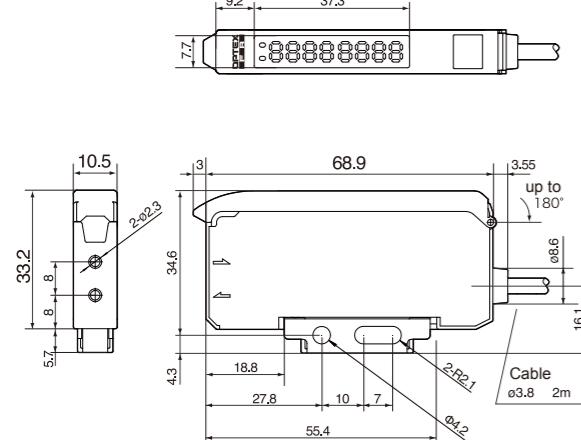
You can copy setup from master side to slave side. Zero reset and 1 point teaching is available all together.



Dimensions

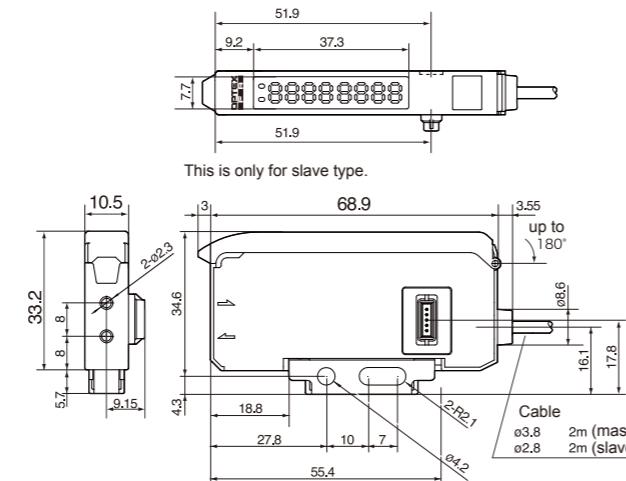
Single type

D3RF-TN/TDN
D3IF-TN



Interconnection type

D3RF-TMN/TDMN (master)
D3RF-TSN/TDSN (slave)



Specifications

Model	Single type	Inter-connection type - master	Inter-connection type - slave	IR type	
Cable type	1 output type (NPN/PNP) 2 output type (NPN/PNP)	D3RF-TN / TP D3RF-TDN / TDP	D3RF-TMN / TMP D3RF-TDMN / TDMP	D3RF-TSN / TSP D3RF-TDSN / TDSP	-
M8 QD type	1 output type (NPN/PNP) 2 output type (NPN/PNP)	D3RF-TCN / TCP	D3RF-TCMN / TCMP	D3RF-TCSN / TCSP	D3IF-TCN / TCP
Light source	Red LED	16μs/22μs*1 (1-HS), 70μs (2-FS), 250μs (3-ST), 500μs (4-LG), 1ms (5-PL), 2ms (6-UL), 8ms (7-EL)			IR LED (1,450nm)
Response type (mode)					
Sensitivity adjust		Teaching, Manually adjusting			
Indicator	1 output type 2 output type	1 Output indicator (Orange) 2 Output indicator (Orange)			
Digital display		7 segment 8 digit display (red: 4 digit, green: 4 digit)			
Control output *2		NPN or PNP open collector 100mA/DC30V max. Load: 100mA max. Residual voltage: 1.8V max.			
Input		Teach-in*3, Emitter stop input, Synchronous input, Counter reset input (only for 2 output type)			
Timer		ON delay, OFF delay, One shot, ON+OFF delay, ON delay + One shot 0.1~9.999ms			
Output mode		Light ON / Dark ON switching is available in setup			
Cable / Connector		2m (single type and interconnection master type : ø3.8mm, slave type : ø2.8mm), or M8 connector			
Insulation impedance		20MΩmax. (DC500V)			
Power supply		DC12~24V±10%including ripple			
Ratings		36mA max. (1 output type), 39mA max. (2 output type) / DC24V			
Power consumption (normal mode)		25mA max. (1 output type), 28mA max. (2 output type) / DC24V (Eco All mode)			
Power consumption (saving mode)		*4			
Conformity		CE, IEC			
Operating temp./humid.		-25~+55°C / 35~85%RH without condensation			
Environmental illuminance		Sunlight: 10000 lux max., Incandescent lamp: 3,000 lux max			
Vibration resistance		10~55Hz 1.5mm swing X,Y,Z 2hours			
Shock resistance		50G (500m/s²) X,Y,Z 3times			
Protection category / Material		IP50 / Case: PPE, Cover: PC			
Weight		Approx. 71g including cable			
Bracket		BEF-WLL170			

*1 Single type: 16us. When cross talk prevention mode is activated on interconnection type, it's 22us.

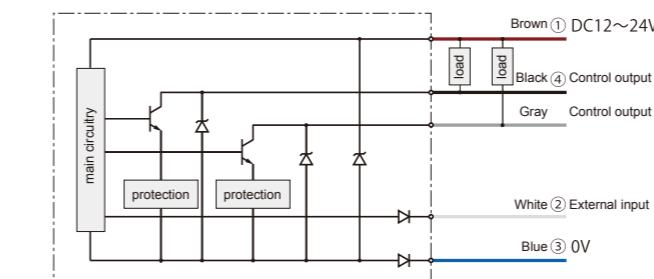
*2 Threshold, Timer and Light ON/Dark ON of control output for 2 output type can be setup individually.

*3 External teaching mode is done based on the mode that is set on sensor (default is 1 point teach).

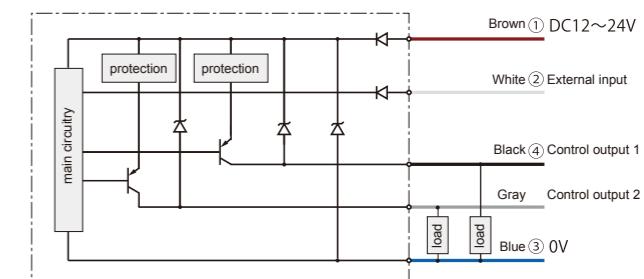
*4 When you use 1~3 pieces interconnected including master.
Please use output less than 50mA each and in -25~+50°C when you use 4~8 pieces interconnected including master.

Interconnection type Circuit diagram

NPN output



PNP output

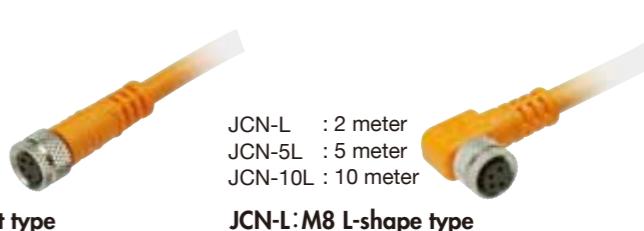


Options



JCN-S : 2 meter
JCN-5S : 5 meter
JCN-10S : 10 meter

JCN-S:M8 Straight type



Digital Fiber Sensor

D2RF series

**Digital Fiber Amplifier with Two Independent Outputs.
High speed 60 micro second response.**

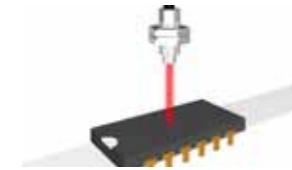
6 teach method for individual applications.

Full Power Teaching

Standard detection mode for Thru-beam type sensing but applicable for retro-reflective sensing also.

**Single point Teaching**

Set without a target present.

**Two points Teaching**

Standard detection mode for Diffuse type sensing.
It is possible to make fine adjustments.

**Full automatic Teaching**

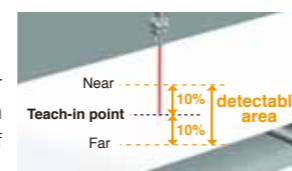
Set while the equipment is operating.

**Transparent / Glass Teaching**

Ideal for the detection of glass, film, plastic or any transparent material.

**Zone Teaching**

Similar to Area Teach Mode.
This is useful if the conveyor moves closer to and farther from the sensor. An area +/- 10% of the teach point can be detected.

**SAM Circuit - The ASC function (Auto Sensitivity Control)**

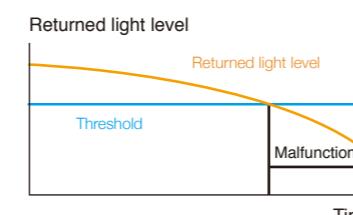
Our engineer "SAM" designed this function. The lens and/or reflector may be contaminated over time. The D2RF amplifier monitors the change in light level and automatically resets the threshold value.

After cleaning off the lens / reflector it used to be necessary to reset the threshold setting. The D2RF does not require this step. Simply clean off the lens and wait three seconds without a target present. The sensor will automatically reset the threshold level for the change. This is how the SAM circuit works.

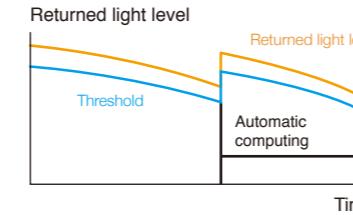
After cleaning the incoming light level will increase suddenly. The SAM circuit computes the preset threshold based on the increase in light intensity.
This function is available only in Transparent Detection Mode.

Conventional Sensor

Contamination on the lens will eventually cause the sensor to malfunction.

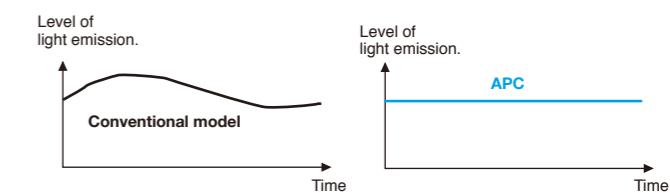
**D2RF series
SAM Circuit**

The threshold will automatically return to the preset level after the lens is cleaned off.

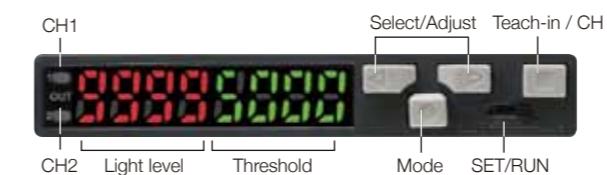
**APC Function (Auto Power Control)**

The APC function ensures precise sensing even when there are changes in the temperature or environmental conditions.

APC maintains a constant power level of light emission by regulating the current flow into the light emission element. The APC function can be turned On and Off.

**Two four digit display's.**

Received Light Level and Threshold Setting

**IP66 and IP50, two types.**

If your application is around water or high humidity.
There is a model of the D2RF-T series with an IP66 rating.

**Long Term Stable Detection.**

A conventional 3 element LED will lose brightness over time. This results in a decrease in sensitivity in the sensor. Optex FA's new D2RF uses a 4 element LED to provide long service life. The Green LED type D2GF uses a "Glan N2" LED, which offers the best performance for Mark Detection with a Green LED light source.

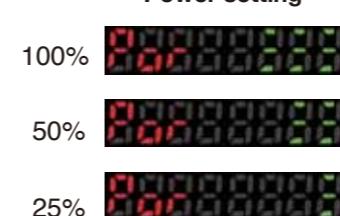
60 micro second high speed response.

Both outputs can be set to operate at this speed.
This response time is available in 5 of the teach modes.

**LED Power adjustment -
3 step adjustment of LED emitting power.**

A highly reflective target will cause the amplifier to saturate making adjustment difficult. This can also happen if the fiber cable is mounted too close to the target.

In situations where the amplifier is saturated due to excessive reflected light, the power level of the emitting LED can be decreased to 50 or 25 percent.

Power setting**Cross Talk Prevention**

The amplifier frequencies are automatically set between the Master and Slave units. Cross talk prevention is possible for up to 4 amplifiers.

**Automatic Tuning**

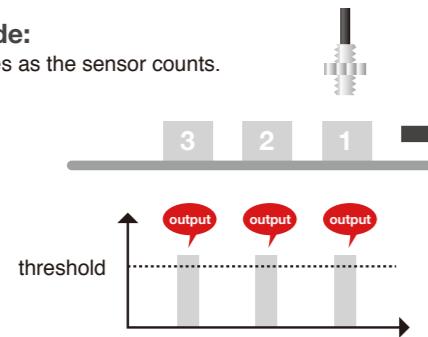
This provides a way to boost or dampen the excess gain level of the amplifier in poor sensing conditions (low light level, low sensitivity or saturating condition). Automatic Tuning is ideal when you need a little bit better excess gain level, or when detecting a dark object with diffuse reflective fiber cables.

Counter Mode

The D2RF amplifier features a built-in counter. This makes it convenient to count parts, for example 10 pcs. in a bag. The output turns on once the sensor has counted the desired quantity. Simply program in the number of parts to count.

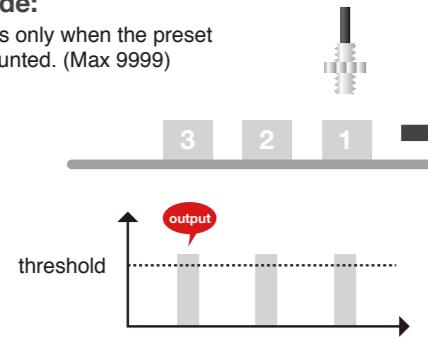
Normal Mode:

An output comes as the sensor counts.



Counter Mode:

An output comes only when the preset numbers are counted. (Max 9999)



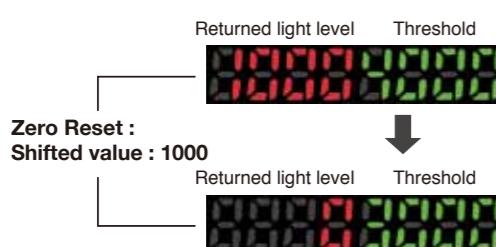
Edge Sensing

The sensor output triggers when there is a sudden increase or decrease in the light level. This is ideal for sensing objects without being influenced by a dusty environment.

Rising Edge Sensing Mode Falling Edge Sensing Mode

Zero Reset

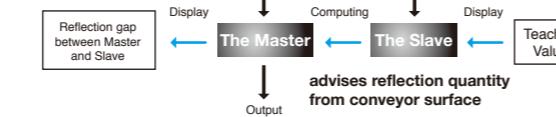
The sensor display can be reset to zero. This is useful for adjusting the display's of the Master and Slave units to read the same. It is also good to set the value to zero when the light is interrupted.



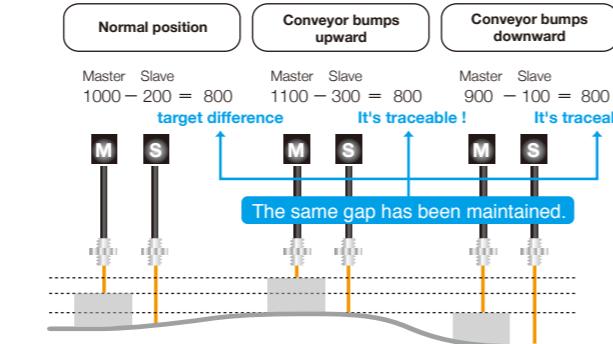
Differential Sensing Mode

A bumpy conveyor always makes stable detection difficult. The D2RF-T solves this problem with the Differential Sensing Mode. The Master and Slave amplifiers will calculate the difference between the reflection from the background and the target (see picture below). No matter how much the surface of the conveyor moves up and down the D2RF-T can follow the change and reliably detect the target.

Operation Flow:



How to follow the changing condition!

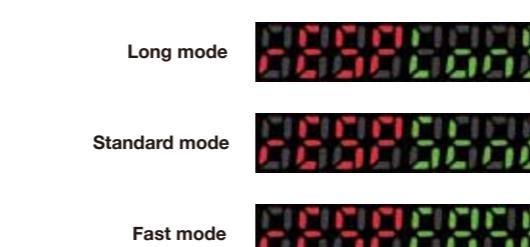
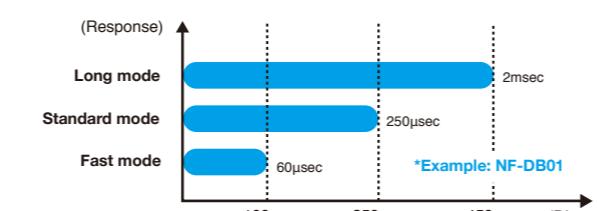


Selectable Response Time

The Response time will affect the sensing distance. The D2RF-T has three choices (Long, Standard, and Fast), select the response time based on the required sensing distance.

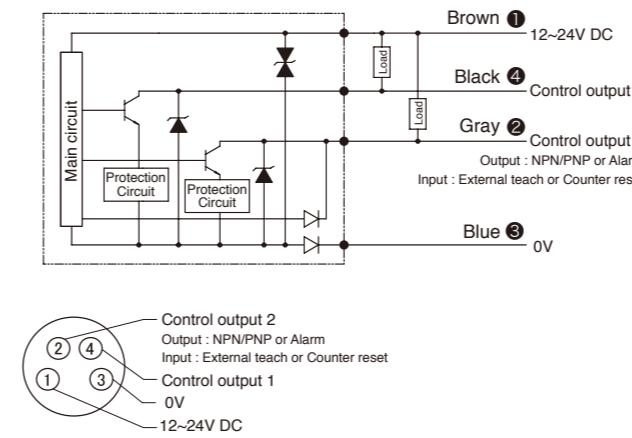
Long Mode boosts the power for the maximum sensing distance with a 2 msec. response time.

The Fast Mode has a reduced sensing distance but provides high speed 60μsec. response.



Two Independent Outputs. Each output can be set separately.

The 2nd output can be configured as an external Teach input.



The operation of each output can be set to Light-On / Dark-On. Also, the Threshold level, Timer settings, etc. of each output can be set independently. The Analog output type (D2RF-TAN/P) provides a 4 ~ 20 mA (gray wire) analog output and a NPN (or PNP) digital output (black wire).

The second output can be configured as an Alarm output (self-diagnostic). It can also be set to operate as an External Teach Input or Counter Reset Input if the Counter function is being used.

External Teach Input (CH2)

It is possible to have a Remote Teach Input if the CH2 output is re-assigned as an input.

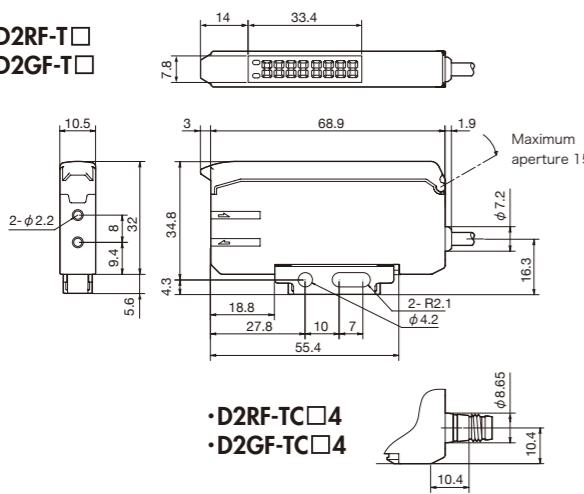
When using the Remote Teach with Interconnected amplifiers all units will perform the Teach function simultaneously.

(This function is not available for Analogue Type)

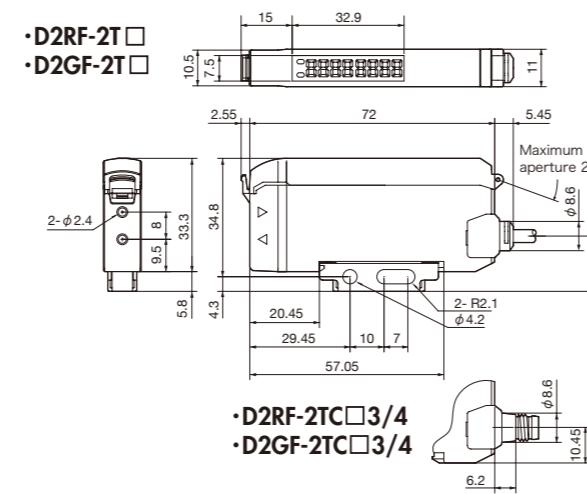
Dimensions

Stand-alone model

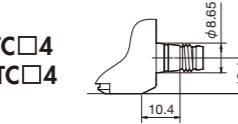
- D2RF-T□
- D2GF-T□



- D2RF-2T□
- D2GF-2T□

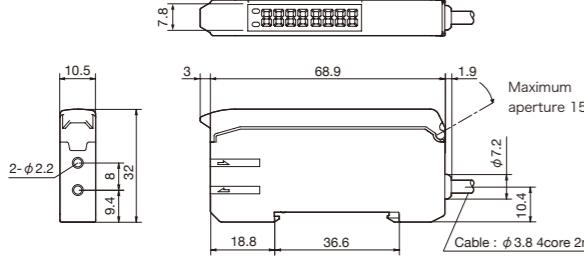


- D2RF-TC□4
- D2GF-TC□4

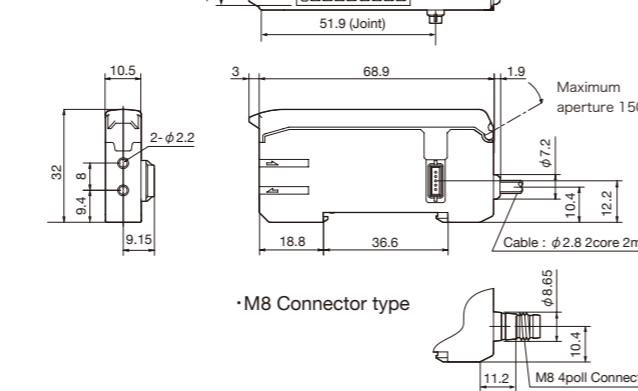


Interconnection model

- D2□F-TM□
- D2□F-TMC□4

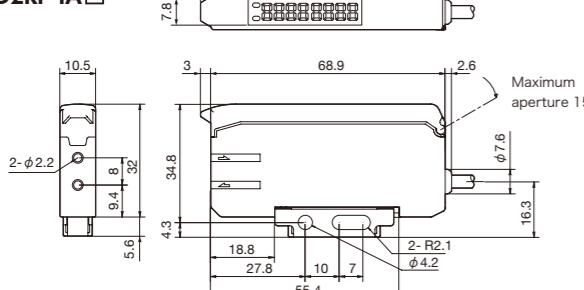


- D2□F-TS□
- D2□F-TSC□4

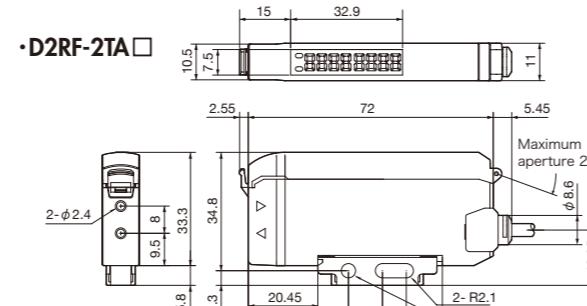


Analogue model

- D2RF-TA□



- D2RF-2TA□



Specifications

Model	Standard	Mark sensor	Analogue
Stand-alone Type			
IP50 type	Cable type NPN / PNP M8 QD 4pin, NPN / PNP	D2RF-TN / TP D2RF-TCN4 / TCP4	D2GF-TN / TP D2GF-TCN4 / TCP4
IP66 type	Cable type NPN / PNP M8 QD 4pin, NPN / PNP M8 QD 3pin, NPN / PNP	D2RF-2TN / 2TP D2RF-2TCN4 / 2TCP4 D2RF-2TCN3 / 2TCP3	D2GF-2TN / 2TP D2GF-2TCN4 / 2TCP4 D2GF-2TCN3 / 2TCP3
Interconnection Type			
Master unit	Cable type NPN / PNP M8 QD 4pin, NPN / PNP	D2RF-TMN / TMP D2RF-TMCN4 / TMCP4	NA
Slave unit	Cable type NPN / PNP M8 QD 4pin, NPN / PNP	D2RF-TSN / TSP D2RF-TSCN4 / TSCP4	NA
Light source	Red LED	Green LED	Red LED
Response time	60 micro sec (Fast mode), 250 micro sec (standard), 2.0 ms (Long distance)		
Auto control system	APC / ASC		
LED Power control	3 steps ; 100%, 50% and 25%		
Timer functions	On delay/Off delay /One shot, 1-9,999msec (1msec increment)		
Sensitivity adjustment	Teach-in + fine adjustment		
Output indicator	Output (orange) : 1CH / 2CH common		Output (orange)
Digital indicator	7 segment LED, 4 digits in Red, 4 digits in Green		
Teach-in mode	Full Power / One point / Two points / Full Automatic / Differential / Zone / Transparent		
Control output	2CH, NPN or PNP open collector, DC30V, 100mA Max		1CH, NPN or PNP
Analogue output	NA		4-20mA, Resolution 0.1%FS
Parallel installation	Up to 16 sets		
Crosstalk prevention	Up to 4 sets		
Operating mode	Light on / Dark on selectable		
Sensing mode	Long Distance Mode, Standard, Fast mode,		
Display	Regular display plus ; bar, %, eco (off, run mode only)		
External input	Teaching / Counter Reset		
Supply voltage	DC 10-24V +/- 10% ripple		
Power consumption	45mA Max (24V)		
Circuit protection	Reverse Polarity, Overcurrent, Short circuit		
Warm-up time	100m sec		
Operating temp / humidity	-25 to 55°C, 35 to 85% RH		
Storage temp / humidity	-40 to 70°C, 35 to 85% RH		
Environmental illuminance	Sunlight 10,000 lux, High Frequency Lamp 3,000 lux		
Protection category	IEC, IP50 (except Stand-alone IP66 types)		
Conformity	IEC, CE		
Shock resistance	IEC 68, 50G		
Weight	Cable type 21g, M8 connector type 23g		
Factory default settings	Response time (Standard), Output (Light On), Timer (OFF), APC (OFF),		

Independent settings between CH1 and CH2 are possible at Threshold setting, Timer setting and Light/Dark setting.
Ambient Temperature is limited up to 50°C when amplifiers are connected in parallel over 4 pcs.

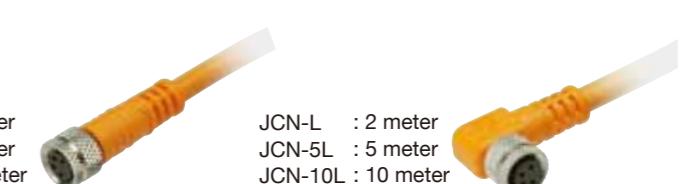
Options



End plate

BEF-EB01-W190

JCN-S : 2 meter
JCN-5S : 5 meter
JCN-10S : 10 meter



JCN-S:M8 Straight type

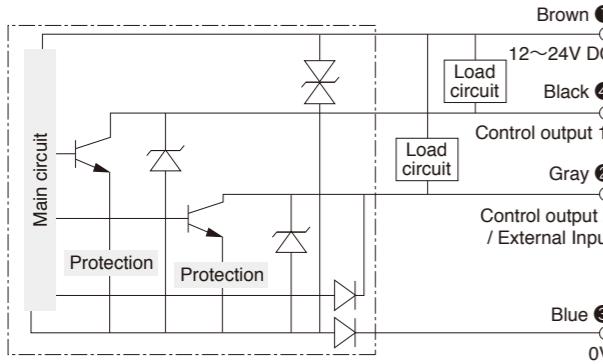
JCN-L : 2 meter
JCN-5L : 5 meter
JCN-10L : 10 meter

JCN-L:M8 L-shape type

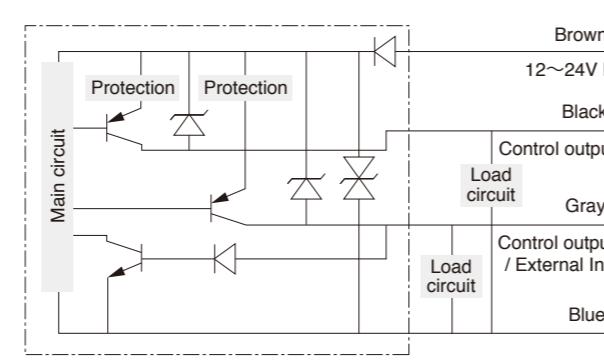
Circuit diagram

Stand-alone model

NPN output

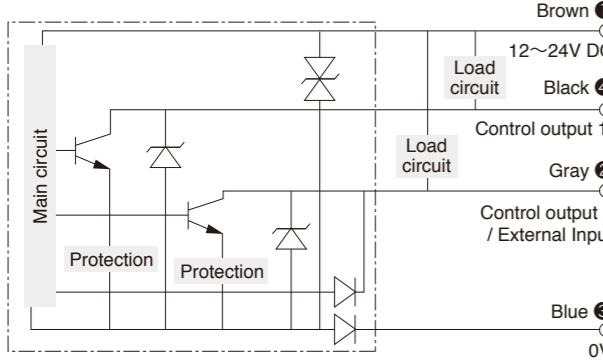


PNP output

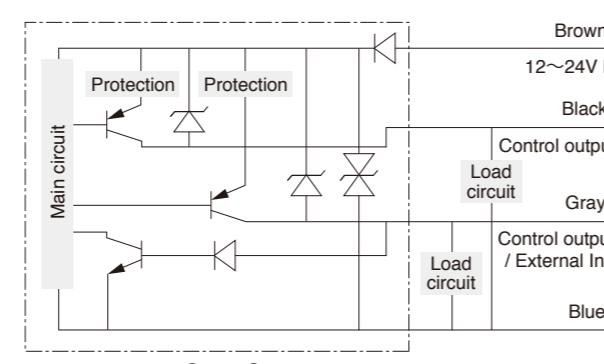


Interconnection model

NPN output



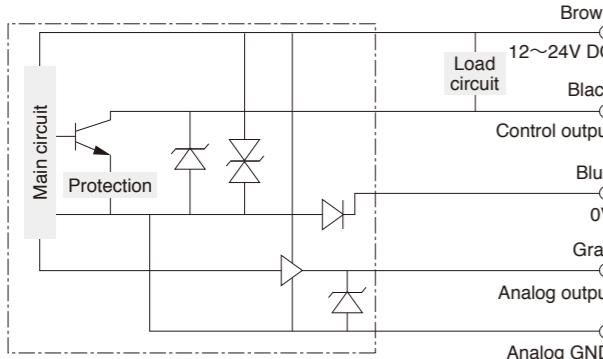
PNP output



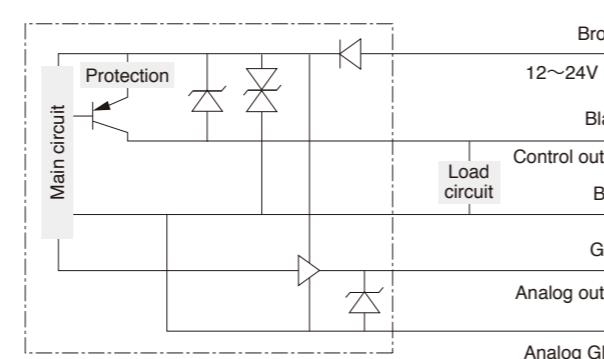
• Power wires (Brown ①, Blue ③) are not attached to Handset unit, both on cable and connector type.

Analogue model

NPN output



PNP output



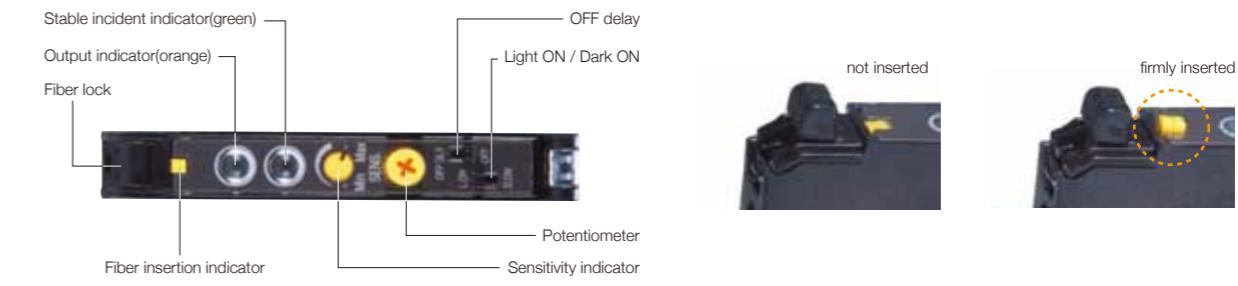
Fiber Sensor

BRF series

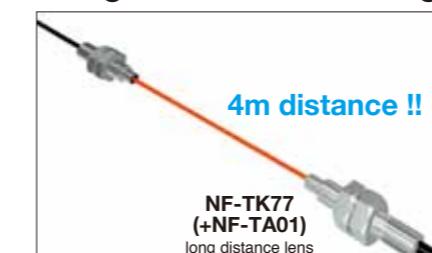
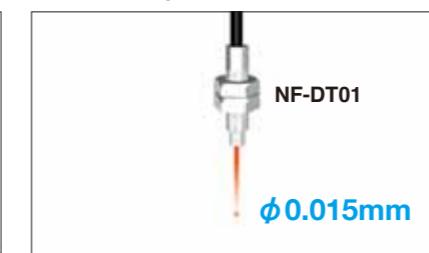
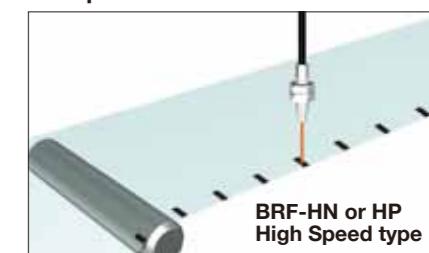


- 3 models: Standard, High Speed, Mark Detection.
- High Speed type (50 micro sec) and Green LED type for Mark Sensing.
- Crosstalk prevention. IP66 protection.
- 10 turn adjustment potentiometer for fine tuning.

Part Identification

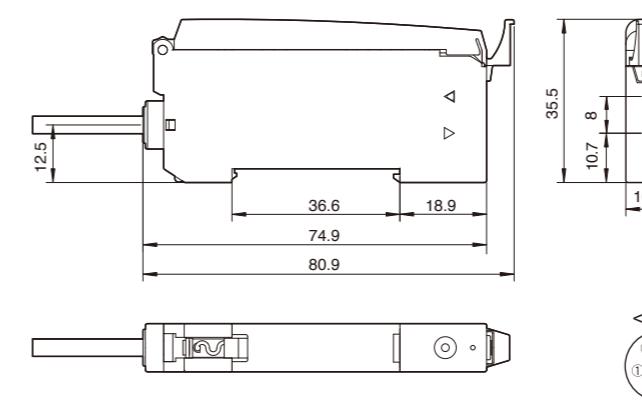


Long distance sensing

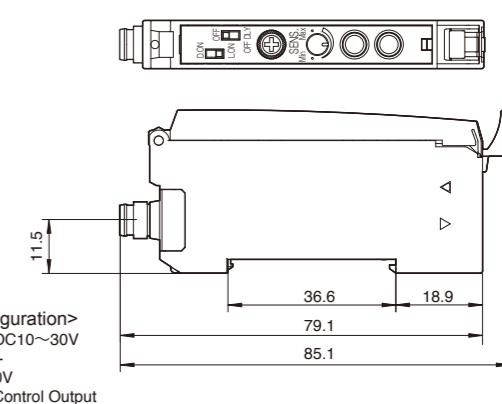
Min object $\varphi 0.015\text{mm}$ High Speed response
50 μsec 

Dimensions

Cable Type Stand-alone



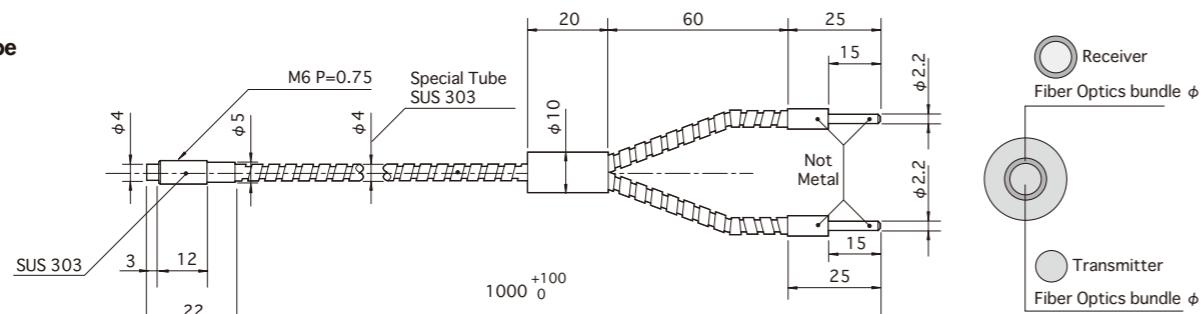
M8 Connector Stand-alone



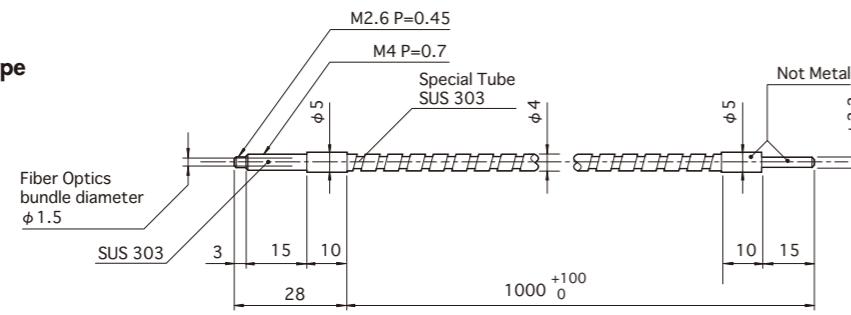
(Unit : mm)

Dimensions

NF-DW01
Diffuse Type



NF-TW01
Thru-beam Type



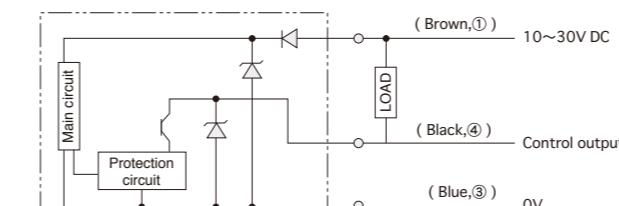
Specifications

Model	Standard type	High speed type	Mark type	Moisture type
Stand-alone	BRF-N / P	BRF-HN / HP	BGF-N / P	BIF-WN / WP
M8 QD type	BRF-CN / CP	BRF-CHN / CHP	BGF-CN / CP	BIF-CWN / CWP
Sensing distance (*1)	90% 250mm 200mm DK-06 Diffuse Fiber	150mm	50mm	40mm 30mm Diffuse 100mm Thru-beam
Response time	250 ms	50 μsec	250 ms	1msec
Control output	NPN or PNP Open Collector	100mA/DC30V max.	1.8V/100mA max.	
Light source	Red LED		Green LED	Infrared LED
LED Indicator	Stable output Output	Green Orange		
Potentiometer	10 turn			
Operating mode	Dark On/Light On selectable			
Timer	Off Delay 40msec fixed			
Supply voltage	DC10 ~ 30V Inc. 10% ripple			
Power consumption	25mA/30V (30mA/30V Interconnection type)			
Environmental illuminance	Sunlight 10,000 lx min. Incandescent lamp 3,000 lx min.			
Operating temp	-25 ~ +55°C			
Operating humidity	35 ~ 85%			
Storage temp / humidity	-40 ~ +70°C/35 ~ 95%			
Insulation resistance	Min. 20MΩ/DC500V			
Conformity	EMC Test Failed Test (house test)	CE regulation Level 3		
Temperature drift	±5% max.			
LED Compensation ratio	-10% max./1000 h			
Vibration resistance	IEC68 10 ~ 55Hz, 1.5mm			
Shock resistance	IEC68 500m/s ²			
Protection category	Stand-alone IP66 Interconnection IP50			
Warm-up time	100ms max.			
Circuit protection	Overcurrent (output), Reverse Polarity, Short Circuit			
VED classification	Class 3			
Material	Housing PBT G10 Cover PC			
Dimensions	W10.5 x D80 x H35.5mm			
Regulation	UL cRU recognition CE CE sign			

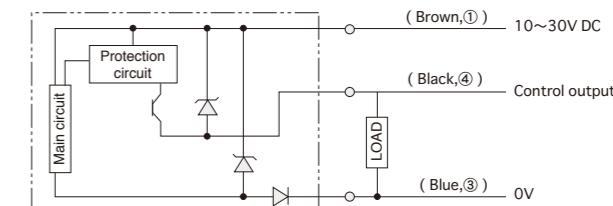
* 1 See NF series Fiber optics.

Circuit diagram

NPN output

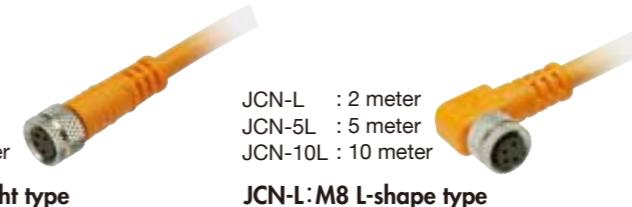


PNP output

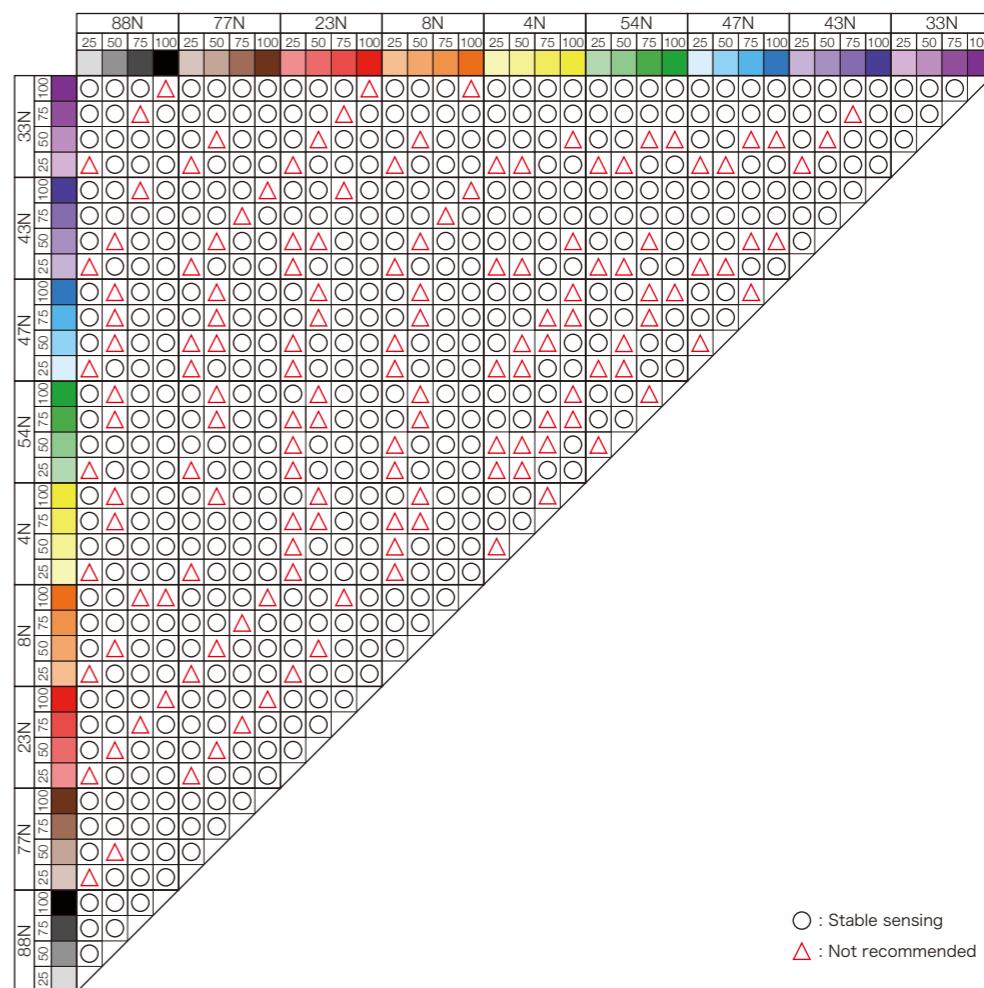


<4 Pin configuration>
① : DC10~30V ③ : 0V
② : - ④ : Control output

Options



Sensing Chart by colours (BGF series Mark Sensor)



○ : Stable sensing
△ : Not recommended

Fiber unit NF series

A complete fiber optic sensor consists of the amplifier and a fiber optic cable.
 The fiber optic cable is chosen based upon the specific application.
 Optex-FA offers more than 80 different cables in both Thru-beam and Diffuse sensing modes.

Various Shape for mounting 25

Flexible 39

Various Detecting Scheme 47

Environment-resistant 66

Liquid 79

Extension lens 82

EASY MOUNTING

Easy mounting by square body.
Ideal for space saving.



Head ON/Side ON switchable type

You can switch Head ON and Side ON changing fiber position. It helps reducing inventory and flexibleness R1mm helps you to mount easily.



Head ON, Side ON, Flat ON fixed type

You can choose from Head ON, Side ON and Flat ON. You can also choose flexibleness from R1mm and R4mm as well

Specifications (Thru-beam Type : Standard)

	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam	Flexible Head ON Free cut	7-EL 3,600 6-UL 3,600 5-PL 3,580 4-LG 3,060 3-ST 1,980 2-FS 1,350 1-HS 530	Long 2,700 Std 1,600 Fast 850	1,600	-40~60	R=1	NF-TR11
	Flexible Side ON Free cut	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,150 3-ST 2,000 2-FS 1,200 1-HS 540	Long 2,700 Std 1,500 Fast 1,000	1,300	-40~60	R=1	NF-TR12
	Flexible Flat ON Free cut	7-EL 1,190 6-UL 1,120 5-PL 980 4-LG 850 3-ST 550 2-FS 310 1-HS 100	Long 600 Std 350 Fast 200	220	-40~60	R=1	NF-TE01

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH

Specifications (Thru-beam Type : Standard)

Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
Flexible Flat ON Free cut	7-EL 1,890 6-UL 1,770 5-PL 1,540 4-LG 1,350 3-ST 880 2-FS 520 1-HS 170	Long 900 Std 500 Fast 350	450	-40~60	R=1	NF-TE03
Flexible Flat ON Free cut	7-EL 2,450 6-UL 2,300 5-PL 2,010 4-LG 1,710 3-ST 1,150 2-FS 650 1-HS 220	Long 1,200 Std 650 Fast 330	500	-40~60	R=1	NF-TR13
Flexible Head ON/Side ON switchable type Free cut	7-EL 430 6-UL 400 5-PL 350 4-LG 300 3-ST 190 2-FS 120 1-HS 36	Long 250 Std 120 Fast 55	110	-40~60	R=1	NF-TE02
Flexible Head ON/Side ON switchable type Free cut	7-EL 1,340 6-UL 1,260 5-PL 1,090 4-LG 960 3-ST 630 2-FS 390 1-HS 130	Long 750 Std 450 Fast 250	280	-40~60	R=1	NF-TE04
Flexible Head ON Free cut	7-EL 3,600 6-UL 3,600 5-PL 3,580 4-LG 3,060 3-ST 1,980 2-FS 1,400 1-HS 500	Long 2,700 Std 1,600 Fast 850	1,100	-40~60	R=4	NF-TR06
Flexible Side ON Free cut	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,150 3-ST 2,000 2-FS 1,100 1-HS 320	Long 2,700 Std 1,300 Fast 600	1,100	-40~60	R=4	NF-TR05
Flexible Flat ON Free cut	7-EL 1,800 6-UL 1,510 5-PL 1,320 4-LG 1,150 3-ST 750 2-FS 410 1-HS 130	Long 750 Std 450 Fast 350	300	-40~60	R=4	NF-TE05

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Diffuse Type : Standard)

Amplifiers	Various Shape for mounting	Flexible	Various Detecting Scheme	Environment-resistant	Liquid	Extension lens	Notes	Sensing head		Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
								D3RF	D2RF	BRF	Value in parenthesis is the Minimum detectable object size. (copper wire)				
Diffuse	Flexible	Straight type	NF-DE01	NF-DE02	NF-DE03	NF-DE04						Long 60 Std 30 Fast 10~16	30 —40~60 R=1	NF-DE01	
								7-EL 140 6-UL 135 5-PL 110 4-LG 99 3-ST 70 2-FS 34 1-HS 10	7-EL 490 6-UL 450 5-PL 400 4-LG 350 3-ST 225 2-FS 117 1-HS 41	7-EL 490 6-UL 450 5-PL 400 4-LG 350 3-ST 225 2-FS 117 1-HS 41	7-EL 160 6-UL 150 5-PL 130 4-LG 117 3-ST 77 2-FS 43 1-HS 12	7-EL 160 6-UL 150 5-PL 130 4-LG 117 3-ST 77 2-FS 43 1-HS 12	7-EL 480 6-UL 450 5-PL 390 4-LG 340 3-ST 225 2-FS 117 1-HS 45	7-EL 480 6-UL 450 5-PL 390 4-LG 340 3-ST 225 2-FS 117 1-HS 45	NF-DE01
								NF-DE02							
								NF-DE03							
Diffuse	Nut type	NF-DE01	NF-DE03	NF-DE02	NF-DE04							Long 250 Std 100 Fast 60	100 —40~60 R=1	NF-DE01	
														NF-DE03	
														NF-DE02	
														NF-DE04	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

THREAD TYPE

Nut mounting in M3, M4, and M6.
Optional lens provide larger distance of smaller objects.



Space saving

Thread type NF25-T and NF25-D have right angled head that helps to save space when you install. Heat resistant and R2mm flexible type are available.



Straight type



Nut type



Metal sheath type

Specifications (Thru-beam Type : Standard)

Amplifiers	Various Shape for mounting	Flexible	Various Detecting Scheme	Environment-resistant	Liquid	Extension lens	Notes	Sensing head		Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
								D3RF	D2RF	BRF	Value in parenthesis is the Minimum detectable object size. (copper wire)				
Thru-beam	M3	NF-TM01	NF-TM02	NF-TB01	NF-TB02	NF-TJ01							Long 1,000 Std 500 Fast 250	450 —40~70 R=25	NF-TM01
								7-EL 3,500 6-UL 2,100 5-PL 1,600 4-LG 1,400	3-ST 1,000 2-FS 550 1-HS 175	Long 1,000 Std 500 Fast 250	450 —40~70 R=25	NF-TM01			
								7-EL 900 6-UL 550 5-PL 400 4-LG 350	3-ST 250 2-FS 140 1-HS 45	Long 350 Std 200 Fast 90	120 —40~70 R=15	NF-TM02			
								7-EL 4,000 6-UL 3,000 5-PL 2,200 4-LG 1,900	3-ST 1,400 2-FS 750 1-HS 45	Long 1,800 Std 800 Fast 450	700 —40~70 R=30	NF-TB01			
Thru-beam	M4	NF-TB02	NF-TJ01					7-EL 4,000 6-UL 2,000 5-PL 1,600 4-LG 1,400	3-ST 1,000 2-FS 550 1-HS 175	Long 1,000 Std 500 Fast 250	450 —40~70 R=25	NF-TB02			
								7-EL 1,590 6-UL 1,440 5-PL 1,260 4-LG 1,140 3-ST 740 2-FS 410 1-HS 130	Long 350 Std 220 Fast 110	300 —40~60 R=10	NF-TJ01				

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Thru-beam/Diffuse Type : Standard)

Amplifiers	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
Various Shape for mounting	M4	7-EL 2,500 6-UL 1,400 5-PL 1,300 4-LG 1,000 3-ST 750 2-FS 350 1-HS 100	Long 800 Std 600 Fast 200	350	-40~70	R=25	NF25-T	
		7-EL 1,440 6-UL 1,350 5-PL 1,170 4-LG 1,060 3-ST 690 2-FS 430 1-HS 130	Long 750 Std 450 Fast 200	350	-40~70	R=25	NF-TB06	
		7-EL 19,500 6-UL 19,500 5-PL 19,500 4-LG 19,500	9-ST 19,500 2-FS 19,500 1-HS 5,900 Fast 19,500	19,500	-40~70	R=25	NF-TB08	
Flexible	M14	Free cut	300 160 150 120 80 2-FS 40 1-HS 10	Long 100 Std 50 Fast 25	35	-40~70	R=15	FD-TT2
		Standard Free cut	400 200 190 160	100 50 60 10	45	-40~70	R=15	NF-DS06
		Coaxial lens attachable (P.50) Free cut	500 6-UL 300 5-PL 250 4-LG 225	150 2-FS 100 1-HS 30	70	-40~70	R=15	NF-DT01
Environment-resistant	M3	Coaxial Free cut	310 290 260 220 140 2-FS 70 1-HS 20	Long 170 Std 80 Fast 45	55	-40~60	R=25	NF-DB07
		Coaxial lens attachable (P.50)	180 6-UL 110 5-PL 100 4-LG 85	60 2-FS 40 1-HS 12	20	-40~70	R=15	NF-DK21
		Coaxial Metal coating	180 170 150 130 80 2-FS 40 1-HS 10	Long 120 Std 50 Fast 30	50	-40~60	R=10	NF-DJ01
Notes								

Specifications (Diffuse Type : Standard)

Amplifiers	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Various Shape for mounting	M4	Standard Free cut	1,100 6-UL 650 5-PL 550 4-LG 450	3-ST 2-FS 200 1-HS 60	Long 400 Std 250 Fast 100	160	-40~70 R=25 NF-DM01
		Coaxial lens attachable (P.50) Free cut	500 6-UL 300 5-PL 250 4-LG 225	150 2-FS 100 1-HS 30	Long 250 Std 120 Fast 50	70	-40~70 R=15 NF-DM02
		Standard Free cut	1,200 6-UL 750 5-PL 650 4-LG 550	400 2-FS 250 1-HS 80	Long 400 Std 250 Fast 100	160	-40~70 R=25 NF-DK06
Flexible	M14	Coaxial Free cut	1,200 6-UL 750 5-PL 650 4-LG 550	400 2-FS 250 1-HS 75	Long 450 Std 250 Fast 100	150	-40~70 R=25 NF-DB01
		Coaxial Free cut	1,200 6-UL 750 5-PL 650 4-LG 575	400 2-FS 250 1-HS 75	Long 450 Std 250 Fast 100	150	-40~70 R=25 NF-DB03
		Coaxial Free cut	1,200 6-UL 650 5-PL 550 4-LG 500	300 2-FS 150 1-HS 50	Long 450 Std 250 Fast 100	80	-40~70 R=25 NF-DB04
Environment-resistant	M6	Nut Free cut	550 6-UL 330 5-PL 240 4-LG 200 3-ST 150 2-FS 90 1-HS 23	Long 120 Std 80 Fast 25	45	-40~70 R=25 NF25-D	
		elbow-shaped Free cut	540 6-UL 510 5-PL 450 4-LG 390 3-ST 250 2-FS 140 1-HS 40	300 Std 150 Fast 60	100	-40~70 R=25 NF-DB09	
		Metal coating	440 6-UL 410 5-PL 360 4-LG 310 3-ST 200 2-FS 100 1-HS 30	280 Std 150 Fast 70	100	-40~70 R=10 NF-DJ02	
Notes							

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

CYLINDRICAL TYPE



Install by hollow set screw.
Space saving fiber unit.

You can choose one from three types

Super narrow type



Side beam type



Sleeve type



Specifications (Thru-beam Type : Standard)

	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number		
		D3RF	D2RF	BRF					
Environment-resistant	Thru-beam	Thin Flexible detecting part detail 	7-EL 54 6-UL 50 5-PL 44 4-LG 38 3-ST 25 2-FS 15 1-HS 5	3-ST 250 2-FS 140 1-HS 45	Long 30 Std 18 Fast 8	10	-40~60	R=4	NF-TR04
		Thin Free cut detecting part detail 	7-EL 900 6-UL 550 5-PL 400 4-LG 350	3-ST 250 2-FS 140 1-HS 45	Long 350 Std 200 Fast 90	120	-40~70	R=15	NF-TM03
		Thin Flexible Free cut detecting part detail 	7-EL 850 6-UL 550 5-PL 450 4-LG 400	3-ST 275 2-FS 150 1-HS 50	Long 350 Std 200 Fast 90	110	-40~70	R=4	NF-TR03
		Free cut detecting part detail 	7-EL 1,710 6-UL 1,530 5-PL 1,350 4-LG 1,230 3-ST 800 2-FS 480 1-HS 160	3-ST 900 2-FS 550 1-HS 250	Long 900 Std 550 Fast 250	350	-40~70	R=25	NF-TB07
Notes	Thru-beam	Lens attached Flexible Free cut exterior of fiber 	7-EL 3,600 6-UL 3,600 5-PL 3,150 4-LG 2,790	3-ST 1,800 2-FS 1,000 1-HS 340	Long 2,300 Std 1,300 Fast 550	550	-40~60	R=1	NF-TR10
		Flexible Free cut detecting part detail 	7-EL 4,000 6-UL 2,000 5-PL 1,600 4-LG 1,400	3-ST 1,000 2-FS 550 1-HS 180	Long 800 Std 400 Fast 200	360	-40~70	R=2	NF-TK05

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Thru-beam Type : Standard)

Thru-beam		Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
		7-EL 4,000 6-UL 3,000 5-PL 2,400 4-LG 2,100	3-ST 1,500 2-FS 800 1-HS 220	Long 1,800 Std 800 Fast 450	700	-40~70	R=30	NF-TS07

Specifications (Thru-beam Type : Sideview)

Thru-beam Side		Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
φ2		7-EL 160 6-UL 150 5-PL 130 4-LG 110 3-ST 76 2-FS 45 1-HS 11	3-ST 800 2-FS 400 1-HS 140	Long 90 Std 50 Fast 25	20	-40~60	R=1	NF-TG05
		7-EL 2,500 6-UL 1,900 5-PL 1,300 4-LG 1,100	3-ST 800 2-FS 400 1-HS 140	Long 800 Std 400 Fast 200	180	-40~70	R=25	NF-TS08
		7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240	3-ST 2,100 2-FS 1,600 1-HS 530	Long 2,800 Std 2,000 Fast 1,000	1,000	-40~60	R=25	NF-TV08
φ3		7-EL 3,500 6-UL 3,500 5-PL 3,500 4-LG 3,000	3-ST 2,000 2-FS 1,000 1-HS 300	Long 1,800 Std 1,000 Fast 500	700	-40~70	R=1	NF-TS22V
		7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240	3-ST 2,100 2-FS 1,600 1-HS 530	Long 2,800 Std 2,000 Fast 1,000	1,000	-40~60	R=25	NF-TV08
		7-EL 3,500 6-UL 3,500 5-PL 3,500 4-LG 3,000	3-ST 2,000 2-FS 1,000 1-HS 300	Long 1,800 Std 1,000 Fast 500	700	-40~70	R=1	NF-TS22V

Specifications (Diffuse Type : Standard)

Diffuse		Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
φ1.5		7-EL 28 6-UL 26 5-PL 23 4-LG 20 3-ST 13 2-FS 3 1-HS 1	3-ST 18 2-FS 5 1-HS N.A.	Long 18 Std 5 Fast N.A.	3	-40~60	R=10	NF-DP01
		7-EL 300 6-UL 180 5-PL 150 4-LG 130	3-ST 80 2-FS 45 1-HS 18	Long 70 Std 30 Fast 15	20	-40~70	R=4	NF-DR04
		7-EL 400 6-UL 200 5-PL 190 4-LG 160	3-ST 100 2-FS 50 1-HS 10	Long 100 Std 60 Fast 30	45	-40~70	R=15	NF-DT03
φ2.5		7-EL 300 6-UL 180 5-PL 150 4-LG 130	3-ST 80 2-FS 45 1-HS 18	Long 70 Std 30 Fast 15	20	-40~70	R=4	NF-DR04
		7-EL 400 6-UL 200 5-PL 190 4-LG 160	3-ST 100 2-FS 50 1-HS 10	Long 100 Std 60 Fast 30	45	-40~70	R=15	NF-DT03
		7-EL 400 6-UL 200 5-PL 190 4-LG 160	3-ST 100 2-FS 50 1-HS 10	Long 100 Std 60 Fast 30	45	-40~70	R=15	NF-DT03

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Sensing distance of diffuse type is for 500 * 500mm white paper.

Specifications (Diffuse Type : Standard)

		Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Flexible	$\phi 3$	Free cut	7-EL 690 640 560 490	3-ST 320 120 60	Long 400 Std 200 Fast 100	150	-40~70	R=25 NF-DB10
		Coaxial Flexible Free cut	7-EL 270 250 5-PL 210 4-LG 180 3-ST 120 2-FS 60 1-HS 20	Long 120 Std 70 Fast 35	55	-40~60	R=2	NF-DR11
Diffuse	$\phi 3$	Free cut	7-EL 1,200 750 650 550	3-ST 400 2-FS 250 1-HS 80	Long 400 Std 250 Fast 100	160	-40~70	R=25 NF-DK04
		Flexible Free cut	7-EL 850 550 450 375	3-ST 275 2-FS 170 1-HS 55	Long 300 Std 180 Fast 90	110	-40~70	R=2 NF-DK04Z
Various Detecting Scheme	$\phi 3$	Flexible Free cut	7-EL 450 250 190 160	3-ST 120 2-FS 70 1-HS 25	Long 120 Std 50 Fast 25	35	-40~70	R=4 NF-DR03
		$\phi 0.82$ Sleeve:5mm Flexible	7-EL 190 125 75 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=4 NF-DR05

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

Specifications (Diffuse Type : Sideview)

		Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Notes	Diffuse	Free cut	7-EL 53 6-UL 50 5-PL 43 4-LG 36 3-ST 20 2-FS 12 1-HS 4	Long 25 Std 12 Fast 5	10	-40~60	R=1	NF-DR12
		optical axis	$\phi 2$ Sleeve:15 mm Flexible Free cut	$\phi 1 \times 2$	$\phi 3.2$ (PVC)			

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

SLEEVE-STRAIGHT

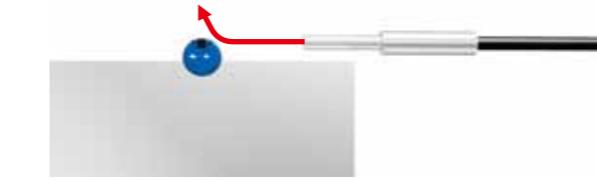


Fine heads that you select between cylindrical and screw types provide convenience in installation even in narrow space.

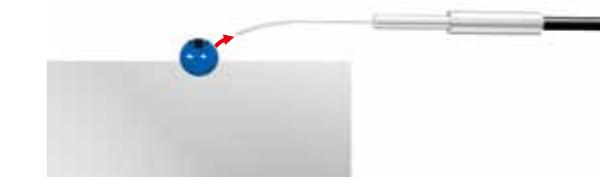
You can mount flexibly

Sleeve type enables position adjustment after installation.

Standard type without sleeve



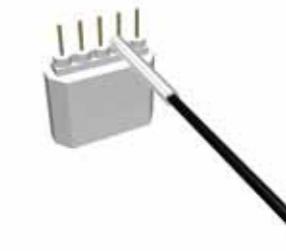
Sleeve type



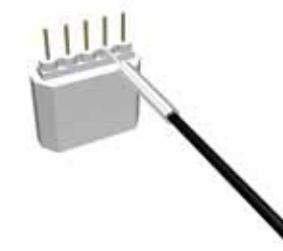
Easy adjusting position

Sleeve type is easy to adjust position even in narrow space without hiding object by itself.

Without sleeve



Sleeve type



Specifications (Thru-beam Type : Standard)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Notes	Thrubeam	$\phi 0.88$ Sleeve:40mm Free cut	7-EL 270 6-UL 250 5-PL 210 4-LG 180 3-ST 120 2-FS 60 1-HS 20	Long 120 Std 70 Fast 35	55	-40~70	Fiber R=25 Sleeve R=10 NF-TB05
		$\phi 1.5$ Sleeve:90mm Free cut	7-EL 1,200 6-UL 750 5-PL 650 4-LG 550	3-ST 400 2-FS 250 1-HS 80	160	-40~70	Fiber R=25 Sleeve R=15 NF-TB03
Liquid	M3	$\phi 0.88$ (SUS) M3x0.5	40 10 10 5 2000	$\phi 2$ with cross face 5.5 thickness 1.8 tooth lock washer 6.5			
		$\phi 1.5$ SUS M4xP0.7 SUS	90 5 15 2000	$\phi 2.5$ $\phi 2.2$			

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Thru-beam/Diffuse Type : Standard)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Thru-beam	$\varphi 3$		7-EL 27 6-UL 25 5-PL 21 4-LG 18	3-ST 12 2-FS 7 1-HS 2	Long 6 Std 3.5 Fast 2	1	-40~70	R=5
			7-EL 170 6-UL 110 5-PL 80 4-LG 70	3-ST 50 2-FS 25 1-HS 8	Long 80 Std 40 Fast 20	30	-40~70	R=15
Flexible	$M3$		7-EL 99 6-UL 90 5-PL 80 4-LG 70 3-ST 40 2-FS 20 1-HS 7	Long 50 Std 25 Fast 14	20	-40~60	R=25	NF-TT01
			7-EL 240 6-UL 120 5-PL 100 4-LG 85 3-ST 60 2-FS 35 1-HS 10	Long 70 Std 40 Fast 15	15	-40~70	R=4	NF-DB05
Environment-resistant	$M4$		7-EL 190 6-UL 125 5-PL 70 4-LG 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=4
			7-EL 450 6-UL 240 5-PL 220 4-LG 190	3-ST 120 2-FS 60 1-HS 16	Long 100 Std 60 Fast 30	40	-40~70	Fiber R=25 Sleeve R=10
Liquid	$M4$		7-EL 450 6-UL 240 5-PL 220 4-LG 190	3-ST 120 2-FS 60 1-HS 16	Long 120 Std 50 Fast 30	45	-40~70	R=15
			7-EL 140 6-UL 135 5-PL 110 4-LG 95 3-ST 65 2-FS 30 1-HS 10	Long 60 Std 35 Fast 17	30	-40~60	Fiber R=1 Sleeve R=10	
Extension lens	$\varphi 3$		7-EL 190 6-UL 125 5-PL 75 4-LG 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=4
			7-EL 90 6-UL 50 5-PL 45 4-LG 40	3-ST 25 2-FS 10 1-HS 4	Long 35 Std 18 Fast 10	7	-40~70	R=25
Notes			7-EL 400 6-UL 200 5-PL 190 4-LG 160	3-ST 100 2-FS 50 1-HS 16	Long 100 Std 60 Fast 12	45	-40~70	R=15
			7-EL 28 6-UL 26 5-PL 23 4-LG 20 3-ST 13 2-FS 3 1-HS 1	Long 18 Std 5 Fast N.A.	3	-40~60	R=10	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Sensing distance of diffuse type is for 500 * 500mm white paper.

Specifications (Diffuse Type : Standard)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
M4			7-EL 1,110 6-UL 1,050 5-PL 910 4-LG 800 3-ST 520 2-FS 190 1-HS 50	Long 750 Std 250 Fast 80	200	-30~350 or -60~200	Fiber R=25 Sleeve R=10	NF-DH05
			7-EL 680 6-UL 630 5-PL 550 4-LG 480 3-ST 320 2-FS 180 1-HS 50	Long 400 Std 240 Fast 110	130	-40~70	Fiber R=25 Sleeve R=10	NF-DB06
M6			7-EL 1,100 6-UL 750 5-PL 750 4-LG 650	3-ST 450 2-FS 300 1-HS 80	Long 450 Std 250 Fast 100	150	-40~70	Fiber R=25 Sleeve R=20
			7-EL 950 6-UL 900 5-PL 780 4-LG 680 3-ST 450 2-FS 200 1-HS 59	Long 650 Std 250 Fast 80	300	-30~350 or -60~200	Fiber R=25 Sleeve R=10	NF-DH04
Diffuse			7-EL 28 6-UL 26 5-PL 23 4-LG 20 3-ST 13 2-FS 3 1-HS 1	Long 18 Std 5 Fast N.A.	3	-40~60	R=10	NF-DP01
			7-EL 140 6-UL 135 5-PL 110 4-LG 95 3-ST 65 2-FS 30 1-HS 10	Long 60 Std 35 Fast 17	30	-40~60	R=4	NF-DR05
Liquid	$\varphi 3$		7-EL 190 6-UL 125 5-PL 75 4-LG 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=25
			7-EL 90 6-UL 50 5-PL 45 4-LG 40	3-ST 25 2-FS 10 1-HS 4	Long 35 Std 18 Fast 10	7	-40~70	R=25
Extension lens	$\varphi 4$		7-EL 400 6-UL 200 5-PL 190 4-LG 160	3-ST 100 2-FS 50 1-HS 16	Long 100 Std 60 Fast 12	45	-40~70	R=15
			7-EL 28 6-UL 26 5-PL 23 4-LG 20 3-ST 13 2-FS 3 1-HS 1	Long 18 Std 5 Fast N.A.	3	-40~60	R=10	NF-DK43

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Sensing distance of diffuse type is for 500 * 500mm white paper.

SLEEVE-SIDEVIEW

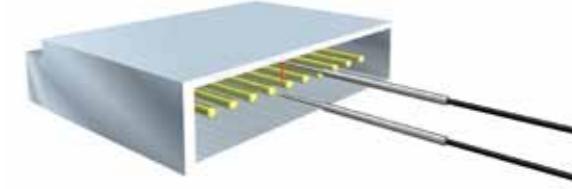


90° angle beam enables detection in a limited narrow space.

You can detect objects in narrow area.

Sleeve – side beam type enables installation in very narrow complicated object. Effectively it can detect very small pins in a connector for example.

Pins in a connector housing.



Specifications (Thru-beam Type : Sideview)

		Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
M3	φ1 Sleeve:10mm Free cut		7-EL 650 450 300 250	3-ST 200 100 150 60	Long 200 Std Fast	-40~70	R=15	NF-TV04
φ2	φ1 Sleeve:15mm Flexible Free cut		7-EL 160 150 130 110 76 45 11	Long 90 50 25	-40~60	R=1	NF-TG05	
Thru-beam	φ1 Sleeve:10mm Free cut		7-EL 650 450 300 250	3-ST 200 100 150 60	Long 200 Std Fast	-40~70	R=15	NF-TV02
φ2.5	φ1 Sleeve:27mm Heat resistant		7-EL 950 900 780 680 450 200 59	Long 650 250 Fast	-40~200	R=30	NF-TH04S-27V2	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Thru-beam/Diffuse Type : Sideview)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
φ2.5	φ1 Sleeve:25mm 45° oblique light axis Heat resistant Free cut		7-EL 100 55 50 40 30 10 4	Long 28 Std Fast	16	-40~105	R=10	NF-TH06
Diffuse	φ1.5 Sleeve:25mm Heat resistant length of fiber: 300mm&400mm		7-EL 1,600 850 800 600 400 200 60	Long 350 Std Fast	150	-40~200	R=30	NF-TH05S-A
φ3	φ2 Sleeve:20mm Free cut		7-EL 2,000 1,300 1,000 900	3-ST 600 300 100 Fast	320	-40~70	R=25	NF-TV01
φ3	φ2 Sleeve:20mm Free cut 5m Free cut		7-EL 1,700 1,100 850 750	3-ST 500 250 100 Fast	200	-40~70	R=25	NF-TV01-5
φ6	φ2.7 Sleeve:20mm Free cut		7-EL 680 400 350 300	3-ST 200 100 30 Fast	90	-40~70	R=25	NF-DV03
φ3	φ2.7 Sleeve:20mm Free cut		7-EL 680 400 350 300	3-ST 200 100 30 Fast	90	-40~70	R=25	NF-DV01
φ3	φ2.5 Sleeve:15mm Flexible Free cut		7-EL 53 50 43 36 20 12 4	Long 25 Std Fast	10	-40~60	R=1	NF-DR12
φ5	φ2.7 Sleeve:65mm Free cut		7-EL 230 110 85 75	3-ST 55 30 8 Fast	15	-40~70	R=25	NF-DK33
φ5	φ2.8 Sleeve:10mm Free cut		7-EL 680 400 350 300	3-ST 200 100 30 Fast	90	-40~70	R=15	NF-DV02

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

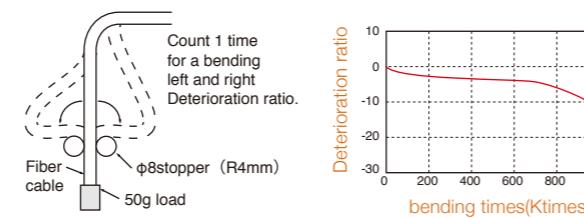
FLEXIBLE R4mm



You can mount this flexible fiber unit on a robot arm that moves continuously.

Stands over 800,000 times of bending test

Deterioration is less than 10% even after 800,000 times of bending tests at 90 deg. R4mm under 50g load.
Good for mounting on a robot arm.



Specifications (Thru-beam)

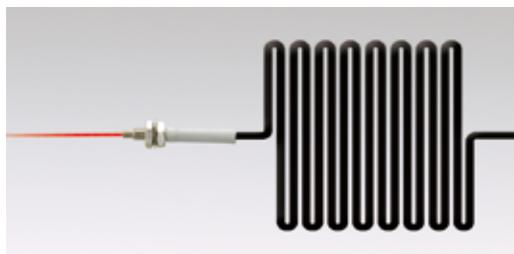
Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

Specifications (Diffuse/Limited Diffuse)

Sensing head		Sensing distance (unit=mm)			Operation temperature (°C~°C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
Diffuse	Free cut	7-EL 88 6-UL 80 5-PL 70 4-LG 60 3-ST 40 2-FS 20 1-HS 7	Long 40 Std 20 Fast 14	20	-40~70	R=4	NF-DR08	
	M3	7-EL 300 6-UL 180 5-PL 130 100	3-ST 80 2-FS 45 1-HS 16	Long 70 Std 30 Fast 15	20	-40~70	R=4	NF-DR02
	φ0.82 Sleeve:15mm Free cut	7-EL 190 6-UL 125 5-PL 70 4-LG 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=4	NF-DT02
	Coaxial φ0.82 Sleeve:15mm	7-EL 240 6-UL 120 5-PL 100 4-LG 85	3-ST 60 2-FS 35 1-HS 10	Long 70 Std 40 Fast 15	15	-40~70	R=4	NF-DT04
	M4	7-EL 300 6-UL 180 5-PL 140 4-LG 120	3-ST 80 2-FS 45 1-HS 16	Long 120 Std 50 Fast 25	35	-40~70	R=4	NF-DR06
	M6	7-EL 1,100 6-UL 700 5-PL 600 4-LG 500	3-ST 350 2-FS 230 1-HS 70	Long 350 Std 200 Fast 80	130	-40~70	R=4	NF-DR01
	φ1.5	7-EL 300 6-UL 180 5-PL 150 4-LG 130	3-ST 80 2-FS 45 1-HS 18	Long 70 Std 30 Fast 15	20	-40~70	R=4	NF-DR04
	φ3	7-EL 450 6-UL 250 5-PL 190 4-LG 160	3-ST 1,120 2-FS 70 1-HS 25	Long 120 Std 50 Fast 25	35	-40~70	R=4	NF-DR03
	φ0.82 Sleeve:5mm Free cut	7-EL 190 6-UL 125 5-PL 75 4-LG 65	3-ST 45 2-FS 25 1-HS 8	Long 40 Std 15 Fast 5	10	-40~70	R=4	NF-DR05
Limited Diffuse	glass plate alignment Flat ON Free cut	7-EL 0~23 6-UL 0~23 5-PL 0~22 4-LG 0~22 3-ST 0~21 2-FS 0~20 1-HS 5~13	Long 0~23 Std 0~17 Fast 0~12	15	0 ~70	R=4	NF-DC06	
	exterior of fiber	7-EL 0~38 6-UL 0~38 5-PL 0~38 4-LG 0~38 3-ST 0~34 2-FS 0~31 1-HS 4~22	Long 0~36 Std 0~30 Fast 0~15	使用不可	0 ~70	R=4	NF-DC04	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

FLEXIBLE R1mm



You don't have to care about how it bends when you mount the fiber.

You don't have to care mounting

When you need bend resistant type, please use Bend-tolerant fibers on page 22.

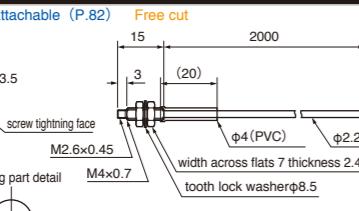
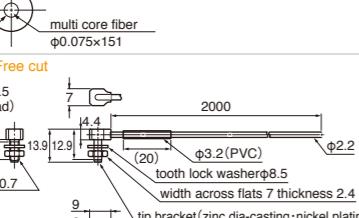
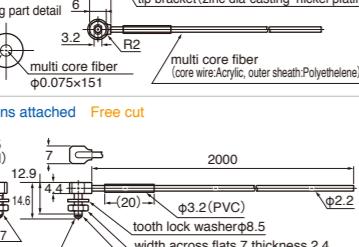


Bend-tolerance
not big so it
break when
mount bending it



You can mount flexible fiber optic cables very neatly because of its flexibility.

Specifications (Thru-beam

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Num
		D3RF	D2RF	BRF			
M4	 <p>Lens attachable (P.82) Free cut</p> <p>15 2000 3 (20) φ4 (PVC) φ2.2 width across flats 7 thickness 2.4 tooth lock washerφ8.5</p> <p>3.5 screw tightening face M2.6x0.45 M4x0.7 detecting part detail multi core fiber φ1 φ0.075x151</p>	7-EL 4,000 6-UL 2,000 5-PL 1,600 4-LG 1,400 3-ST 1,000 2-FS 550 1-HS 180		Long 800 Std 400 Fast 200	360	-40~60	R=1
Thru-beam	 <p>Nut Free cut</p> <p>over7.5 (thread) 2000 8.5 14.4 13.9 (20) φ3.2 (PVC) φ2.2 M4x0.7 detecting part detail tip bracket (zinc dia-casting · nickel plating) multi core fiber (core wire:Acrylic, outer sheath:Polyethylene) φ1 φ0.075x151</p>	7-EL 1,530 6-UL 1,440 5-PL 1,260 4-LG 1,000 3-ST 720 2-FS 420 1-HS 140		Long 800 Std 450 Fast 250	300	-40~60	R=1
M6	 <p>Nut Lens attached Free cut</p> <p>over7.5 (thread) 2000 8.5 12.9 14.6 4.4 M4x0.7 lens (Acrylic) detecting part detail φ1 φ0.075x151</p> <p>3.2 R2 multi core fiber (core wire:Acrylic, outer sheath:Polyethylene)</p>	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,150 3-ST 1,980 2-FS 1,000 1-HS 320		Long 2,300 Std 1,300 Fast 550	800	-40~60	R=1

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Thru-beam

	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
$\phi 2$	<p>φ1 Sleeve:15mm Sideview Free cut 15 15 2000 φ1 exterior of fiber φ0.5 φ2.5(PVC) φ1(SUS) φ1(SUS) multi core fiber φ0.05x151 optical axis</p>	7-EL 160 6-UL 150 5-PL 130 4-LG 110 3-ST 76 2-FS 45 1-HS 11	Long 90 Std 50 Fast 25	20	-40~60	R=1	NF-TG05	
	<p>Lens attached Free cut φ2lens 8 (2) 2000 exterior of fiber φ3(SUS) φ2.2 φ1 multi core fiber φ0.075x151</p>	7-EL 3,600 6-UL 3,600 5-PL 3,150 4-LG 2,790	3-ST 1,800 2-FS 1,000 1-HS 340	Long 2,300 Std 1,300 Fast 550	550	-40~60	R=1	NF-TR10
$\phi 4$	<p>Sideview Free cut 1.3 2.8 3.6 30 2000 Reflective mirror: Material glass (with Al plating) Lens: Material PC SUS303 φ2.2 detecting part detail φ4</p>	7-EL 3,500 6-UL 3,500 5-PL 3,500 4-LG 3,500	3-ST 2,000 2-FS 1,000 1-HS 300	Long 1,800 Std 1,000 Fast 500	700	-40~70	R=1	NF-TS22V
	<p>Narrow Beam Sideview Free cut exterior of fiber φ1 3.7 25 2000 multi core fiber φ0.075x151 φ4 φ2.5 prism holder tip bracket (SUS) screw tightening range 12 φ2.2</p>	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,300	3-ST 2,100 2-FS 1,500 1-HS 520	Long 2,500 Std 1,600 Fast 800	1,000	-40~60	R=1	NF-TG02
Thrubeam	<p>11mm Screen beam array Sideview Free cut exterior of fiber φ1 4.2 2000 φ2.2 multi core fiber φ0.075x151 detecting face lens (2.2x11)</p>	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 3,240 2-FS 2,100 1-HS 850	Long 3,500 Std 3,000 Fast 1,500	1,800	-40~55	R=1	NF-TZ03	
	<p>32mm Screen beam array Sideview Free cut exterior of fiber φ1 5 2000 φ2.2 multi core fiber φ0.075x151 detecting face (3x32) lens</p>	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,600 3-ST 3,600 2-FS 3,600 1-HS 2,000	Long 3,500 Std 3,500 Fast 3,500	3,500	-40~55	R=1	NF-TZ01	
Screen	<p>FlatON Free cut 0.5 2 3.5 1.2 7 1000 case (PC) prism (Acrylic) inner pipe (SUS) φ2.2, φ3 6spot facing depth 1.4 exterior of fiber φ1 φ2.2 φ3 6spot facing depth 1.4 multi core fiber (core wire:Acrylic, outer sheath:Polyethylene)</p>	7-EL 1,190 6-UL 1,120 5-PL 980 4-LG 850 3-ST 550 2-FS 310 1-HS 100	Long 600 Std 350 Fast 200	220	-40~60	R=1	NF-TE01	
	<p>Head ON/Side ON Free cut 0.5 2 3.5 1.2 7 1000 case (PC) optical axis inner pipe (SUS) φ2.2, φ3 6spot facing depth 1.4 exterior of fiber φ1 φ2.2 φ3 6spot facing depth 1.4 multi core fiber (core wire:Acrylic, outer sheath:Polyethylene)</p>	7-EL 430 6-UL 400 5-PL 350 4-LG 300 3-ST 190 2-FS 120 1-HS 36	Long 250 Std 120 Fast 55	110	-40~60	R=1	NF-TE02	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Thru-beam)

	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
Flexible	Flat ON Free cut	7-EL 1,890 6-UL 1,770 5-PL 1,540 4-LG 1,350 3-ST 880 2-FS 520 1-HS 170	Long 900 Std 500 Fast 350	450	-40~60	R=1	NF-TE03	
Flexible	Flat ON/Head ON Free cut	7-EL 1,340 6-UL 1,260 5-PL 1,090 4-LG 960 3-ST 630 2-FS 390 1-HS 130	Long 750 Std 450 Fast 250	300	-40~60	R=1	NF-TE04	
Thrubeam	Square	Flat ON Free cut	7-EL 2,450 6-UL 2,300 5-PL 2,010 4-LG 1,710 3-ST 1,150 2-FS 650 1-HS 220	Long 1,200 Std 650 Fast 330	500	-40~60	R=1	NF-TR13
Environment-resistant	Various Detecting Scheme	Side ON Free cut	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,150 3-ST 2,000 2-FS 1,200 1-HS 540	Long 2,700 Std 1,500 Fast 1,000	1,300	-40~60	R=1	NF-TR12
Liquid	Environment-resistant	Head ON Free cut	7-EL 3,600 6-UL 3,600 5-PL 3,580 4-LG 3,060 3-ST 1,980 2-FS 1,350 1-HS 530	Long 2,700 Std 1,600 Fast 850	1,600	-40~60	R=1	NF-TR11
Extension lens								
Notes								

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Diffuse)

	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Flexible	M4	Flat ON Free cut	7-EL 140 6-UL 135 5-PL 110 4-LG 95 3-ST 65 2-FS 30 1-HS 10	Long 60 Std 35 Fast 17	30	-40~60	Fiber R=1 Sleeve R=10 NF-DR10
Flexible	φ3	Flat ON/Head ON Free cut	7-EL 53 6-UL 50 5-PL 43 4-LG 36	Long 25 Std 12 Fast 5	10	-40~60	R=1 NF-DR12
Diffuse		Long distance detection Free cut	7-EL 1,070 6-UL 990 5-PL 880 4-LG 770 3-ST 500 2-FS 310 1-HS 90	Long 600 Std 380 Fast 200	250	-40~60	R=1 NF-DR09
Environment-resistant	Various Detecting Scheme	Flat ON Free cut	7-EL 140 6-UL 135 5-PL 110 4-LG 99 3-ST 70 2-FS 34 1-HS 10	Long 60 Std 30 Fast 10~16	30	-40~60	R=1 NF-DE01
Liquid	Environment-resistant	Flat ON Free cut	7-EL 490 6-UL 450 5-PL 400 4-LG 350 3-ST 225 2-FS 117 1-HS 41	Long 250 Std 100 Fast 60	100	-40~60	R=1 NF-DE03
Extension lens		Head ON/Side ON Free cut	7-EL 160 6-UL 150 5-PL 130 4-LG 117 3-ST 77 2-FS 43 1-HS 12	Long 65 Std 35 Fast 20	30	-40~60	R=1 NF-DE02
Notes		Head ON/Side ON Free cut	7-EL 480 6-UL 450 5-PL 390 4-LG 340 3-ST 225 2-FS 117 1-HS 45	Long 250 Std 120 Fast 80	100	-40~60	R=1 NF-DE04

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

FLEXIBLE R2mm



Flexibility of the fiber and the right angled head shape make installation very easy.

Space saving and flexible mounting

Please use flexible R2mm type with thread when you need space saving and easy installation. We have thru-beam type and diffuse type.



Thru-beam
NF02-TK



Diffuse
NF02-DK

Straight type



Threaded right angle type



Thread type can be installed saving space.

Specifications (Thru-beam/Diffuse)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Thru-beam M4		7-EL 2,000 6-UL 1,000 5-PL 950 4-LG 800 3-ST 550 2-FS 250 1-HS 80			Long 600 Std 500 Fast 150	270	-40~70 R=2 NF02-TK
		7-EL 4,000 6-UL 2,000 5-PL 1,600 4-LG 1,400	3-ST 1,000 2-FS 550 1-HS 180		Long 800 Std 400 Fast 200	360	-40~70 R=2 NF-TK05
M 4		7-EL 1,200 6-UL 750 5-PL 650 4-LG 550	3-ST 400 2-FS 250 1-HS 80		Long 300 Std 180 Fast 80	110	-40~70 R=2 NF-DK66
		7-EL 1,200 6-UL 750 5-PL 650 4-LG 550	3-ST 400 2-FS 250 1-HS 80		Long 300 Std 180 Fast 80	110	-40~70 R=2 NF-DK67
Diffuse M 6		7-EL 550 6-UL 330 5-PL 230 4-LG 200 3-ST 150 2-FS 90 1-HS 18			Long 65 Std 45 Fast 10	15	-40~70 R=2 NF02-DK
		7-EL 850 6-UL 550 5-PL 450 4-LG 375	3-ST 275 2-FS 170 1-HS 55		Long 65 Std 45 Fast 10	110	-40~70 R=2 NF-DK04Z
Coaxial φ 3		7-EL 270 6-UL 250 5-PL 210 4-LG 180 3-ST 120 2-FS 80 1-HS 20			Long 120 Std 70 Fast 35	55	-40~60 R=2 NF-DR11

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

RETRO-REFLECTIVE



- Retro-reflective type for detecting transparent object.
- Super thin type for wafer mapping.

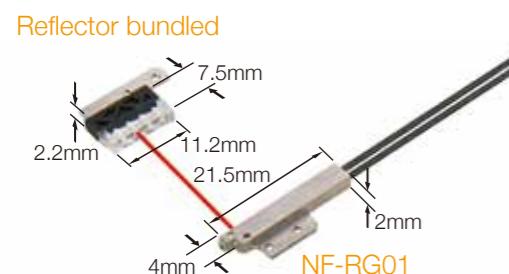
Detects transparent object

NF-RR01 can detect transparent object without affection from glossy glass or tilted surface because of its polarizing filter built in. Narrow view type NF-RB01 and NF-RB02 are available as well.



Wafer mapping

Super thin 2mm height Retro-reflective type enables wafer mapping saving space.



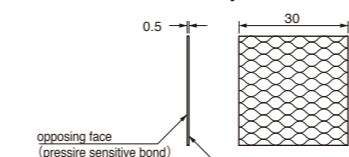
Specifications (Polarizing Filter Built in/Narrow Beam/Wafer Mapping)

	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Polarized filter built in	 Flexible Free cut	7-EL 1,390 6-UL 1,300 5-PL 1,140 4-LG 990 3-ST 640 2-FS 520 1-HS 260	Long Std Fast	850 750 10~550	600	-25~55	R=1
Narrow beam	 Head ON Free cut	7-EL 440 6-UL 410 5-PL 360 4-LG 310 3-ST 200 2-FS 170 1-HS 95	Long Std Fast	250 200 200	200	-40~60	R=10
Wafer mapping	 Ultra-small Free cut	7-EL 410 6-UL 380 5-PL 340 4-LG 290 3-ST 180 2-FS 150 1-HS 90	Long Std Fast	250 200 200	200	-40~60	R=10
	 Reflector	7-EL 590 6-UL 550 5-PL 480 4-LG 420 3-ST 270 2-FS 180 1-HS 70	Long Std Fast	350 230 130	N.A.	-40~60	R=10

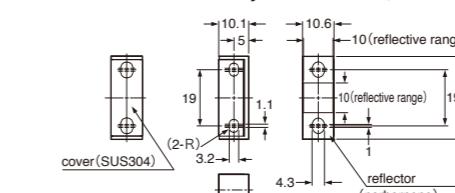
Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Reflector dimensions

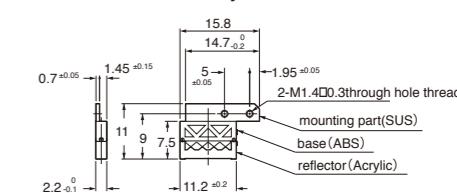
DG3030
(Standard accessory for NF-RR01)



P31
(Standard accessory for NF-RB01, -RB02)



Reflector for NF-RG01
(Standard accessory for NF-RG01)



CONVERGENT BEAM



You can detect very small object utilizing small focused spot beam.

Detects small object by fine spot focus beam

Fine spot lens NF-DA03 and coaxial diffuse fiber unit NF-DK21 enables 0.2mm Dia. Spot



Adjustable spot size

You can adjust spot size, 0.7~0.85mm, by changing length of fiber inserted in the lens NF-DA06, 20 +/- 1.5mm. Space saving Side-beam type NF-DA07 is available.



Detects small object by fine fiber core

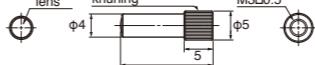
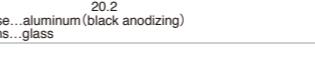
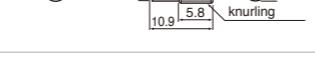
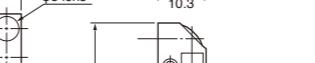
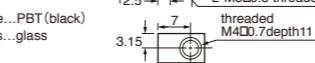
0.125mm Dia. fiber core is built in NF-TP01 and NF-DP01 that enables detecting small object. It has sleeve that helps easy position adjust.



NF-DP01 Diffuse



Specifications (Diffuse)

Sensing head	Spot Size and applicable fibers (Min. detected object in parenthesis)	Center sensing distance (unit:mm)	Operation temperature (°C ~ °C)	Part Number	
Very small spot	 <p>material: case...aluminum (black anodizing) lens...acryl knurling M3D0.5 φ4 5 16</p> <p>material: case...aluminum (black anodizing) lens...acryl twill knurling 15 φ4 I-5 threaded M3D0.5 4 4.5</p>	<p>φ0.2mm @ NF-DK21 φ0.4mm @ NF-DT01 (φ0.005mm gold-coated wire)</p>	7	-20~60	NF-DA03
	 <p>material: case...aluminum (black anodizing) lens...glass</p>	<p>φ0.3mm @ NF-DK21 φ0.5mm @ NF-DT01 (φ0.005mm gold-coated wire)</p>	7.5	-40~70	NF-DA04
Small spot	 <p>material: case...aluminum (black anodizing) lens...glass</p>	<p>φ0.5mm @ NF-DM02 (φ0.005mm gold-coated wire)</p>	6	-40~70	NF-DA05
	 <p>material: case...aluminum (black anodizing) lens...glass</p>	<p>φ0.2mm @ NF-DK21 (φ0.005mm gold-coated wire) φ0.4mm @ NF-DT01 (φ0.01mm gold-coated wire)</p>	6	-40~70	NF-DA01
Spot size adjust lens	 <p>material: case...aluminum (black anodizing) lens...glass</p>	<p>φ1.2mm @ NF-DK21 (φ0.005mm gold-coated wire) φ1.4mm @ NF-DT01 (φ0.01mm gold-coated wire)</p>	15	-40~70	NF-DA02
	 <p>material: case...aluminum (black anodizing) lens...glass</p>	<p>φ0.7mm - 0.85mm @ NF-DM02 (φ0.2mm gold-coated wire)</p>	about 20	-40~70	NF-DA06
Spot size adjust lens side view	 <p>material: case...PBT (black) lens...glass nut attached</p>	<p>φ0.5mm - 0.8mm @ NF-DM02 (φ0.1mm gold-coated wire)</p>	about 14	-40~70	NF-DA07

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Tiny and fine objects detected with Diffuse type fibers become easier for detection under higher sensitivity by longer response time or by boosted power of emitter.

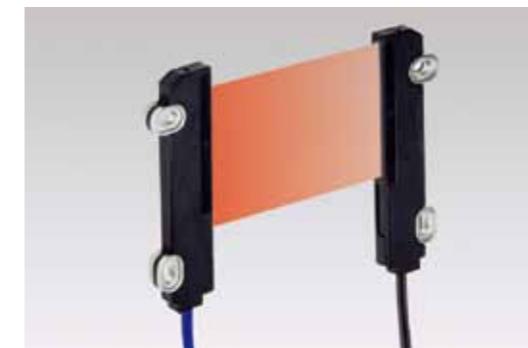
Specifications (Thru-beam/Diffuse)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Flexible	$\phi 1$	<p>detecting part detail: $\phi 0.265 \times 1$</p>	7-EL 54 6-UL 50 5-PL 44 4-LG 38 3-ST 25 2-FS 15 1-HS 5	Long 30 Std 18 Fast 8	10	-40~60	R=4	NF-TR04
		<p>detecting part detail: $\phi 0.265 \times 1$</p>	7-EL 850 6-UL 550 5-PL 450 4-LG 400	3-ST 275 2-FS 150 1-HS 50	110	-40~70	R=4	NF-TR03
	$\phi 1.5$	<p>detecting part detail: $\phi 0.5 \text{fiber} \times 1$</p>	7-EL 900 6-UL 550 5-PL 400 4-LG 350	3-ST 250 2-FS 140 1-HS 45	120	-40~70	R=15	NF-TM03
		<p>detecting part detail: $\phi 0.5 \text{SUS}$</p>	7-EL 170 6-UL 110 5-PL 80 4-LG 70	3-ST 50 2-FS 140 1-HS 45	30	-40~70	R=15	NF-TT01
	$\phi 3$	<p>detecting part detail: $\phi 0.25 \text{fiber} \times 1$</p>	7-EL 27 6-UL 25 5-PL 21 4-LG 18 3-ST 12 2-FS 7 1-HS 2	Long 80 Std 40 Fast 20	1	-40~70	R=5	NF-TP01
		<p>detecting part detail: $\phi 0.125 \times 4$</p>	7-EL 28 6-UL 26 5-PL 23 4-LG 20 3-ST 13 2-FS 3 1-HS 1	Long 18 Std 5 Fast N.A.	3	-40~60	R=10	NF-DP01

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

SCREEN BEAM ARRAY

NF-TS40 series



40 x 3.5mm Beam Array type with SUS (stainless steel) mounting metal.

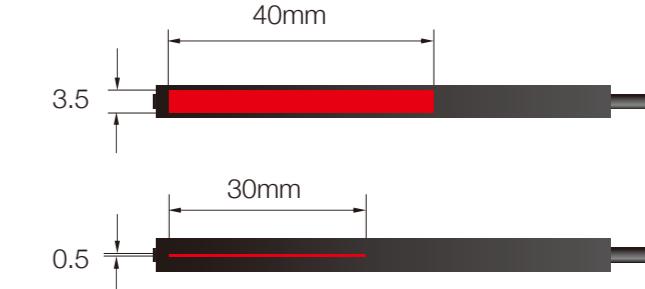
SUS (stainless steel) mounting

A rugged Stainless Steel mounting enables tough tightening of mounting position without breaking the mounting hole.



Adjustable line beam

40 x 3.5mm area of Beam Array is possible to change by using optional slit that limits the array into 30 x 0.5mm



Fine sensing of 0.4mm diameter

Clear optical system of NF-TS40 assures 0.4mm of diameter to detect in 3500mm distance of sensing (with D3RF amplifier)

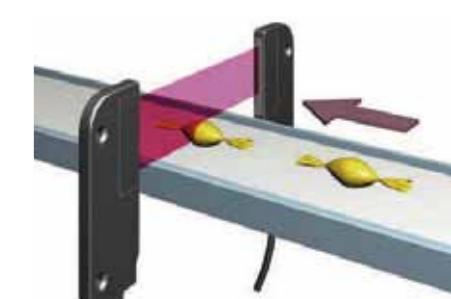
Applications



Control of dropping pills

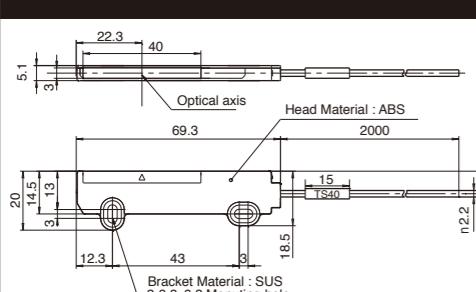


Control of meandering sheet



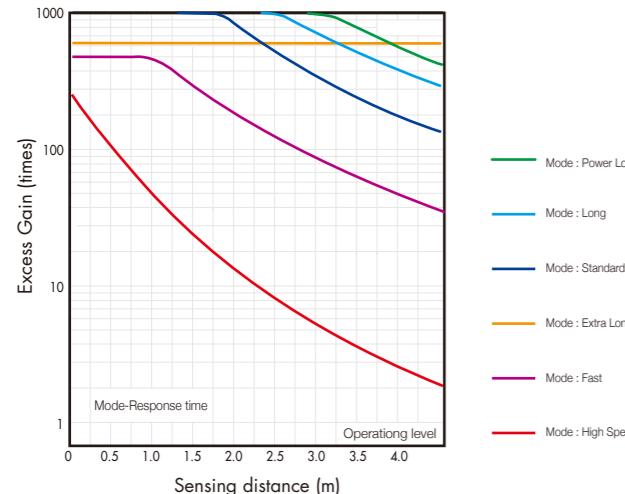
Counting on a conveyor

Specifications (Thru-beam/Diffuse)

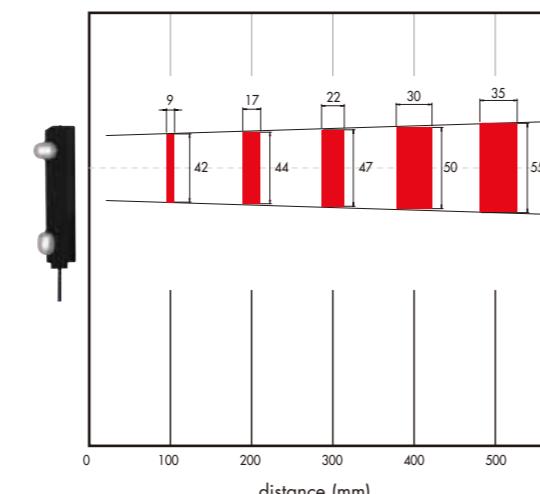
Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
	7-EL 3,500 6-UL 3,500 5-PL 3,500 4-LG 3,500 3-ST 3,500 2-FS 3,000 1-HS 2,500	Long 3,600 Std 3,600 Fast 3,600	300	-40~70	R=2	NF-TS40

Model	NF-TS40
Sensing Range (D3RF amplifier)	0 - 4mm
Spot Size	φ4mm @ 4mm
Bending Radius	R10
Fiber Length	2000mm Free cut
Ambient Temp	-40~+60°C
Storage Temp	-40~+70°C
Dimensions (W □ D □ H)	12 □ 18 □ 4.3 mm
Material	Base , Cover : PC Fiber : PMMA
Torque	3kgfcm max.
Weight	7g

Excess Gain Curves (Typical Value)

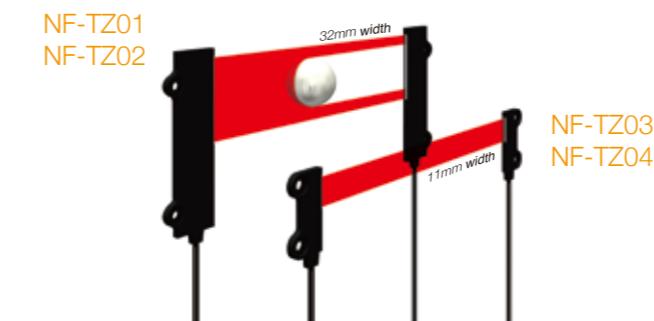


Spot size



Screen array

It can detect object going through an area utilizing beam screen. It's effective when the position of the object goes through is not stable. We have 11mm width and 32mm width types.



Slit is bundles that used for short distance detection and detecting very small object.

The screen array beam goes almost parallelly so its good to prevent cross talk very much.

Beam array

We have also beam array fibers that have core fibers aligned in line.

Thru-beam type

NF-TZ05 Head ON



Diffuse type

NF-DZ02 Head ON



NF-TS10 Head ON



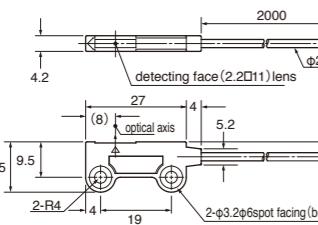
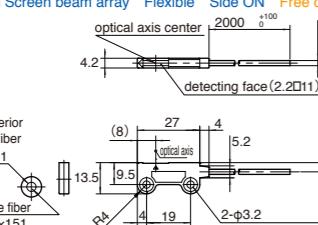
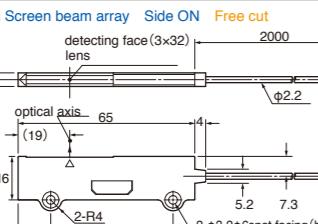
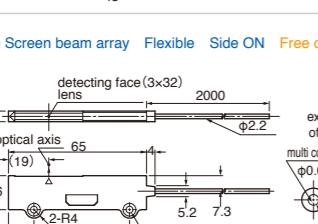
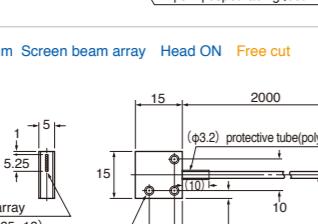
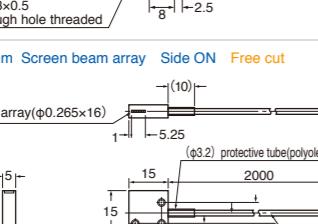
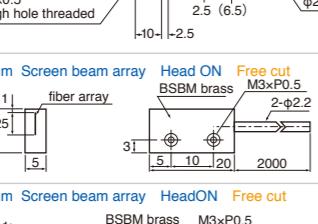
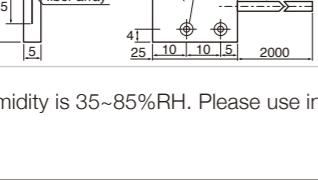
NF-TS14 Head ON



FD-ML02

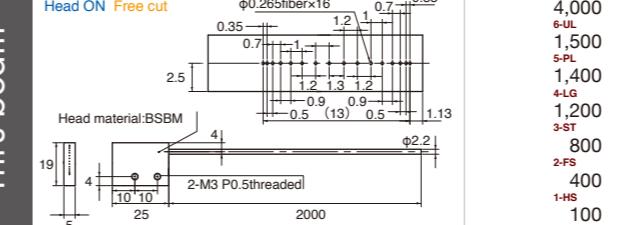
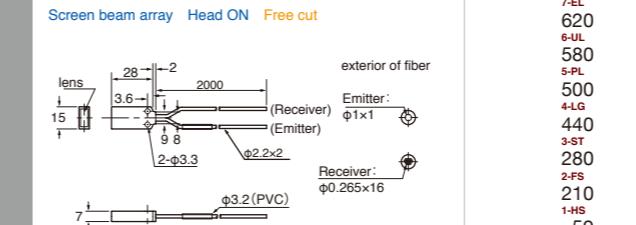
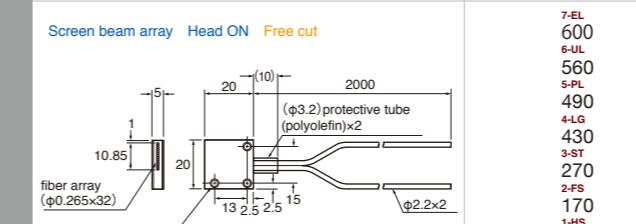
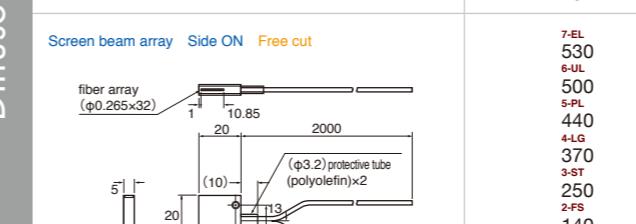
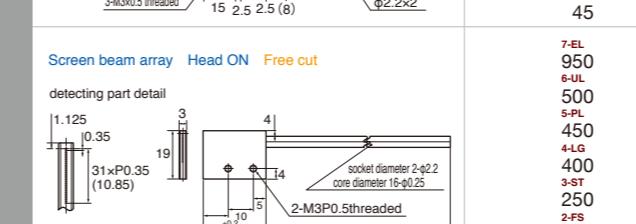


Specifications (Thru-beam)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Flexible	Thru-beam	11mm Screen beam array Side ON Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 2,100 2-FS 2,100 1-HS 900	2,900	—40~70	R=10	NF-TZ04	
		11mm Screen beam array Flexible Side ON Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 2,100 2-FS 2,100 1-HS 1,400	1,900	—40~55	R=1	NF-TZ03	
		32mm Screen beam array Side ON Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 2,100 2-FS 2,100 1-HS 1,400	3,500	—40~60	R=10	NF-TZ02	
		32mm Screen beam array Flexible Side ON Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,240 3-ST 2,100 2-FS 2,100 1-HS 1,400	3,500	—40~55	R=1	NF-TZ01	
		5.25mm Screen beam array Head ON Free cut 	7-EL 1,350 6-UL 1,260 5-PL 1,170 4-LG 990 3-ST 660 2-FS 400 1-HS 130	300	—40~70	R=25	NF-TZ05	
	Extension lens	5.25mm Screen beam array Side ON Free cut 	7-EL 1,440 6-UL 1,350 5-PL 1,170 4-LG 1,080 3-ST 710 2-FS 430 1-HS 130	300	—40~70	R=25	NF-TZ06	
		5.25mm Screen beam array Head ON Free cut BSBM brass M3xP0.5 	7-EL 4,000 6-UL 1,600 5-PL 1,000 4-LG 900	330	—40~70	R=25	NF-TS10	
		10.5mm Screen beam array Head ON Free cut BSBM brass M3xP0.5 	7-EL 4,000 6-UL 1,600 5-PL 1,000 4-LG 900	330	—40~70	R=25	NF-TS14	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Thru-beam/Diffuse)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Flexible	Thru-beam	13mm Screen beam array Head ON Free cut 	7-EL 4,000 6-UL 1,500 5-PL 1,400 4-LG 1,200 3-ST 800 2-FS 400 1-HS 100	350	—40~70	R=25	NF-TS28	
		Screen beam array Head ON Free cut 	7-EL 620 6-UL 580 5-PL 500 4-LG 440 3-ST 280 2-FS 210 1-HS 59	N.A.	—40~60	R=25	NF-DZ01	
		Screen beam array Head ON Free cut 	7-EL 600 6-UL 560 5-PL 490 4-LG 430 3-ST 270 2-FS 170 1-HS 51	130	—40~70	R=25	NF-DZ02	
		Screen beam array Side ON Free cut 	7-EL 530 6-UL 500 5-PL 440 4-LG 370 3-ST 250 2-FS 140 1-HS 45	100	—40~70	R=25	NF-DZ03	
		Screen beam array Head ON Free cut 	7-EL 950 6-UL 500 5-PL 450 4-LG 400 3-ST 250 2-FS 100 1-HS 40	35	—40~70	R=25	FD-ML02	
	Diffuse							

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

LIMITED DIFFUSE

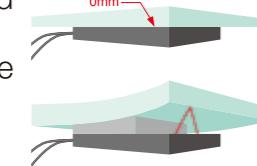


NF-DC38 / DC39 series

Despite the sensor's thin-flat mechanical design it is excellent in canceling optical influence from background material. Best-in-class Excess Gain is not easily affected by colors of objects.

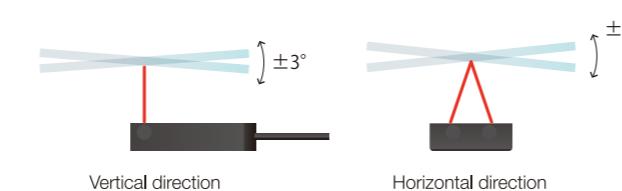
From "0mm" distance (NF-DC39)

NF-DC39 has no dead zone at all. Clear glass objects are possible to detect in 0-4 mm distance.

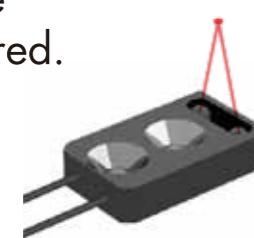


Not Affected by change in angle

Vibration of glass/silicon object in 3 – 6 degree does not matter. Fine optical system secures stable sensing.

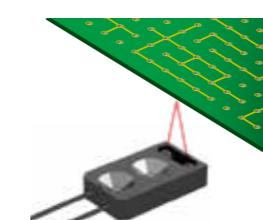


Clearly visible circle spot in red.

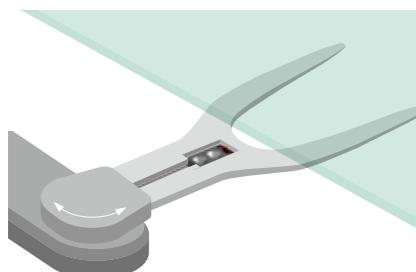


4mm wide spot (NF-DC39)

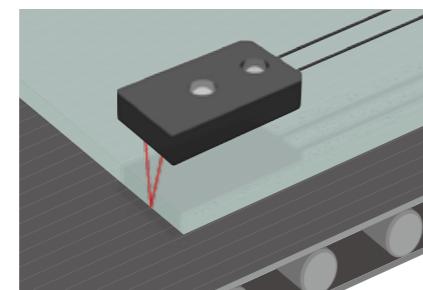
NF-DC39 has 4mm size spot that is applicable to PCB/PWB with holes.



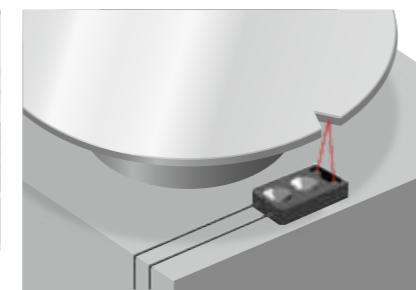
Applications



Edge Detection of Quartz Sheet



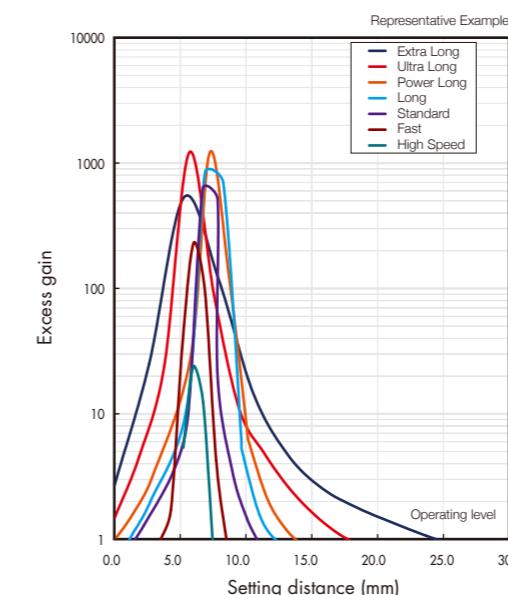
Edge Alignment on conveyor



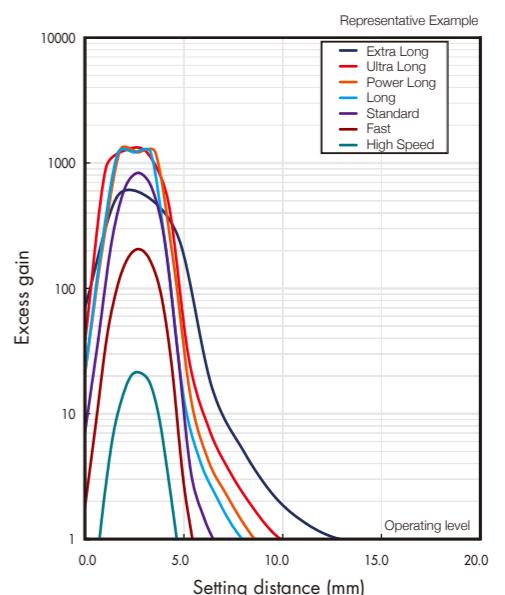
Notch Detection

Excess Gain Curves (Typical Value)

NF-DC38

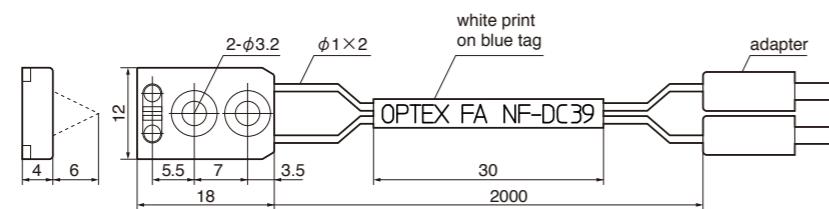


NF-DC39

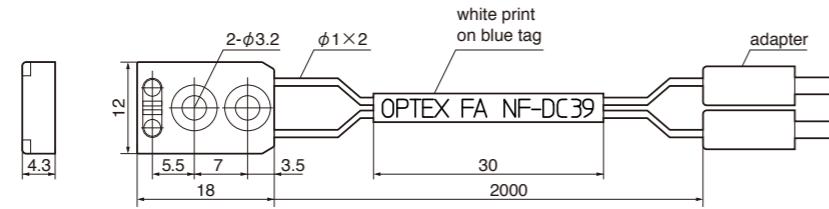


Dimensions (mm)

NF-DC38



NF-DC39



Specifications

Model	NF-DC38	NF-DC39
Sensing Range (D3RF amplifier)	6mm around	0 - 4mm
Spot Size	φ1.5mm @ 6mm	φ4mm @ 4mm
Bending Radius	R10	
Fiber Length	2000mm Free cut	
Ambient Temp	-40~+60°C	
Storage Temp	-40~+70°C	
Dimensions (W D H)	12 x 18 x 4 mm	12 x 18 x 4.3 mm
Material	Base, Cover : PC Fiber : PMMA	
Torque	3kgfcm max.	
Weight	7g	

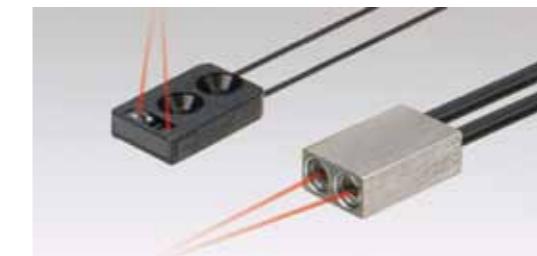
Sensing distance

NF-DC38

Value in parenthesis is the Minimum detectable object size. (copper wire)				Operation temperature (°C~°C)	Radius (mm)
Red LED for general purpose		Green LED for Mark Sensing			
D3RF	BRF/BRF-H	D2GF	BGF		
Long mode 450	BRF 160	Long mode 160			
Standard mode 250	BRF-H 60	Standard mode 80			
Hightspeed mode 100 (0.015)	(0.015)	Hightspeed mode 40 (0.015)			

NF-DC39

Value in parenthesis is the Minimum detectable object size. (copper wire)				Operation temperature (°C~°C)	Radius (mm)
Red LED for general purpose		Green LED for Mark Sensing			
D3RF	BRF/BRF-H	D2GF	BGF		
Long mode 450	BRF 160	Long mode 160			
Standard mode 250	BRF-H 60	Standard mode 80			
Hightspeed mode 100 (0.015)	(0.015)	Hightspeed mode 40 (0.015)			



Angled beam enables detection of object at an area.

Detects glass surface

We have 5 types for detecting existence, 5 types for alignment and one for mapping.
You can choose Bend-tolerance type, Heat resistance type and vacuum resistance type.

Existence	NF-DC38	NF-DC39	NF-DC07	NF-DH08	NF-DH06	NF-DN02
Low cost	Low cost	Low cost	Standard	Heat resistant 180°C	Heat resistant 300°C	vacuum resistant·Heat resistant 300°C

Alignment	NF-DC05	NF-DC06	NF-DC04	NF-DH10	NF-DH11
Standard for warp / slant of glass	Standard for warp / slant of glass	Flexible for warp / slant of glass	Flexible longer distance	Heat resistant 250°C for warp / slant of glass	Heat resistant 300°C for warp / slant of glass

Mapping	NF-DC03
Standard glass plate of 0.5mm	Standard glass plate of 0.5mm

For General purpose

NF-DC09 (head ON)



NF-DC08 (flat ON)



NF-DC39 (flat ON)



Detecting Cap side



Detecting FOPU



Detecting wafer notch



Specifications (Detect Glass)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Flexible	Flat on		7-EL 3~44 6-UL 4~39 5-PL 4~38 4-LG 4~37 3-ST 4~35 2-FS 6~29 1-HS 9~18	Long 7~32 Std 10~25 Fast 10~18	15	0~70	R=25	NF-DC05
Environment-resistant	Flat on		7-EL 0~23 6-UL 0~23 5-PL 0~22 4-LG 0~22 3-ST 0~21 2-FS 0~20 1-HS 5~13	Long 0~23 Std 0~17 Fast 0~12	15	0~70	R=4	NF-DC06
Liquid	Environment-resistant		7-EL 0~38 6-UL 0~38 5-PL 0~38 4-LG 0~38 3-ST 0~34 2-FS 0~31 1-HS 4~22	Long 0~36 Std 0~30 Fast 0~15	N.A.	0~70	R=4	NF-DC04
Extension lens	Environment-resistant		7-EL 2~28 6-UL 2~24 5-PL 2~23 4-LG 3~23 3-ST 3~20 2-FS 3~18 1-HS 4~11	Long 4~20 Std 4~20 Fast 4~15	4~17	-20~250 (normal temperature side: -20~70)	R=25	NF-DH10
Notes	Environment-resistant		7-EL 2~45 6-UL 3~40 5-PL 3~39 4-LG 3~38 3-ST 4~35 2-FS 6~28 1-HS 8~19	Long 6~38 Std 7~30 Fast 8~25	8~25	-20~250 normal temperature side: -20~70)	R=25	NF-DH11
Notes	Extension lens		7-EL 0~12 6-UL 0.5~12 5-PL 1.5~10 4-LG 1.5~10	3-ST 2.5~8 2-FS 3.5~7.5 1-HS 4~8 4-LG 5~6	3.5~7	-40~60	R=10	NF-DC38
Notes	Extension lens		7-EL 3~16 6-UL 3~14 5-PL 4~14 4-LG 5~14 3-ST 5~13 2-FS 5~11 1-HS 7~8	Long 4~15 Std 5~12 Fast 7~10	7	-40~60	R=10	NF-DC07

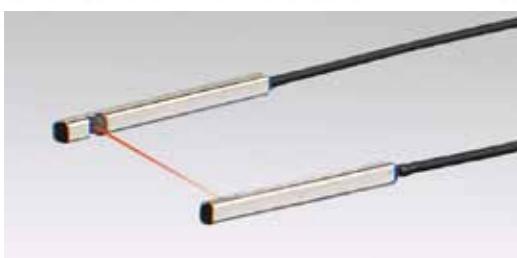
Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Detect Glass/General Purpose)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Flexible	Flat on		7-EL 0~35 6-UL 0~28 5-PL 0~25 4-LG 0~22 3-ST 0~20 2-FS 0~9 1-HS 3~4	Long 0~20 Std 0~10 Fast 0~8	10	-60~180	R=25	NF-DH08
Environment-resistant	Flat on		7-EL 0~40 6-UL 0~34 5-PL 0~22 4-LG 0~18 3-ST 0~17 2-FS 0~9 1-HS 0~4	Long 0~15 Std 0~10 Fast 0~8	6	-30~300 または -60~200	R=25	NF-DH06
Liquid	Environment-resistant		7-EL 0~22 6-UL 0~12 5-PL 0~11 4-LG 0~9 3-ST 0~7 2-FS 3~4 1-HS N.A.	Long 0~8 Std 2.5~5 Fast N.A.	3	-30~300	R=18	NF-DN02
Environment-resistant	Head On		7-EL 2~310 6-UL 3~160 5-PL 4~130 4-LG 5~120 3-ST 5~110 2-FS 10~95 1-HS 12~60	Long 10~55 Std 10~45 Fast 13~35	55	-40~60	R=25	NF-DC03
Environment-resistant	Flat ON		7-EL 1.5~4 6-UL 0~4 5-PL 0~4 4-LG 0~4	3-ST 0~4 2-FS 0~4 1-HS 0~4 Long 0~4 Std 0~4 Fast 0~4	0~4	-40~60	R=10	NF-DC39
Environment-resistant	Head ON		7-EL 0~15 6-UL 5~12 5-PL 5~11 4-LG 6~11 3-ST 6~10 2-FS 7~9 1-HS 6~7	Long 4.5~11 Std 4.5~10 Fast 4.5~10	6	-40~70	R=10	NF-DC09
Environment-resistant	Flat ON		7-EL 0~9 6-UL 0~8 5-PL 0~7 4-LG 0~6 3-ST 0~5 2-FS 0~3 1-HS 0~2	Long 1~7 Std 1~5.5 Fast 1~3	3	-20~60	R=1	NF-DC08

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

NARROW BEAM, WAFER MAPPING



Installed lens narrows light angle that detects. This reduces cross talk.

Super narrow beam and super thin type

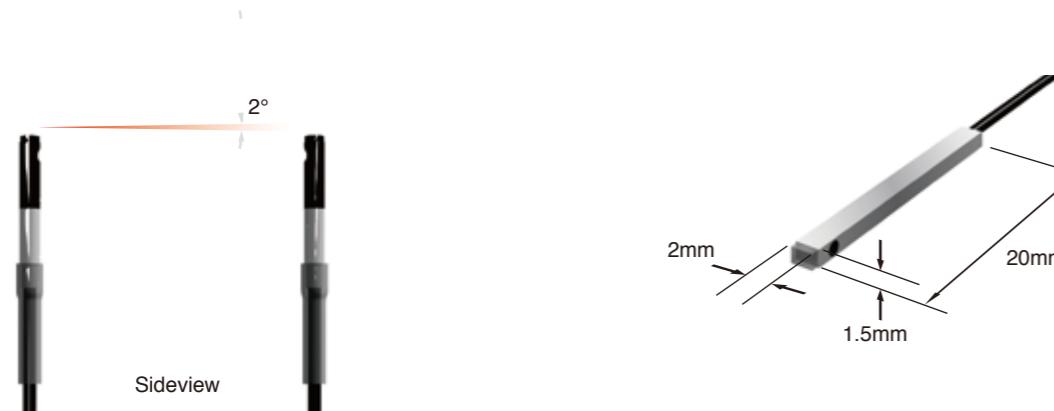
Super narrow view type: Aperture is 2°max.

Ideal for wafer mapping.

Straight type: NF-TG01

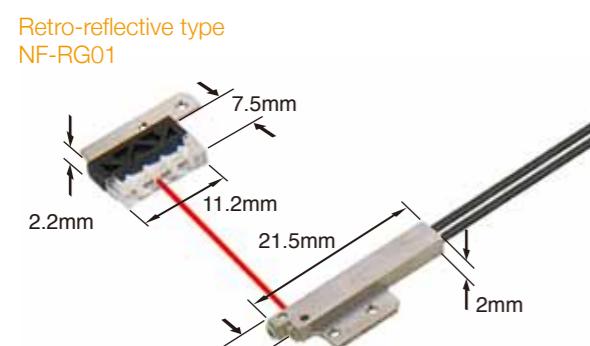
Side type: NF-TG02,03

NF-DZ01 is head ON type screen array, 2*15mm,fiber unit that can detect object with holes.



Retro-reflective and diffuse type

Super thin 2mm height Retro-reflective type enables wafer mapping saving space.

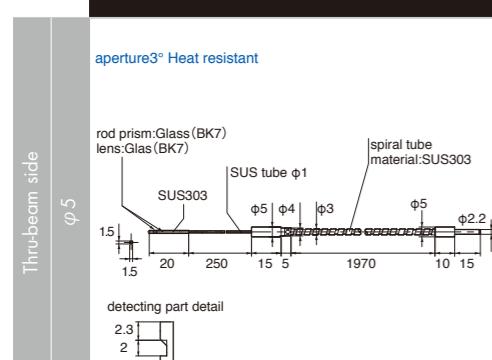
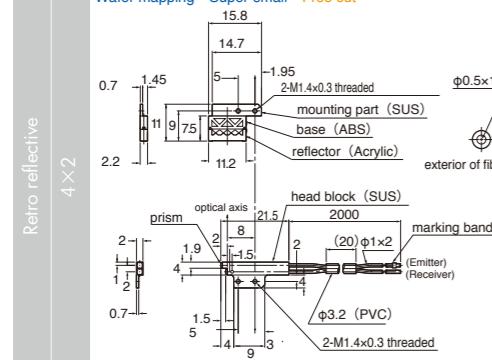


Specifications (Thru-beam/Thru-beam Side)

	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
Thru-beam	φ3.7 aperture2° Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,200 3-ST 2,100 2-FS 2,000 1-HS 790	Long 3,000 Std 2,000 Fast 1,300	2,300	-40~70	R=25	NF-TG01	
Thru-beam	2×1.5 aperture3° Free cut 	7-EL 1,000 6-UL 900 5-PL 790 4-LG 690 3-ST 450 2-FS 260 1-HS 90	Long 500 Std 300 Fast 150	220	-40~55	R=10	NF-TG04	
Thru-beam	φ4 aperture2° Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,300 3-ST 2,100 2-FS 1,780 1-HS 510	Long 2,500 Std 1,600 Fast 800	900	-40~60	R=25	NF-TG03	
Thru-beam side	φ 4 aperture2° Flexible Free cut 	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,300 3-ST 2,100 2-FS 1,500 1-HS 520	Long 2,500 Std 1,600 Fast 800	1,000	-40~55	R=1	NF-TG02	
Thru-beam side	aperture5° Free cut 	7-EL 4,000 6-UL 4,000 5-PL 4,000 4-LG 3,000	3-ST 2,800 2-FS 2,000 1-HS 1,000	Long 4,000 Std 3,000 Fast 2,000	1,700	-40~70	R=25	NF-TS12
Thru-beam side	aperture3° Free cut 	7-EL 4,000 6-UL 4,000 5-PL 4,000 4-LG 3,000	3-ST 2,000 2-FS 1,000 1-HS 300	Long 3,000 Std 1,600 Fast 700	750	-40~70	R=25	NF-TS22
Thru-beam side	aperture3° Heat resistant Free cut 	7-EL 3,500 6-UL 2,500 5-PL 2,300 4-LG 1,900	3-ST 1,300 2-FS 650 1-HS 200	Long 1,200 Std 700 Fast 500	500	-40~70	R=10	NF-TS22H
□1.5	aperture2.5° Heat resistant Free cut 	7-EL 2,300 6-UL 1,200 5-PL 1,100 4-LG 950	3-ST 600 2-FS 300 1-HS 100	Long 600 Std 300 Fast 100	200	-40~70	R=10	NF-TS25
□2	aperture2.5° Heat resistant Free cut 	7-EL 3,500 6-UL 2,400 5-PL 2,200 4-LG 1,900	3-ST 1,200 2-FS 600 1-HS 150	Long 900 Std 600 Fast 400	400	-40~70	R=10	NF-TS23
□2	aperture2.5° Heat resistant Free cut 	7-EL 2,000 6-UL 1,000 5-PL 950 4-LG 800	3-ST 550 2-FS 250 1-HS 80	Long 500 Std 300 Fast 100	150	-40~70	R=30	NF-TS27

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Thru-beam Side/Retro Reflective/Diffuse)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Various Detecting Scheme	Thru-beam side φ5	aperture 3° Heat resistant  detecting part detail 	7-EL 1,000 6-UL 570 5-PL 520 4-LG 450 3-ST 300 2-FS 150 1-HS 45	Long 500 Std 300 Fast 100	150	-40~70	fiber R=25 tube R=10	NF-TS24
Flexible	Retro reflective 4×2	Wafer mapping Super-small Free cut  mounting part (SUS) base (ABS) reflector (Acrylic) exterior of fiber	7-EL 590 6-UL 550 5-PL 480 4-LG 420 3-ST 270 2-FS 180 1-HS 70	Long 350 Std 230 Fast 130	N.A.	-40~60	R=10	NF-RG01
Diffuse	square	Long distance detection Flexible Free cut exterior of fiber glass lens (BK7) multi core fiber case (SUS) mounting bracket accessories equipped detail glass lens (BK7) case (SUS)	7-EL 1,070 6-UL 990 5-PL 880 4-LG 770 3-ST 500 2-FS 310 1-HS 90	Long 600 Std 380 Fast 200	250	-40~70	R=1	NF-DR09
Liquid	Environment-resistant	Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 * 500mm white paper.						
Extension lens								
Notes								

HEAT RESISTANT(up to 130°)



You can find what you want in various line up from 34 specs.

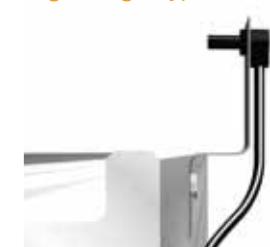
Space saving

Heat resistant right angle type NF25-TH and NF25-DH help installing in limited space.

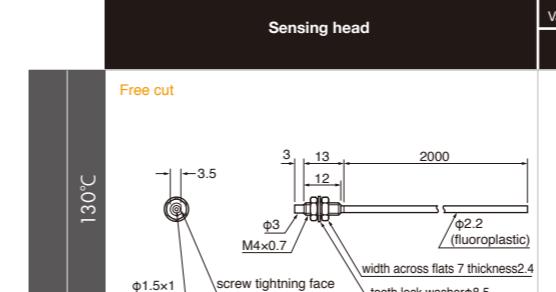
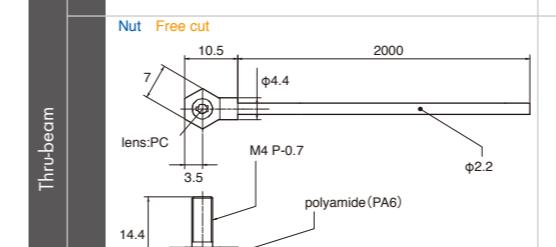
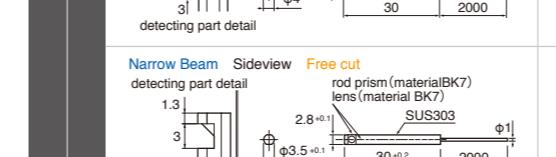
Straight type



Right angle type

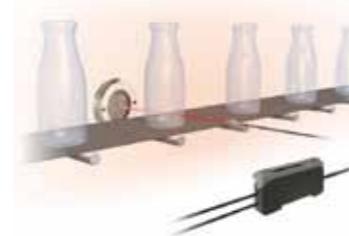


Specifications (Thru-beam)

Environment-resistant	Liquid	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
			D3RF	D2RF	BRF				
	130°C	Free cut 	7-EL 2,100 6-UL 2,070 5-PL 1,800 4-LG 1,530 3-ST 990 2-FS 620 1-HS 200	Long 1,100 Std 650 Fast 400	500	-60~130	R=25	NF-TH17	
	Thru-beam 105°C	Nut Free cut 	7-EL 2,000 6-UL 1,100 5-PL 1,000 4-LG 900 3-ST 600 2-FS 300 1-HS 90	Long 750 Std 500 Fast 170	300	-40~105	R=25	NF25-TH	
		Sideview Free cut 	7-EL 3,500 6-UL 2,300 5-PL 2,000 4-LG 1,800	3-ST 1,200 2-FS 600 1-HS 170	Long 1,300 Std 700 Fast 400	500	-40~105	R=10	NF-TS22M
		Narrow Beam Sideview Free cut 	7-EL 3,500 6-UL 2,500 5-PL 2,300 4-LG 1,900	3-ST 1,300 2-FS 650 1-HS 200	Long 1,200 Std 700 Fast 500	500	-40~105	R=10	NF-TS22H

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH

Specifications (Thru-beam/Diffuse)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit=mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Flexible	105°C	Narrow Beam Sideview Free cut rod prism: SUS303 lens: glass(BK7) or PC detecting part detail	7-EL 2,300 1,200 1,100 950	3-ST 600 300 100	Long 600 Std 300 Fast 100	200	-40~105	R=10 NF-TS25
		Narrow Beam Sideview Free cut rod prism(BK7) lens(BK7) detecting part detail	7-EL 3,500 6-UL 2,400 2,200 1,900	3-ST 1,200 2-FS 600 1-HS 150	Long 900 Std 600 Fast 400	400	-40~105	R=10 NF-TS23
		Φ1 Sleeve:25mm&10mm 45° oblique light axis Heat resistant Free cut Fixing cut 45° light angle light angle 135° SUS304 SUS303 PC	7-EL 100 6-UL 55 5-PL 50 4-LG 40 3-ST 30 2-FS 10 1-HS 4	Long 28 Std 20 Fast 15	16	-40~105	R=10 NF-TH06	
Environment-resistant	100°C	lense attachable (P.82) Free cut Φ1fiberx1 M2.6xP0.45 M4xP0.7 M2.6xP0.45	7-EL 2,400 1,400 1,000 900	3-ST 700 2-FS 300 1-HS 100	Long 700 Std 400 Fast 200	300	-40~100	R=25 NF-TH01
		Free cut Φ1.5x2 detecting part detail screw tightening face M6x0.75 width across flats 10 thickness 2 tooth lock washer Φ11	7-EL 720 6-UL 670 5-PL 580 4-LG 510 3-ST 330 2-FS 200 1-HS 63	Long 350 Std 200 Fast 120	200	-60~130	R=25 NF-DH09	
		Free cut 12 2000 lens:PC M6 P=1.0 polyamide (PA6) 14.4 4.4	7-EL 650 6-UL 350 5-PL 280 4-LG 240 3-ST 175 2-FS 100 1-HS 25	Long 120 Std 80 Fast 25	15	-40~105	R=25 NF25-DH	
Liquid	105°C	Free cut Φ1.0x2 18 2000 2-C0.5 2-Φ2.2 M6xP0.75	7-EL 950 6-UL 500 5-PL 450 4-LG 400	3-ST 250 2-FS 130 1-HS 40	300 Std 180 Fast 80	160	-40~105	R=25 FD-3SD1(100)
		Free cut Φ1.0x2 5 10 Φ2.5 SUS M6xP0.75 SUS Φ2.2 2.4 15 2000	7-EL 850 6-UL 550 5-PL 450 4-LG 375	3-ST 275 2-FS 170 1-HS 55	Long 250 Std 150 Fast 50	110	-40~100	R=25 NF-DH02
		Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH. Sensing distance of diffuse type is for 500 * 500mm white paper.						
Extension lens		Heat resistant reflector SW50						
Notes		SW50 can be used with heat resistant Retro-reflective fiber unit in high temperature atmosphere.						

HEAT RESISTANT(up to 200°)



You can find what you want in the variety of 34 products .

Various selection

We have 14 types of heat resistant, 180~200 deg.C, fiber units.

Thru-beam (Standard)

Head view		Sideview			
NF-TH10	NF-TH11	NF-TH02	NF-TH04S-27V2	NF-TH05S-A	NF-TS27
Heat resistant 200°C	Heat resistant 200°C	Heat resistant 180°C	Heat resistant 200°C	Heat resistant 200°C	Heat resistant 200°C
Lens attachable	Lens attachable	Free cut	Φ1 Sleeve	Φ1.5 Sleeve	Aperture 2.5°

Thru-beam (Joint type)

Head view		Sideview	
NF-TH12	NF-TH13	NF-TH14	NF-TH15
Heat resistant 200°C	Heat resistant 200°C	Heat resistant 200°C	Heat resistant 200°C
Free cut	Free cut	Free cut	Free cut

*Freecut only at ordinary temp. part

Diffuse

Coaxial	Standard
NF-DH07	NF-DH01

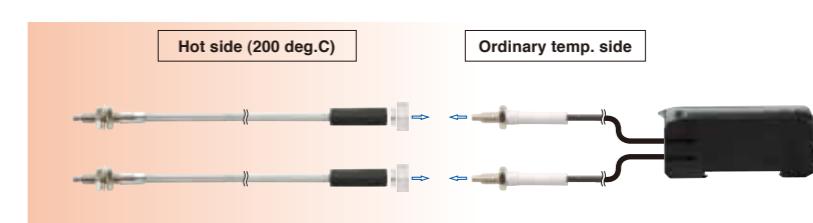
Heat resistant 200°C	Heat resistant 180°C
Metal coated	Free cut

Limited Diffuse

Coaxial	Standard
NF-DH08	

Heat resistant 180°C	
Free cut	

New concept : Joint type



A regular finer and a heat resistant fiber unit are connectable each other. It's possible to adjust total length by cutting standard fiber.

We supply them separately if you need them for maintenance purpose.

Specifications (Thru-beam)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit:mm)			Radius (mm)	Part Number																										
			D3RF	D2RF	BRF																												
Flexible	Thru-beam 200°C	<p>lens attachable (P.82)</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>570</td><td>Long</td><td>110</td></tr> <tr><td>6-UL</td><td>540</td><td>Std</td><td>85</td></tr> <tr><td>5-PL</td><td>460</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>410</td><td></td><td></td></tr> <tr><td>3-ST</td><td>270</td><td></td><td></td></tr> <tr><td>2-FS</td><td>160</td><td></td><td></td></tr> <tr><td>1-HS</td><td>45</td><td></td><td></td></tr> </table>	7-EL	570	Long	110	6-UL	540	Std	85	5-PL	460	Fast		4-LG	410			3-ST	270			2-FS	160			1-HS	45			—60~200	R=10	NF-TH10
7-EL	570	Long	110																														
6-UL	540	Std	85																														
5-PL	460	Fast																															
4-LG	410																																
3-ST	270																																
2-FS	160																																
1-HS	45																																
Environment-resistant	Thru-beam 200°C	<p>lens attachable (P82)</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>1,350</td><td>Long</td><td>280</td></tr> <tr><td>6-UL</td><td>1,260</td><td>Std</td><td>220</td></tr> <tr><td>5-PL</td><td>1,130</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>990</td><td></td><td></td></tr> <tr><td>3-ST</td><td>630</td><td></td><td></td></tr> <tr><td>2-FS</td><td>360</td><td></td><td></td></tr> <tr><td>1-HS</td><td>110</td><td></td><td></td></tr> </table>	7-EL	1,350	Long	280	6-UL	1,260	Std	220	5-PL	1,130	Fast		4-LG	990			3-ST	630			2-FS	360			1-HS	110			—60~200	R=25	NF-TH11
7-EL	1,350	Long	280																														
6-UL	1,260	Std	220																														
5-PL	1,130	Fast																															
4-LG	990																																
3-ST	630																																
2-FS	360																																
1-HS	110																																
Liquid	Extension lens	<p>lens attachable (P.82) Heat proof side : 200mm Ordinary temperature side : Free cut</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>1,080</td><td>Long</td><td>220</td></tr> <tr><td>6-UL</td><td>990</td><td>Std</td><td>170</td></tr> <tr><td>5-PL</td><td>900</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>790</td><td></td><td></td></tr> <tr><td>3-ST</td><td>510</td><td></td><td></td></tr> <tr><td>2-FS</td><td>290</td><td></td><td></td></tr> <tr><td>1-HS</td><td>90</td><td></td><td></td></tr> </table>	7-EL	1,080	Long	220	6-UL	990	Std	170	5-PL	900	Fast		4-LG	790			3-ST	510			2-FS	290			1-HS	90			—60~200	Heat proof part R=18 ordinary temperature part R=25	NF-TH12
7-EL	1,080	Long	220																														
6-UL	990	Std	170																														
5-PL	900	Fast																															
4-LG	790																																
3-ST	510																																
2-FS	290																																
1-HS	90																																
Notes	Extension lens	<p>Heat proof side : 300mm Ordinary temperature side : Free cut</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>1,080</td><td>Long</td><td>220</td></tr> <tr><td>6-UL</td><td>990</td><td>Std</td><td>170</td></tr> <tr><td>5-PL</td><td>900</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>790</td><td></td><td></td></tr> <tr><td>3-ST</td><td>510</td><td></td><td></td></tr> <tr><td>2-FS</td><td>290</td><td></td><td></td></tr> <tr><td>1-HS</td><td>90</td><td></td><td></td></tr> </table>	7-EL	1,080	Long	220	6-UL	990	Std	170	5-PL	900	Fast		4-LG	790			3-ST	510			2-FS	290			1-HS	90			—60~200	Heat proof part R=18 ordinary temperature part R=25	NF-TH13
7-EL	1,080	Long	220																														
6-UL	990	Std	170																														
5-PL	900	Fast																															
4-LG	790																																
3-ST	510																																
2-FS	290																																
1-HS	90																																
Notes	Extension lens	<p>Heat proof side : 500mm Ordinary temperature side : Free cut</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>1,080</td><td>Long</td><td>220</td></tr> <tr><td>6-UL</td><td>990</td><td>Std</td><td>170</td></tr> <tr><td>5-PL</td><td>900</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>790</td><td></td><td></td></tr> <tr><td>3-ST</td><td>510</td><td></td><td></td></tr> <tr><td>2-FS</td><td>290</td><td></td><td></td></tr> <tr><td>1-HS</td><td>90</td><td></td><td></td></tr> </table>	7-EL	1,080	Long	220	6-UL	990	Std	170	5-PL	900	Fast		4-LG	790			3-ST	510			2-FS	290			1-HS	90			—60~200	Heat proof part R=18 ordinary temperature part R=25	NF-TH14
7-EL	1,080	Long	220																														
6-UL	990	Std	170																														
5-PL	900	Fast																															
4-LG	790																																
3-ST	510																																
2-FS	290																																
1-HS	90																																

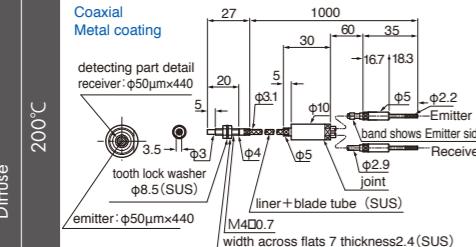
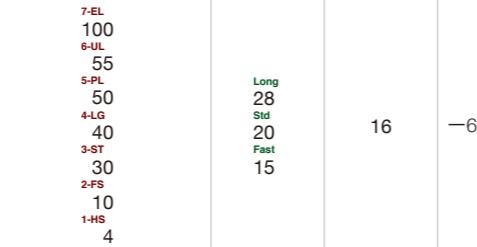
Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Thru-beam)

Amplifiers	Various Shape for mounting	Sensing head	Sensing distance (unit:mm)			Radius (mm)	Part Number																										
			D3RF	D2RF	BRF																												
Flexible	Thru-beam 200°C	<p>Sideview Heat proof side : 500mm Ordinary temperature side : Free cut</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>900</td><td>Long</td><td>150</td></tr> <tr><td>6-UL</td><td>870</td><td>Std</td><td>150</td></tr> <tr><td>5-PL</td><td>760</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>660</td><td></td><td></td></tr> <tr><td>3-ST</td><td>430</td><td></td><td></td></tr> <tr><td>2-FS</td><td>260</td><td></td><td></td></tr> <tr><td>1-HS</td><td>80</td><td></td><td></td></tr> </table>	7-EL	900	Long	150	6-UL	870	Std	150	5-PL	760	Fast		4-LG	660			3-ST	430			2-FS	260			1-HS	80			—60~200	Heat proof part R=18 ordinary temperature part R=25	NF-TH15
7-EL	900	Long	150																														
6-UL	870	Std	150																														
5-PL	760	Fast																															
4-LG	660																																
3-ST	430																																
2-FS	260																																
1-HS	80																																
Environment-resistant	Thru-beam 200°C	<p>Sideview Heat proof side : 800mm Ordinary temperature side : Free cut</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>900</td><td>Long</td><td>150</td></tr> <tr><td>6-UL</td><td>870</td><td>Std</td><td>150</td></tr> <tr><td>5-PL</td><td>760</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>660</td><td></td><td></td></tr> <tr><td>3-ST</td><td>430</td><td></td><td></td></tr> <tr><td>2-FS</td><td>260</td><td></td><td></td></tr> <tr><td>1-HS</td><td>80</td><td></td><td></td></tr> </table>	7-EL	900	Long	150	6-UL	870	Std	150	5-PL	760	Fast		4-LG	660			3-ST	430			2-FS	260			1-HS	80			—60~200	Heat proof part R=18 ordinary temperature part R=25	NF-TH16
7-EL	900	Long	150																														
6-UL	870	Std	150																														
5-PL	760	Fast																															
4-LG	660																																
3-ST	430																																
2-FS	260																																
1-HS	80																																
Liquid	Extension lens	<p>φ1 Sleeve:27mm Sideview</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>450</td><td>Long</td><td>50</td></tr> <tr><td>6-UL</td><td>260</td><td>Std</td><td>50</td></tr> <tr><td>5-PL</td><td>240</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>200</td><td></td><td></td></tr> <tr><td>3-ST</td><td>140</td><td></td><td></td></tr> <tr><td>2-FS</td><td>70</td><td></td><td></td></tr> <tr><td>1-HS</td><td>20</td><td></td><td></td></tr> </table>	7-EL	450	Long	50	6-UL	260	Std	50	5-PL	240	Fast		4-LG	200			3-ST	140			2-FS	70			1-HS	20			—60~200	R=30	NF-TH04S-27V2
7-EL	450	Long	50																														
6-UL	260	Std	50																														
5-PL	240	Fast																															
4-LG	200																																
3-ST	140																																
2-FS	70																																
1-HS	20																																
Liquid	Extension lens	<p>φ1.5 Sleeve:25mm Sideview</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>1,600</td><td>Long</td><td>150</td></tr> <tr><td>6-UL</td><td>850</td><td>Std</td><td>150</td></tr> <tr><td>5-PL</td><td>800</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>600</td><td></td><td></td></tr> <tr><td>3-ST</td><td>400</td><td></td><td></td></tr> <tr><td>2-FS</td><td>200</td><td></td><td></td></tr> <tr><td>1-HS</td><td>60</td><td></td><td></td></tr> </table>	7-EL	1,600	Long	150	6-UL	850	Std	150	5-PL	800	Fast		4-LG	600			3-ST	400			2-FS	200			1-HS	60			—60~200	R=30	NF-TH05S-A
7-EL	1,600	Long	150																														
6-UL	850	Std	150																														
5-PL	800	Fast																															
4-LG	600																																
3-ST	400																																
2-FS	200																																
1-HS	60																																
Liquid	Extension lens	<p>Narrow beam Sideview</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>2,000</td><td>Long</td><td>150</td></tr> <tr><td>6-UL</td><td>550</td><td>Std</td><td>150</td></tr> <tr><td>5-PL</td><td>250</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>80</td><td></td><td></td></tr> </table>	7-EL	2,000	Long	150	6-UL	550	Std	150	5-PL	250	Fast		4-LG	80			—60~200	R=30	NF-TS27												
7-EL	2,000	Long	150																														
6-UL	550	Std	150																														
5-PL	250	Fast																															
4-LG	80																																
Liquid	Extension lens	<p>φ1 Sleeve:8mm Sideview</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>300</td><td>Long</td><td>50</td></tr> <tr><td>6-UL</td><td>160</td><td>Std</td><td>50</td></tr> <tr><td>5-PL</td><td>150</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>100</td><td></td><td></td></tr> <tr><td>3-ST</td><td>90</td><td></td><td></td></tr> <tr><td>2-FS</td><td>40</td><td></td><td></td></tr> <tr><td>1-HS</td><td>14</td><td></td><td></td></tr> </table>	7-EL	300	Long	50	6-UL	160	Std	50	5-PL	150	Fast		4-LG	100			3-ST	90			2-FS	40			1-HS	14			—60~200	R=50	NF-TH07
7-EL	300	Long	50																														
6-UL	160	Std	50																														
5-PL	150	Fast																															
4-LG	100																																
3-ST	90																																
2-FS	40																																
1-HS	14																																
Notes	Extension lens	<p>Free cut</p> <p>Value in parenthesis is the Minimum detectable object size. (copper wire)</p> <table> <tr><td>7-EL</td><td>4,000</td><td>Long</td><td>600</td></tr> <tr><td>6-UL</td><td>2,000</td><td>Std</td><td>600</td></tr> <tr><td>5-PL</td><td>1,700</td><td>Fast</td><td></td></tr> <tr><td>4-LG</td><td>1,500</td><td></td><td></td></tr> <tr><td>3-ST</td><td>1,000</td><td></td><td></td></tr> <tr><td>2-FS</td><td>550</td><td></td><td></td></tr> <tr><td>1-HS</td><td>180</td><td></td><td></td></tr> </table>	7-EL	4,000	Long	600	6-UL	2,000	Std	600	5-PL	1,700	Fast		4-LG	1,500			3-ST	1,000			2-FS	550			1-HS	180			—60~200	R=35	NF-TH02
7-EL	4,000	Long	600																														
6-UL	2,000	Std	600																														
5-PL	1,700	Fast																															
4-LG	1,500																																
3-ST	1,000																																
2-FS	550																																
1-HS	180																																

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Diffuse/Limited Diffuse)

			Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
				D3RF	D2RF	BRF				
Diffuse	200°C		 <p>Coaxial Metal coating detecting part detail receiver: φ50μm×440 tooth lock washer φ8.5 (SUS) emitter: φ50μm×440 liner+blade tube (SUS) M4D0.7 width across flats 7 thickness2.4 (SUS)</p>	7-EL 100 6-UL 55 5-PL 50 4-LG 40 3-ST 30 2-FS 10 1-HS 4	Long 28 Std 20 Fast 15	16	-60~200	R=25	NF-DH07	
Flexible	180°C	Various Shape for mounting	 <p>Free cut φ1.5 fiber×2 φ4.9 M6×P0.75 SUS φ2.2</p>	7-EL 2,400 6-UL 1,400 5-PL 1,000 4-LG 900	3-ST 700 2-FS 300 1-HS 100	Long 700 Std 400 Fast 200	300	-60~200	R=35	NF-DH01
Environment-resistant	180°C	Various Detecting Scheme	 <p>Detect glass Free cut holder (SUS) exterior of fiber emitter-receiver fiber φ1.5x1 5 φ4.6</p>	7-EL 720 6-UL 670 5-PL 580 4-LG 510 3-ST 330 2-FS 200 1-HS 63	Long 350 Std 200 Fast 120	200	-60~200	R=25	NF-DH08	

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

HEAT RESISTANT(200°~300°)



You can find what you want in various line up from 34 specs.

Thru-beam, Diffuse, Limited diffuse type

We have 3 thru-beam types, 3 diffuse types and 3 limited diffuse type.

Thru-beam



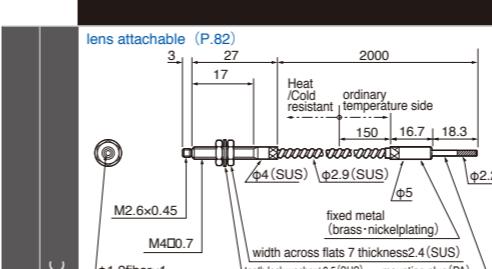
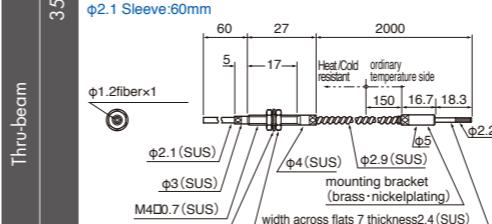
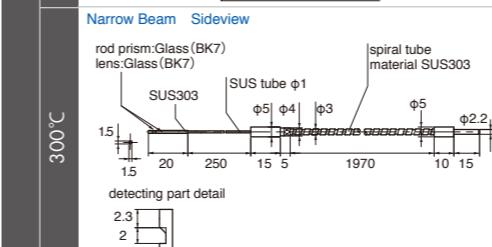
Diffuse



Limited diffuse



Specifications (Thru-beam)

		Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
			D3RF	D2RF	BRF			
Environment-resistant	350°C	 <p>lens attachable (P.82) Heat/Cold ordinary temperature side φ4 (SUS) φ2.9 (SUS) φ2.2 width across flats 7 thickness2.4 (SUS) tooth lock washer φ8.5 (SUS) mounting plug (PA)</p>	7-EL 1,440 6-UL 1,350 5-PL 1,240 4-LG 1,080 3-ST 710 2-FS 430 1-HS 130	Long 750 Std 450 Fast 220	300	-30~350 or -60~200	R=25	NF-TH08
Liquid	350°C	 <p>φ2.1 Sleeve:60mm φ1.2fiber×1 φ2.1 (SUS) φ3 (SUS) M4D0.7 (SUS) Heat/Cold ordinary temperature side φ4 (SUS) φ2.9 (SUS) φ2.2 width across flats 7 thickness2.4 (SUS) tooth lock washer φ8.5 (SUS) mounting plug (PA)</p>	7-EL 1,350 6-UL 1,260 5-PL 1,120 4-LG 900 3-ST 630 2-FS 410 1-HS 120	Long 750 Std 450 Fast 220	300	-30~350 or -60~200	Fiber R=25 Sleeve R=10	NF-TH09
Extension lens	300°C	 <p>Narrow Beam Sideview rod prism:Glass (BK7) lens:Glass (BK7) SUS303 SUS tube φ1 φ5 φ4 φ3 φ5 φ2.2 spiral tube material SUS303 detecting part detail 2.3 2 1.5 20 250 15 5 1970 10 15</p>	7-EL 1,000 6-UL 570 5-PL 520 4-LG 450 3-ST 300 2-FS 150 1-HS 45	Long 500 Std 300 Fast 100	150	-40~300	Fiber R=25 Tube R=10	NF-TS24

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Environment-resistant

Environment-resistant

Specifications (Diffuse)

Notes	Extension lens	Liquid	Environment-resistant	Various Detecting Scheme	Flexible	Various Shape for mounting	Sensing head				Part Number			
							D3RF	D2RF	BRF	Operation temperature (°C ~ °C)				
							Coaxial	Heat /Cold resistant ordinary temperature side	detecting part detail receiver: inner diameter φ1.8 outer diameter φ2.2 fiberφ1	Long 650 Std 250 Fast 80	150	—30~350 or —60~200	R=25	NF-DH03
							φ2.1 Sleeve:90mm	bend tolerant	detecting part detail receiver : φ50μm×380	Long 750 Std 250 Fast 80	200	—30~350 or —60~200	Fiber R=25 Sleeve R=10	NF-DH05
							φ2.8 Sleeve:60mm	Heat /Cold resistant ordinary temperature side	joint (brass·nickelplating) φ1.8fiberx1 (emitter·receiver divided half)	Long 650 Std 250 Fast 80	300	—30~350 or —60~200	Fiber R=25 Sleeve R=10	NF-DH04

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

Specifications (Limited Diffuse)

Notes	Extension lens	Liquid	Environment-resistant	Various Detecting Scheme	Flexible	Various Shape for mounting	Sensing head				Part Number				
							D3RF	D2RF	BRF	Operation temperature (°C ~ °C)					
							300°C	Detect glass	detecting part detail detail emitter-receiver fiber φ1.2fiberx1	7-EL 0~40 6-UL 0~34 5-PL 0~22 4-LG 0~18 3-ST 0~17 2-FS 0~9 1-HS 0~4	Long 0~15 Std 0~10 Fast 0~8	6	—30~300 or —60~200	R=25	NF-DH06
							250°C	Glass plate alignment Flat ON	Emitter Receiver hexagon caulking casing tube (SUS304) fiber bundle#1.2(multi component glass) casing tube (SUS304) fiber bundle#1.5(multi component glass) fiber holder (PPS) case (PPS) prism (BK7) optical axis plastic plug (PA) fixed metal (C3604 Nickel plating)	7-EL 2~28 6-U 2~24 5-PL 2~23 4-LG 3~23 3-ST 3~20 2-FS 3~18 1-HS 4~11	Long 4~20 Std 4~20 Fast 4~15	4~17	—20~250 (ordinary temp. —20~70)	R=25	NF-DH10
							250°C	Glass plate alignment Flat ON	Emitter Receiver hexagon caulking casing tube (SUS304) fiber bundle#1.2(multi component glass) casing tube (SUS304) fiber bundle#1.5(multi component glass) fiber holder (PPS) case (PPS) prism (BK7) optical axis plastic plug (PA) mounting bracket (C3604 Nickel plating)	7-EL 2~45 6-U 3~40 5-PL 3~39 4-LG 3~38 3-ST 4~35 2-FS 6~28 1-HS 8~19	Long 6~38 Std 7~30 Fast 8~25	8~25	—20~250 (ordinary temp. —20~70)	R=25	NF-DH11

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

CHEMICAL RESISTANT



Fluoro-plastic sheath enables
chemical resistant.

Resistant to various chemical stuffs

Fluoro-plastic sheath covers sensor head and fiber and protects from chemicals.
We have 8 thru-beam types and one diffuse type.

Specifications (Thru-beam)

Sensing head		Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3RF	D2RF	BRF			
Liquid	Side ON Free cut	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,150 3-ST 2,000 2-FS 2,000 1-HS 750	Long 3,500 Std 2,300 Fast 1,200	2,000	0~60	R=25	NF-TY05
		7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,200 3-ST 2,000 2-FS 1,600 1-HS 550					
Extension lens	Square	Side ON length of fiber : 5m Free cut	7-EL 3,600 6-UL 3,600 5-PL 3,600 4-LG 3,200 3-ST 2,000 2-FS 1,600 1-HS 550	Long 3,000 Std 2,000 Fast 1,000	0~60	R=25	NF-TY05-5

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH

Specifications (Limited Diffuse)

Diameter	Sensing head	Sensing distance (unit:mm)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number	
		D3RF	D2RF	BRF				
φ5.5	Heat resistant Free cut	7-EL 3,600 6-UL 3,600 5-PL 3,300 4-LG 2,880	3-ST 1,890 2-FS 1-HS 660	Long 3,500 Std 2,300 Fast 1,200	2,000	-40~115	R=30	NF-TY04
	Heat resistant Free cut	7-EL 4,000 6-UL 4,000 5-PL 4,000 4-LG 3,000 3-ST 2,800 2-FS 2,000 1-HS 700	Long 3,500 Std 2,500 Fast 1,200					
Thru-beam	Heat resistant length of fiber : 3m Free cut	7-EL 4,000 6-UL 4,000 5-PL 4,000 4-LG 3,500 3-ST 3,000 2-FS 1,700 1-HS 500	Long 2,200 Std 1,300 Fast 550	650	-40~105	R=60	NF-TY01-3	
	Sideview Free cut	7-EL 4,000 6-UL 3,500 5-PL 4,000 4-LG 3,000 3-ST 2-FS 1,700 1-HS 500	Long 1,500 Std 800 Fast 400					
φ6	Sideview Free cut	7-EL 4,000 6-UL 3,500 5-PL 3,000 4-LG 2,000 3-ST 1,500 2-FS 700 1-HS 200	Long 1,500 Std 800 Fast 400	480	-40~70	Fiber R=25 Tube R=60	NF-TY02-TF3	
	elbow-shaped Free cut	7-EL 4,000 6-UL 4,000 5-PL 3,500 4-LG 3,000 3-ST 2,200 2-FS 1,000 1-HS 300	Long 3,000 Std 1,700 Fast 800					
Diffuse	Heat resistant Free cut	7-EL 440 6-UL 280 5-PL 250 4-LG 225	3-ST 160 2-FS 745 1-HS 85	Long 100 Std 70 Fast 50	45	-40~100	R=60	NF-DY01
	Heat resistant Free cut	7-EL 4,000 6-UL 4,000 5-PL 3,500 4-LG 3,000 3-ST 2,200 2-FS 1,000 1-HS 300	Long 3,000 Std 1,700 Fast 800					

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

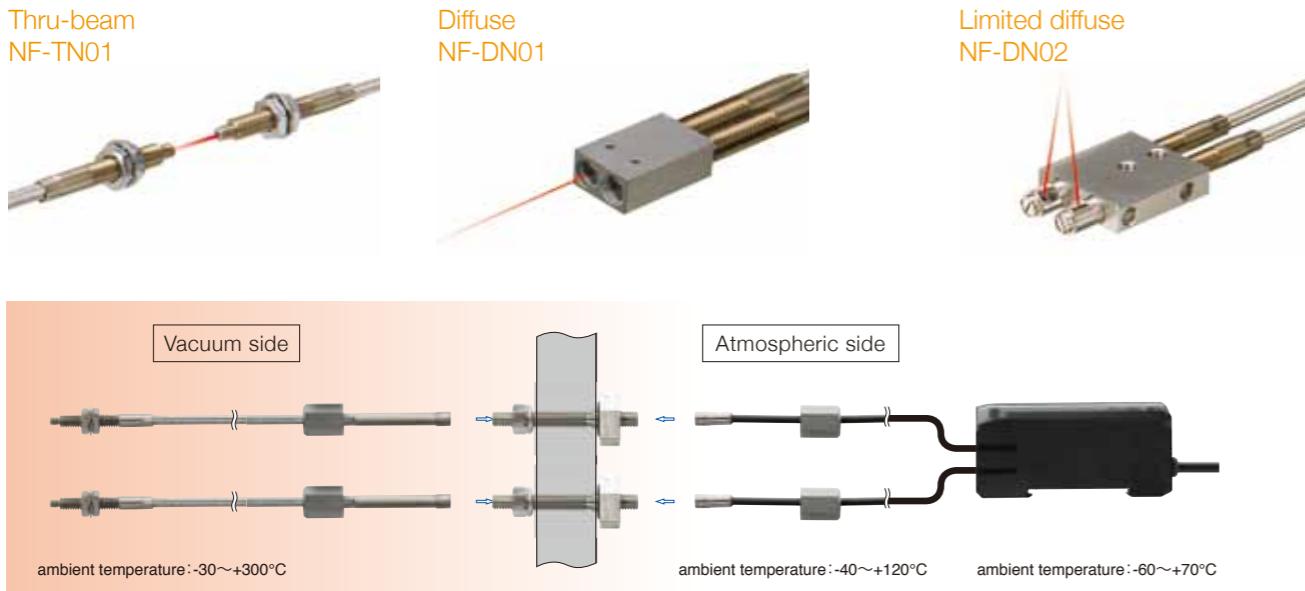
VACUUM RESISTANT



Vacuum resistant and heat (300 deg.C) resistant fiber units.

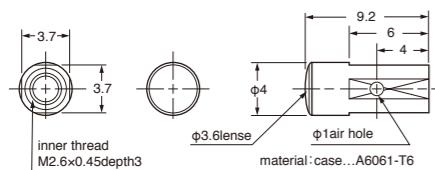
Thru-beam, Diffuse, Limited diffuse type

You can choose from three types of Vacuum resistant fibers.
Separate lens are for long distant detection and side view detection.



Lens for vacuum resistant fiber unit

Lens for long distant detection
NF-TA06

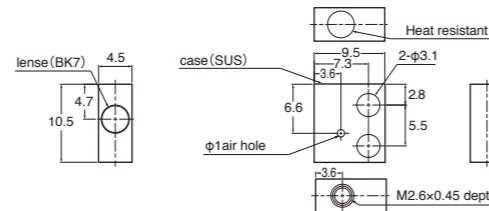


Sensing distance (unit=mm)

D3RF	D2RF	BRF
7-EL 3,500	3-ST 1,200	
6-UL 3,200	2-FS 950	Long 3,500
5-PL 2,800	1-HS 1,500	Std 900
4-LG 2,500		Fast 700
		1,000

ambient temperature: -30~+300°C

Lens for side view detection
NF-TA07 (only for NF-TN01)



Sensing distance (unit=mm)

D3RF	D2RF	BRF
7-EL 3,500	3-ST 2,300	
6-UL 3,200	2-FS 1,000	Long 3,500
5-PL 2,800	1-HS 350	Std 700
4-LG 2,500		Fast 1,000

ambient temperature: -30~+300°C

Specifications (Thru-beam/Diffuse/Limited Diffuse)

Sensing head	Sensing distance (unit=mm) Value in parenthesis is the Minimum detectable object size. (copper wire)			Operation temperature (°C ~ °C)	Radius (mm)	Part Number
	D3RF	D2RF	BRF			
Thru-beam						
Diffuse						
Limited Diffuse						

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.
Sensing distance of diffuse type is for 500 * 500mm white paper.

Liquid

Liquid

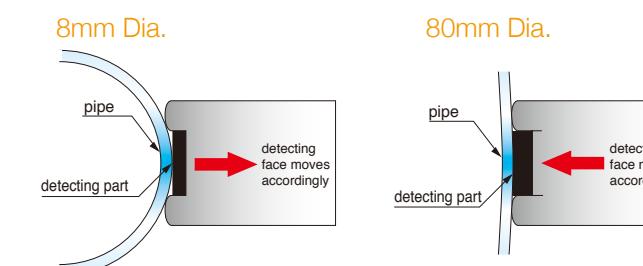
WATER, WATER LEVEL



Various line up for detecting liquid. You can choose depends on application.

Liquid level: pipe mount type

You can mount on the pipe, 8~80mm Dia.
NF-DF07 has 18 fiber cores for 8.75mm width to detect liquid level stably.



Liquid level: contact type

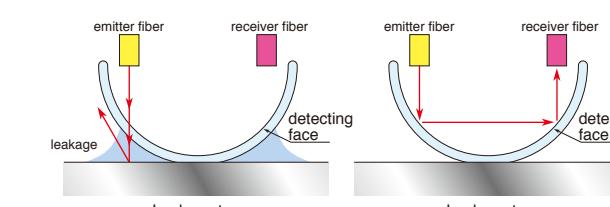
It prevents accumulation of liquid at tip of the sensor head by small protrusion at the tip.



You can procure ferrule for joint above; NF-DA57

Leakage type

It detects liquid leakage on the surface of flat pan.



When liquid leaked, the light defuses at the leakage and doesn't get to receiver.

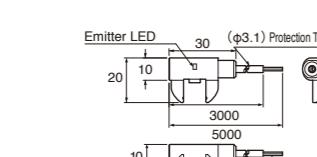
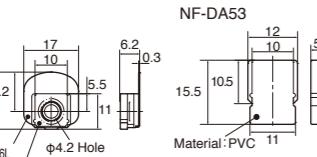
The light reflects at the detecting face and the light comes into receiver.

Specifications (Liquid Level)

Liquid	Sensing head	Sensing conditions	Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		Array type, best for liquid with bubbles. For transparent pipe of the outer diameter bigger than 8mm.	-40~70	R=10	NF-DF07
		For PFA / transparent pipe of the outer diameter between 3 and 10 mm with width of 0.3 – 1.0mm.	-20~60	protective tube R=20 Bending radius R=4	NF-TF01
Liquid level		Position adjuster gives freedom of installation. For PFA / transparent pipe of the outer diameter between 6 and 26 mm with width of 1.0mm.	-40~100	R=10	NF-DF05
		Position adjuster gives freedom of installation. For PFA / transparent pipe of the outer diameter between 6 and 26 mm with width between of 1.0 and 3.0 mm.	-40~100	R=10	NF-DE04
		Contact type with protection tube of 500mm length (free-cut). Mechanically protect the fiber from liquid ball that accumulates at the tip.	-40~70	protective tube R=20 fiber R=10	NF-DF06
φ4		Contact type of heat resistant material up to 105 Celsius Mechanically protect the fiber from liquid ball that accumulates at the tip. Protection tube : Fluorine 500mm, free-cut	-40~105	protective tube R=20 fiber R=10	NF-DF08
φ6		Contact type with protection tube of 2,000mm length (free-cut). Mechanically protect the fiber from liquid ball that accumulates at the tip.	-40~70	R=60	NF-DF03

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Specifications (Leakage Detect)

	Sensing head	Sensing conditions	Operation temperature (°C ~ °C)	Radius (mm)	Part Number
Leakage detect Flexible	Square NF-DA52  NF-DA53 	Corresponds to SEMI S2 Requires fixture for installation; NF-DA52 (SUS) NF-DA53 (PVC)	-20~50	protective tube R=20 fiber R=4	NF-DW02

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH.

Detects water

Water-mixed liquid in a transparent bottle is detectable under combined use with Infrared-type amplifiers.



Specifications (Thru-beam/Diffuse)

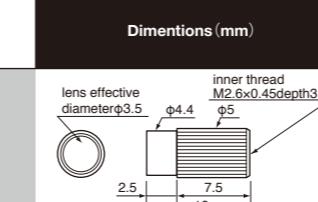
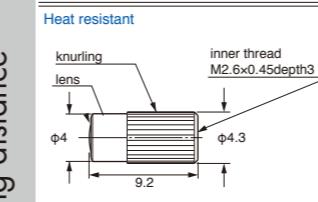
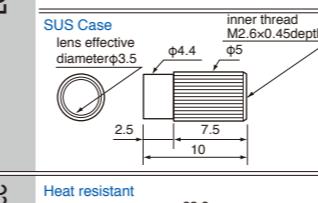
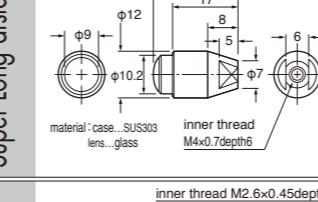
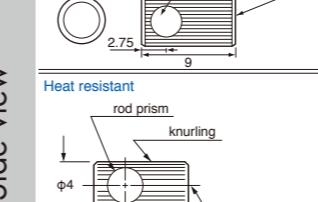
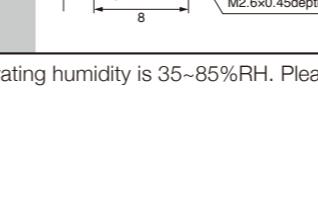
	Sensing head	Sensing distance (unit:mm) by Infrared-type Amplifiers		Operation temperature (°C ~ °C)	Radius (mm)	Part Number
		D3IF series (by operating mode)	BIF series			
Liquid	M4 Thru-beam Heat resistant	7-EL 650 6-UL 350 5-PL 300 4-LG 250 3-ST 230 2-FS 150 1-HS 60	100	-40~200	R=25	NF-TW01
Extension lens	M6 Diffuse Heat resistant	7-EL 280 6-UL 125 5-PL 110 4-LG 100 3-ST 85 2-FS 45 1-HS 20	30	-40~200	R=25	NF-DW01

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH
Sensing distance of diffuse type is for 500 * 500mm white paper.

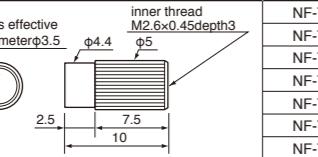
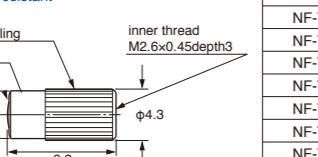
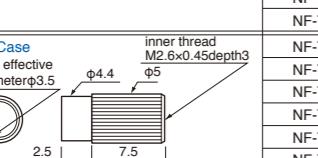
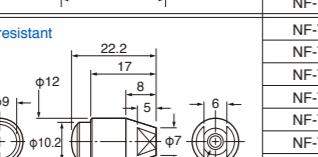
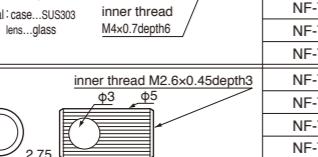
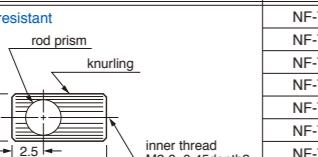
LENS FOR THRU-BEAM FIBERS



Various lenses e.g. lens that lengthen sensing distance, right angle side beam lenses.

	Dimensions (mm)	Applicable fiber cable	D3RF Sensing distance(mm)							Operation temperature	Part number
			7-EL	6-UL	5-PL	4-LG	3-ST	2-FS	1HS		
Long distance		NF-TB01 NF-TB02 NF-TB06 NF-TJ01 NF-TR01 NF-TK77 NF-TH01	4,000 4,000 4,000 2,000 4,000 4,000 4,000	4,000 4,000 4,000 2,000 4,000 4,000 3,200	4,000 4,000 4,000 2,000 4,000 4,000 2,700	4,000 4,000 4,000 2,000 4,000 4,000 2,500	4,000 4,000 4,000 2,000 4,000 4,000 1,400	800 1,800 1,500 750 1,800 2,000 500	-40~100°C	NF-TA01	
Long distance		NF-TB01 NF-TB02 NF-TB06 NF-TJ01 NF-TR01 NF-TK77 NF-TH01 NF-TH08 NF-TH10 NF-TH11	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	360 1,200 1,200 600 800 600 1,200 800 750 1,000	-40~350°C	NF-TA03	
Long distance		NF-TB01 NF-TB02 NF-TB06 NF-TJ01 NF-TR01 NF-TK77 NF-TH01	4,000 4,000 4,000 2,000 4,000 4,000 4,000	4,000 4,000 4,000 2,000 4,000 4,000 3,200	4,000 4,000 4,000 2,000 4,000 4,000 2,700	4,000 4,000 4,000 2,000 4,000 4,000 2,500	800 1,800 1,500 650 1,800 2,000 500	-40~100°C	NF-TA01S		
Super Long distance		NF-TB01 NF-TB02 NF-TB06 NF-TJ01 NF-TR01 NF-TK77 NF-TH01 NF-TH08 NF-TH10 NF-TH11	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	4,000 4,000 4,000 2,000 4,000 4,000 4,000 4,000 2,000 2,000	-60~350°C	NF-TA04	
Side view		NF-TB01 NF-TB02 NF-TB06 NF-TJ01 NF-TR01 NF-TK77 NF-TH01 NF-TH08 NF-TH10 NF-TH11	3,600 4,000 4,000 4,000 4,000 4,000 4,000 4,000 2,000 2,000	2,500 3,500 4,000 1,900 3,300 3,500	2,000 3,000 4,000 1,600 2,400 3,000	1,600 2,400 1,800 1,500 2,000 1,800	650 300 600 550 900 600 200 400 2,000 2,000	200 300 200 160 200 160 200 160 100 100	-40~70°C	NF-TA02	
Side view		NF-TB01 NF-TB02 NF-TB06 NF-TJ01 NF-TR01 NF-TK77 NF-TH01 NF-TH08 NF-TH10 NF-TH11	4,000 4,000 4,000 4,000 4,000 4,000 4,000 4,000 2,000 2,000	2,400 2,400 1,900 1,700 1,500 1,300 1,200 1,600 1,100 1,000	2,300 2,300 1,700 1,600 1,500 1,300 1,200 1,500 1,100 1,000	1,200 800 800 950 950 800 800 800 700 600	250 250 600 550 600 550 450 160 100 100	-60~300°C	NF-TA05		

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH

	Dimensions (mm)	Applicable fiber cable	Sensing distance(mm)			Operation temperature	Part number	
			Long	D2RF	Std	Fast		
Long distance		NF-TB01	3,500	3,500	1,500	3,000	-40~100°C	NF-TA01
		NF-TB02	3,500	3,500	1,500	3,500	-40~100°C	NF-TA01
		NF-TB06	3,500	3,500	3,500	3,500	-40~100°C	NF-TA01
		NF-TJ01	1,500	1,500	1,500	1,500	-40~100°C	NF-TA01
		NF-TR01	3,500	3,500	3,000	3,000	-40~100°C	NF-TA01
		NF-TK77	3,500	3,500	3,000	3,500	-40~100°C	NF-TA01
		NF-TB01	3,500	3,500	600	3,500	-40~350°C	NF-TA03
		NF-TB02	3,500	3,500	3,000	3,500	-40~350°C	NF-TA03
		NF-TB06	3,500	3,500	2,800	3,500	-40~350°C	NF-TA03
		NF-TJ01	1,500	1,500	1,500	1,500	-40~350°C	NF-TA03
		NF-TR01	3,500	3,500	2,000	2,500	-40~350°C	NF-TA03
		NF-TK77	3,500	3,500	1,700	3,500	-40~350°C	NF-TA03
Super long distance		NF-TB01	3,500	3,500	1,500	3,000	-40~100°C	NF-TA01S
		NF-TB02	3,500	3,500	1,500	3,500	-40~100°C	NF-TA01S
		NF-TB06	3,500	3,500	3,500	3,500	-40~100°C	NF-TA01S
		NF-TJ01	1,500	1,500	1,500	1,500	-40~100°C	NF-TA01S
		NF-TR01	3,500	3,500	3,000	3,000	-40~100°C	NF-TA01S
		NF-TK77	3,500	3,500	3,000	3,500	-40~100°C	NF-TA01S
		NF-TB01	3,500	3,500	3,500	3,500	-60~350°C	NF-TA04
		NF-TB02	3,500	3,500	3,500	3,500	-60~350°C	NF-TA04
		NF-TB06	3,500	3,500	3,500	3,500	-60~350°C	NF-TA04
		NF-TJ01	1,500	1,500	1,500	1,500	-60~350°C	NF-TA04
		NF-TR01	3,500	3,500	3,500	3,500	-60~350°C	NF-TA04
		NF-TK77	3,500	3,500	3,500	3,500	-60~350°C	NF-TA04
Side view		NF-TB01	1,500	800	400	600	-40~70°C	NF-TA02
		NF-TB02	1,500	1,000	450	600	-40~70°C	NF-TA02
		NF-TJ01	1,500	800	450	500	-40~70°C	NF-TA02
		NF-TR01	1,000	700	450	500	-40~70°C	NF-TA02
		NF-TK77	1,500	800	450	600	-40~70°C	NF-TA02
		NF-TB01	1,800	900	400	500	-60~300°C	NF-TA05
		NF-TB02	1,800	900	400	500	-60~300°C	NF-TA05
		NF-TJ01	1,300	600	300	400	-60~300°C	NF-TA05
		NF-TR01	1,100	600	250	350	-60~300°C	NF-TA05
		NF-TK77	1,300	600	300	400	-60~300°C	NF-TA05
		NF-TH01	1,000	500	250	400	-60~300°C	NF-TA05
		NF-TH08	1,100	600	250	350	-60~300°C	NF-TA05
		NF-TH10	700	300	180	300	-60~300°C	NF-TA05
		NF-TH11	900	500	250	350	-60~300°C	NF-TA05

Operating humidity is 35~85%RH. Please use in 0~40 deg.C when it's 85%RH

NOTES

Please use this product correctly.

Do not use this product as a protective detection device.

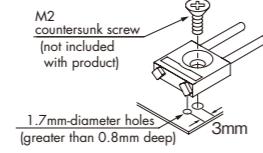
Mounting

Mounting Fibers With Positioning Bosses

NF-DC08

Use M2 countersunk screws (not included with this product).

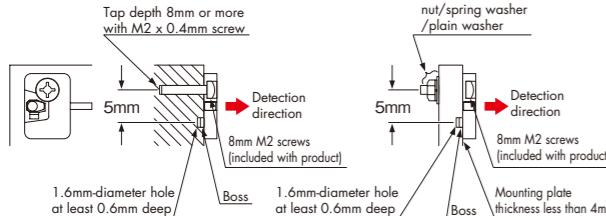
The boss insertion holes on the bottom surface need to be 1.7mm in diameter and at least 0.8mm deep.



NF-TE01/NF-DE01

(Flat-On Type)

When screwing a tap into the attachment

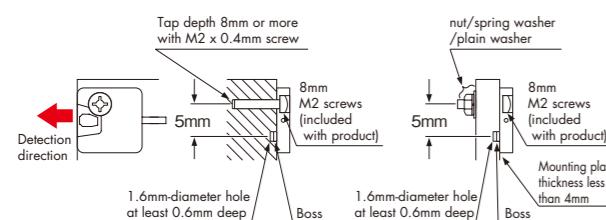


(Note 1): The NF-TE01 is pictured above. NF-DE01 is mounted in the same way.
(Note 2): Through beam fibers have the same dimensions. Be aware of the positions of the screw holes and boss holes when mounting fibers.

NF-TE02/NF-DE02

(Head-On Type)

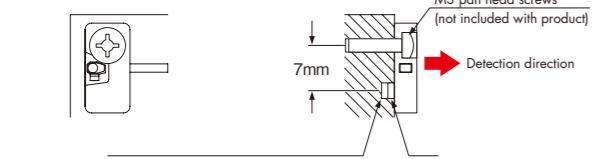
When screwing a tap into the attachment



(Note 1): The NF-TE02 is pictured above. NF-DE02 is mounted in the same way.
(Note 2): Through beam fibers have the same dimensions. Be aware of the positions of the screw holes and boss holes when mounting fibers.

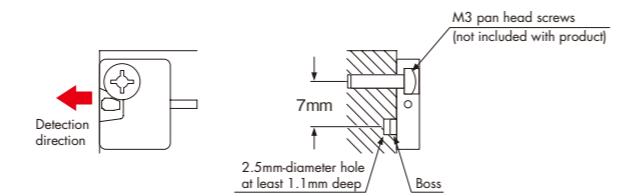
NF-TE03/NF-DE03

(Flat-On Type)



(Note 1): The NF-TE03 is pictured above. NF-DE03 is mounted in the same way.
(Note 2): Through beam fibers have the same dimensions. Be aware of the positions of the screw holes and boss holes when mounting fibers.

NF-TE04/NF-DE04 (Head-On Type)

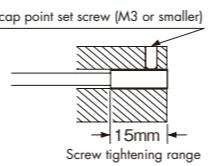


(Note 1): The NF-TE04 is pictured above. NF-DE04 is mounted in the same way.
(Note 2): Through beam fibers have the same dimensions. Be aware of the positions of the screw holes and boss holes when mounting fibers.

Mounting NF-DR09/-RR01

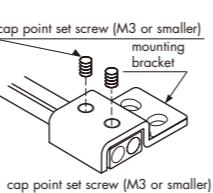
When not using mounting bracket NF-DA51 (included with this product)

Screw set screws within 15mm of the tip of the metal head.



When using mounting bracket NF-DA51 (included with this product)

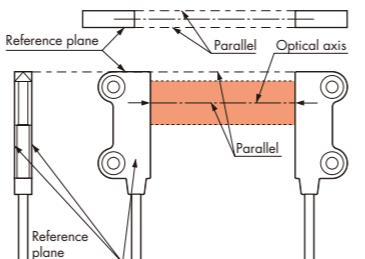
You can mount the heads without using set screws.



Mounting Through beam Screen Fibers (NF-TZ01/-TZ02/-TZ03/-TZ04)

Please take care when mounting this product because its aperture angle is extremely small, and there are cases where the fibers do not transmit light because of the way they were mounted.

As shown in the diagram below, determine a reference plane, make sure the optical axis is aligned properly, and mount the receiving and emitting fibers so that they are parallel to the reference plane.

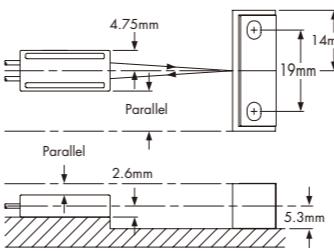


Mounting NF-RB01/-RB02

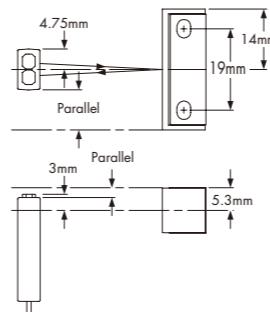
This product's aperture angle is extremely small, and there are cases where the fibers do not transmit light because of the way they were mounted.

As shown in the diagrams below, mount the fiber heads and reflectors so that their centers align with one another. Make sure that the optical axis is aligned properly.

Head-On Type/NF-RB01



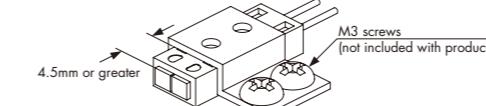
Side-On Type/NF-RB02



When mounting fiber bracket

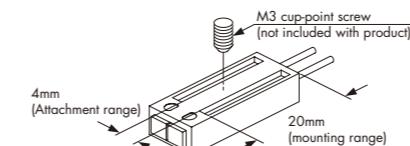
Attach fiber bracket to side-on type fibers such that they do not touch the detectors.

If you use fiber bracket, you can mount fibers without using M3 set screws.



When mounting with M3 cup-point set screws

Mount the fibers with M3 cup-point set screws within the mounting ranges shown in the diagram below.

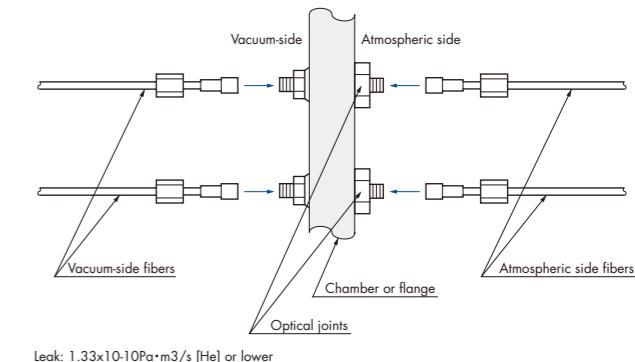


A Note About NF-RB01/-RB02

Detection results may vary between 0 and 20mm from the detection surface when detecting transparent objects.

Mounting Vacuum-Resistant Fibers (NF-TN01/-TF02)

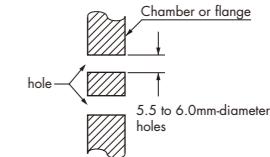
The Structure of Vacuum-Resistant Fibers



Mounting

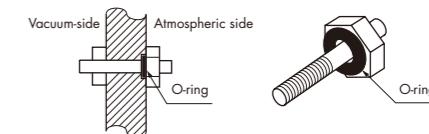
① Drill two holes into the vacuum chamber (or flange) wall.

(Note 1): Make the holes 5.5 to 6.0mm in diameter.



② Mount NF-VN02 optical joints to the vacuum chamber wall.

You must attach the O-ring included with this product, and make sure that the O-ring is on the outside of the vacuum chamber.



③ Mount NF-VN01 fiber bracket to the NF-VN02 optical joint at atmospheric side.

(Note 1): Tighten the nut well.
If the nut is loose, there may be a gap, and the detection distance will drop.



④ Mount the vacuum fiber nut to NF-VN02 optical joint at vacuum side.

(Note 1): Tighten the nut well.
If the nut is loose, there may be a gap, and the detection distance will drop.

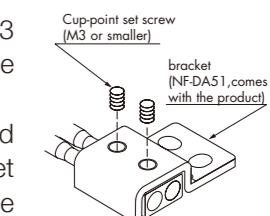
⑤ Mount the tip of the vacuum-side fiber.

For NF-DN01

When using bracket

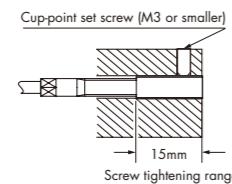
Use cup-point set screws (M3 or smaller) to mount the bracket.

You can mount the head without using cup-point set screws by attaching the bracket to the steel head.



When not using brackets

Use cup-point set screws (M3 or smaller) for mounting within 15mm of the tip of the head as shown in the diagram to the right.



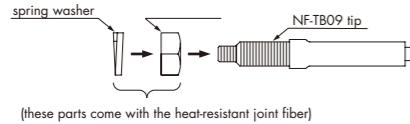
Mounting Heat-Resistant Joint Fibers (NF-TH12/-TH13/-TH14/-TH15/-TH16)

Connecting heat-resistant joint fibers to ordinary-temperature side fibers (NF-TB09)

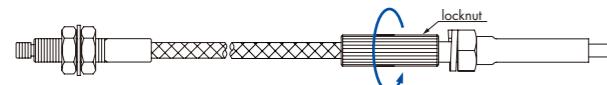
To connect heat-resistant joint fibers to NF-TB09, follow the instructions below.

Instructions

- ① Attach the plastic nut that comes with the heat-resistant fiber and spring washer to the tip of NF-TB09, pushing them back as far as they will go.



- ② Attach the heat-resistant joint fiber to the NF-TB09 with a locknut.



(Note 1): Do not screw up the locknut against the plastic nut.

- ③ Screw up the plastic nut against the locknut so that it will not loosen.



When mounting connecting parts to the mounting plate

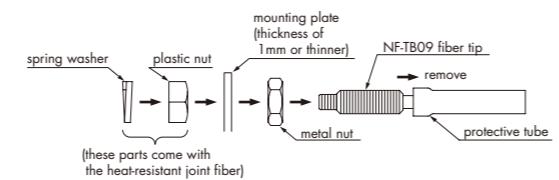
To mount the parts that connect the heat-resistant joint fiber and NF-TB09 to the mounting plate with metal nuts, follow the instructions below.

The mounting plate thickness needs to be 1mm or thinner.

Instructions

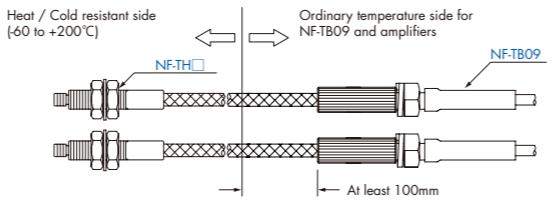
- ① Remove the protective tube from NF-TB09, attach the metal nut to the tip of the fiber and move it down to the fiber part.
- ② Insert the tip of the fiber through the mounting plate.
- ③ Follow the instructions from <Connecting heat-resistant joint fibers to NF-TB09> to connect the heat-resistant joint fiber to NF-TB09.

- ④ Tighten the metal nut from the first step of these instructions against the mounting plate.



Operating Temperature

Keep the heat-resistant joint fiber at least 100mm from the boundary of the ordinary-temperature side in order to protect NF-TB09 and amplifiers.



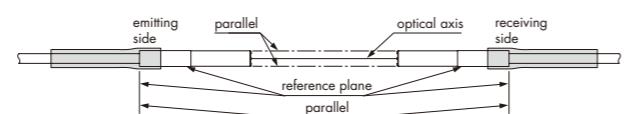
Mounting Narrow Beam/Wafer Mapping Fibers (NF-TG01/-TG02/-TG03/-TG04)

Please take care when mounting this product because its aperture angle is extremely small, and there are cases where the fibers do not transmit light because of the way they were mounted.

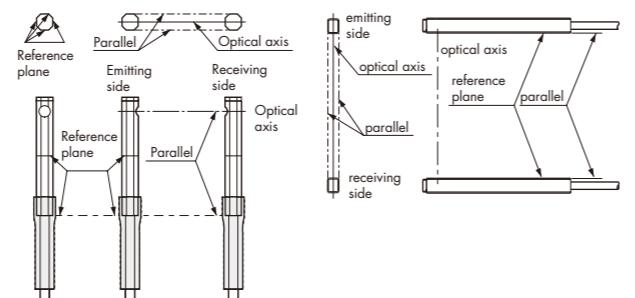
Through beam Type

As shown in the diagram below, determine a reference plane, make sure the optical axis is aligned properly, and mount the receiving and emitting fibers so that they are parallel to the reference plane.

NF-TG01



NF-TG02/-TG03/-TG04



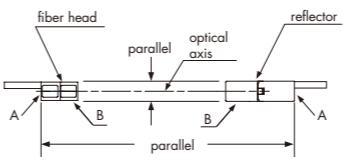
Reflective Type

Use 1.6mm M1.4 screws to mount the fiber head and reflector to the mounting plate as shown in the diagram on the right. The mounting plate needs to have a thickness of 0.9mm or thinner.

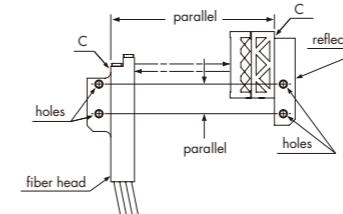
Use a thread lock compound to tighten screws when mounting them in places with vibrations or shocks.

Attach the parts so that the holes for the fiber head and reflector are parallel to one another and such that parts A, B and C are each parallel as shown in the diagrams below.

Overhead View

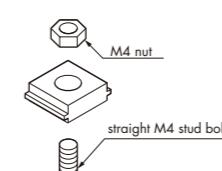


Side View

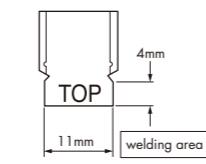


Mounting Leak Detection Fibers (NF-DW02)

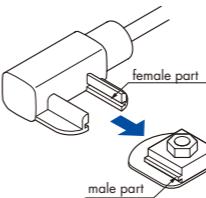
If you are using an SUS bracket, thread a welded M4 stud bolt through the hole on the bracket and attach an M4 nut (not included with this product).



If you are using a PVC bracket, glue it to the mounting surface such that the side with "TOP" etched into it is facing up and glue it within the welding area as shown in the diagram on the right.



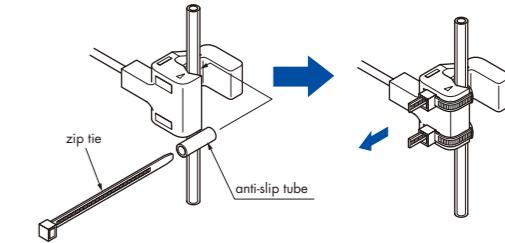
Slide the male part of the bracket attached to the steel case into the female part on the fiber until you hear them click.



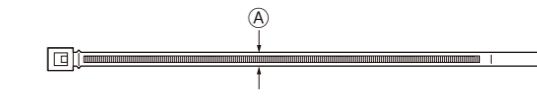
Mounting Pipe-Mounted Fluid Level Detection Fibers (NF-TF01)

Use zip ties and anti-slip tubes to mount the clamp to the pipe as shown in the diagram below.

Use two zip ties on the upper and lower part of the clamp to attach it securely to the pipe. Cut off the extra part of the zip ties that stick out.

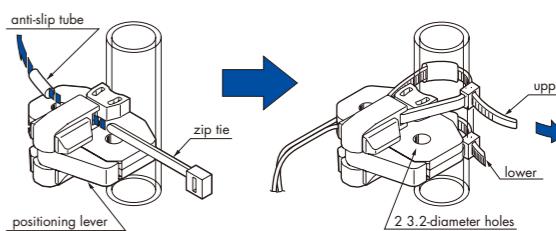


We recommend using zip ties of a thickness 2.5mm or smaller as shown in the diagram below.

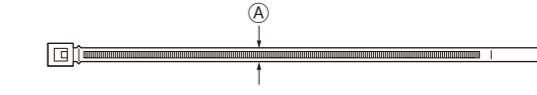


Mounting Pipe-Mounted Fluid Level Detection Fibers (NF-DF04/-DF05)

Use zip ties and anti-slip tubes to mount the clamp to the pipe as shown in the diagram below. Make sure that the positioning lever is in the closed position as shown below when you mount the clamp. Use two zip ties on the upper and lower part of the clamp to attach it securely to the pipe. Cut off the extra part of the zip ties that stick out.



We recommend using zip ties of a thickness 2.5mm or smaller as shown in the diagram below.



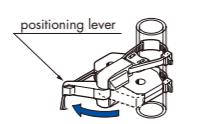
You must use M3 screws, plain washers and spring washers when using the holes for mounting. (These parts are not included with this product)

Positioning Pipe-Mounted Fluid Level Detection Fibers

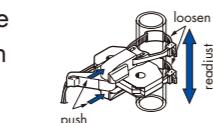
You can easily readjust the attachment position when using zip ties to mount this product.

How to Adjust Position

① Pull the positioning lever open, in the direction of the arrow.



② Push the moveable part in the direction of the arrow, loosen the zip tie, and readjust the mounting position.



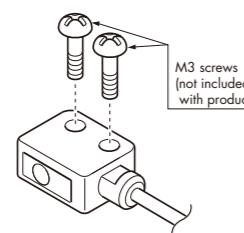
③ Close the positioning lever so that it will not loosen.



(Note 1) : You must reset the sensitivity after readjusting the mounting position.
(Note 2) : The positioning lever is for readjusting the position on this device, not for tightening the zip ties. Tightening the zip ties while the positioning lever is open and then closing the lever will damage the fibers.

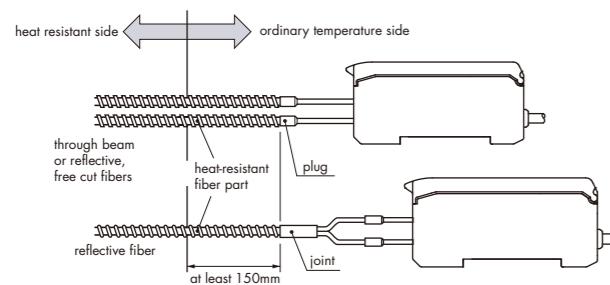
Mounting Chemical-Resistant Angled-Head Fibers (NF-TY05)

Use M3 screws and tighten them to torques of 0.3Nm or smaller.



Caution for Heat-Resistant Fibers

Keep the heat-resistant fiber part at least 150mm from the boundary of the ordinary-temperature zone as shown below in order to protect amplifiers.



Do not directly expose amplifiers to radiation heat or hot air.

The metal bracket on the tip of the heat-resistant fiber (up to 350°C) and stainless steel sheath may change color when used at high temperatures, but this does not affect their detection capability.

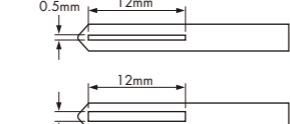
Notes about Adhesive Slits Included With NF-TZ01/-TZ02/-TZ03/-TZ04

There are two types of slits that come with these products (the slit that comes with the NF-TZ01/-TZ02 is one of them). These slits help detecting tiny objects and prevent saturation when using the fibers at close range. However, applying adhesive slits shortens the detection distance.

Align the pointed end of the adhesive slit to the top of the fiber and apply it as shown in the diagram below.

Adhesive Slits (come with products)

NF-TZ03/-TZ04



NF-TZ01/-TZ02



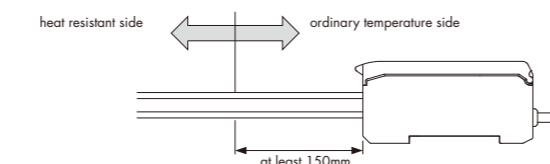
Notes about NF-TY01(-□)/-TY02(-□)/-TY03/-TF03/-TY04/-TY05(-□)/-DY01(-□)

Do not use these products with the chemicals listed below.

Fused alkali metals (sodium, potassium, lithium, etc.), fluorine gas (F₂), ClF₃, OF₂ (even in its gaseous state) and other chemicals that may erode PFA. Hydrofluoric acid at high temperatures, nitric acid, chlorine and other chemicals with high permeability.

Mounting Chemical-Resistant Angled-Head Fibers (NF-TY05)

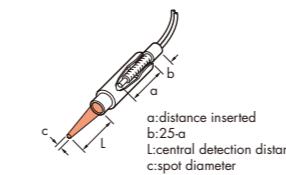
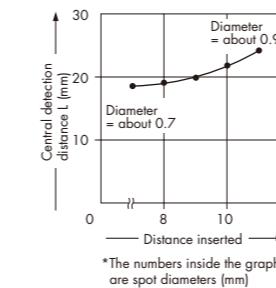
Keep the heat-resistant fiber part at least 150mm from the boundary of the ordinary-temperature zone as shown below in order to protect amplifiers.



Do not directly expose amplifiers to radiation heat or hot air.

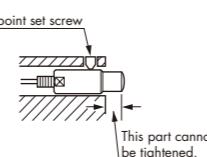
Notes about NF-DA06

You can adjust the spot diameter and detection distance by changing the amount of fibers inserted, but if you jam the fibers in too far, the tip of the fibers will become separated from the lens.



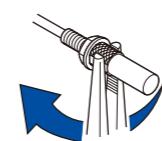
Tighten the fiber nut after setting the fiber and NF-DA06 in place in order to fix them so that they do not move because of vibrations, etc.

Use M3 cup-point set screws to mount NF-DA06 if you want to use set screws.



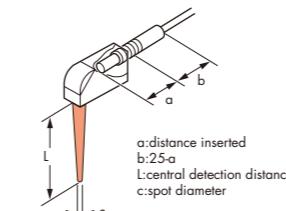
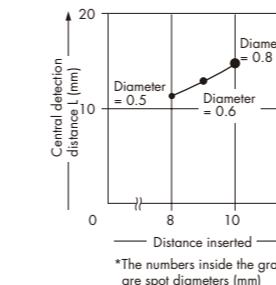
Notes about NF-DA01/-DA02/-DA03/-DA04/-DA05

Insert fibers into NF-DA01/-DA02/-DA03/-DA04/-DA05 as far as they will go.

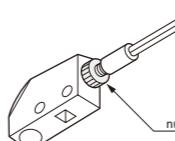


Notes about NF-DA07

You can adjust the spot diameter and detection distance by changing the amount of fibers inserted.



Tighten the nut after setting the fiber and NF-DA07 in place in order to fix them so that they do not move because of vibrations, etc.



Notes about Leak/Fluid Level /Chemical-Resistant Fibers

To clean NF-DW02, use a soft cloth to wipe away all liquid on the head and bracket. Be sure to check for condensation on the detector.

If the fibers on NF-DW02/ -TF01 are too short, the detector may not receive the correct amounts of light and may not be able to detect consistently.

Use the bracket designed especially for the NF-DW02 in order to avoid mistakes such as forgetting to attach something. Otherwise, the detector may not be able to detect consistently.

If you use a PVC bracket on the black mat parts on the steel case, the device cannot detect mistakes, so perform a thorough check before using the device.

Be careful not to damage exterior of the fibers when you cut the protective tubes.

Only set NF-DW02 sensitivity after mounting the completely dry head to the bracket and attaching the fibers to the amplifier. Adjusting the fiber connection or position after adjusting sensitivity changes the amount of light that enters and causes inconsistent detection.

If you altered fiber connection or position while cleaning the device, make sure to adjust amplifier sensitivity.

The amount of light may decrease when the device is used for long periods of time at high temperature and humidity.

Liquids that are not compatible with NF-DW02 head material (PFA) may cause air bubbles to flood the detector. This causes inconsistent detection, or makes consistent detection take more time. Test the liquid you are examining before beginning.

Make sure that the NF-DW02 bracket does not have any scratches, dirt or grime, or deformities when you clean it.

Water droplets on the detection surface may affect its detection capability. Avoid using this device in places where it can come into direct contact with water.

Remember to check for condensation on the outside of pipes.

There are some opaque or viscous liquids that NF-TF01/ -DF04/ -DF05 cannot consistently detect.

When mounting of NF-TF01/ -DF04/ -DF05 is not good enough, it may not be able to detect objects consistently. Use the anti-slip tube that comes with the product to attach it to the pipe so that the detector does not move.

For consistent detection with NF-TF01, set amplifier sensitivity after attaching fibers while there is no liquid inside the pipe. You must reset sensitivity if you have adjusted the fibers on the pipe and have changed their position.

NF-DF04/ -DF05 cannot detect properly on opaque pipes.

Attach the NF-DF04/ -DF05 detector firmly to the pipe. It will malfunction if it is not attached firmly.

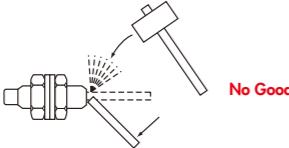
NF-DF04/ -DF05 is not water- or chemical-resistant. Do not use it in places where it may come into direct contact with water or chemicals.

Water droplets on the NF-DF04/ -DF05 detection surface, water droplets that run into the pipe, and air bubbles will affect detection. Check for condensation on the outside of pipes.

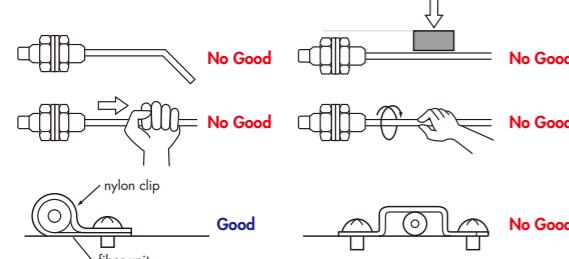
General Precautions

Precautions for Fiber Units

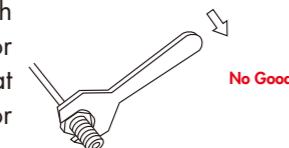
1. Do not hit the detection head surface against anything or damage it in any other way.



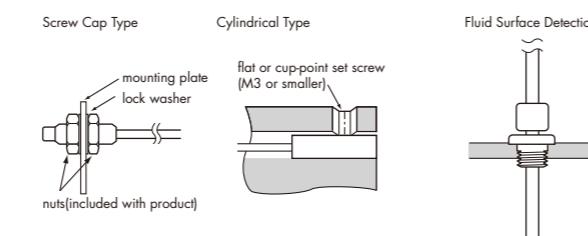
2. Do not bend or twist the fiber head or use too much force to move it.



3. Do not apply too much torque to the sensor head or use tools that were not designed for the nuts.



4. Mount sensor heads according to the type of fiber as shown in the diagrams below.

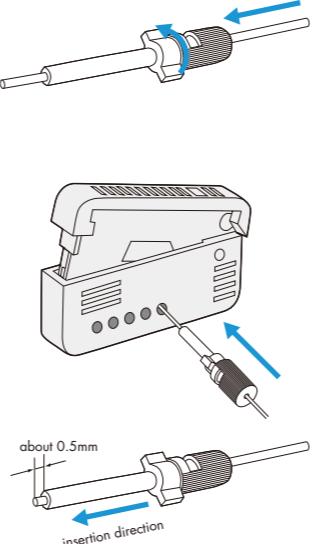


5. Cut the tips of cuttable fiber units with special fiber cutters before attaching fiber amplifier when needed.

Precautions for Fiber Cutters

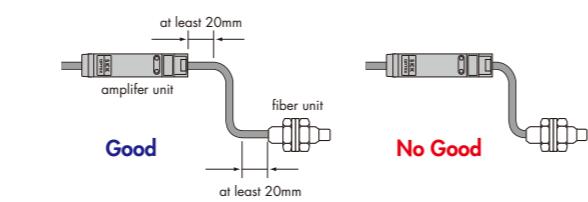
1. Cutting Instructions

- ① Adjust the length in the direction of the arrow and spin the stopper to lock the fiber.
- ② Insert the fiber into the fiber cutter and cut it.
- ③ The diagram on the right shows a properly-cut fiber.



2. Make the fiber unit bending radius greater than the allowable bending radius. Bending it too much shortens the detection distance.

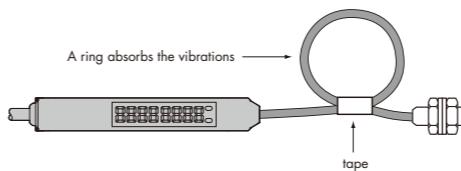
3. Leave some straight line near the insertion part and the tip of the fiber unit.



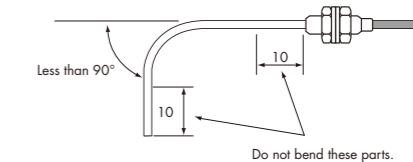
4. The detection distance may drop 20% or so because of the cut surface of the fiber or the connection with the amplifier. We recommend using the device at or below 80% of the detection distance on the spec.

5. In places with a lot of vibrations, mount the fiber unit so that it does not vibrate. Pay special attention that the vibrations do not reach the connection between the fibers and amplifier.

6. Use the following method to soften fiber head vibrations.



8. Do not bend the tip or the base of the sleeve.



7. Do not use fiber units that are not protected by fluoroplastic in environments with organic solvents.